

Email**Textiles BIS**

Fwd: BIS Query I Amann Sewing & Embroidery Threads Private Limited, applicability under IS 17265:2023 & IS 17879:2022

From : Om Prakash Sharma <omsharma@nic.in>

Fri, Mar 22, 2024 06:04 PM

Subject : Fwd: BIS Query I Amann Sewing & Embroidery Threads Private Limited, applicability under IS 17265:2023 & IS 17879:2022**To :** Textiles BIS <txd@bis.gov.in>**Cc :** Deepak Mishra <jspc-cpc@gov.in>, DDG FMCD <ddgfmcd@bis.gov.in>

Dear Sir, may kindly be seen the trailing mail, about applicability of the product "Sewing Thread of 100% Polyester filament wrap with staple fiber" under QCO having IS 17265:2023 & IS 17879:2022 and requested to be clarified on priority please..

Thanks and Regards,

O P Sharma,

Consultant Technical (Ex Joint Industrial Advisor, Department of Chemicals and Petrochemicals),

Ministry of Chemicals and Fertilizers,

Department of Chemicals and Petrochemicals,

Government of India,

Room No. 223, A Wing, Shastri Bhawan, Dr. Rajendra Prasad Road, New Delhi - 110001, India.

Telefax O +91-11- 23071187, **Phone** 91-11-23071442, Cell+917982067652 e-mail:omsharma@yahoo.com

From: "Deepak Mishra" <jspc-cpc@gov.in>**To:** "Om Prakash Sharma" <omsharma@nic.in>**Sent:** Friday, March 22, 2024 10:09:07 AM**Subject:** Fwd: BIS Query I Amann Sewing & Embroidery Threads Private Limited

Pl urgent.

Regards

Deepak Mishra

Joint Secretary-PC

Department of Chemicals and Petro-Chemicals

Telephone No.:- 011 23383756/23070104

From: "Gurcharan Kalra" <Gurcharan.Kalra@amann.com>

To: "Deepak Mishra" <jspc-cpc@nic.in>, "Shalini Mahajan" <shalini.mahajan@nic.in>
Cc: "Textiles BIS" <txd@bis.gov.in>, "Manosh Kumar" <Manosh.Kumar@amann.com>, "Sanjeev Grewal" <Sanjeev.Grewal@amann.com>, "Ramkumar Baskaran" <Ramkumar.Baskaran@amann.com>, "Karthick Ramasamy" <Karthick.Ramasamy@amann.com>
Sent: Friday, March 22, 2024 9:37:21 AM
Subject: BIS Query I Amann Sewing & Embroidery Threads Private Limited

To
Mr Deepak Mishra
The Joint Secretary,
Department of Chemicals & Petrochemicals
Ministry of Chemical & Fertilizer,
Government of India

Dear Sir,

Amann Sewing & Embroidery Thread Private Limited are wholly owned subsidiary and part of Germany based international sewing thread producer AMANN Group. We have our Indian production facility at Ranipet, Tamil Nadu. We are manufacturing "Sewing Threads" at our Ranipet production facility and supplying to Apparels, Leather shoes & garments manufactures.

We are currently importing the raw material "Undyed thread" - "Sewing thread of 100% Polyester filament Wrap with Staple fiber" from our overseas suppliers.

As per our review and checking, "Sewing Thread of 100% Polyester filament wrap with staple fiber" is not being covered in any of current BIS standards and specifications. BIS standards IS 17265:2023 & IS 17879:2022, cover the scope of 100% PES Spun Yarns and 100% PET Filaments. However, the "sewing thread of 100% Polyester filament wrapped with Staple" is not covered under BIS.

One of our recent shipment containing "Sewing thread of 100% Polyester filament Wrap with Staple fiber" is pending for clearance at Customs, Chennai sea port. We have been asked by the custom authorities to clarify thru the relevant departments / BIS on applicability of BIS standards, if any on this particular shipment.

We humbly request you to do the needful to suggest the BIS standards non applicability for this material. This will help us to follow-up further with custom & BIS authorities to get the necessary support to clear withheld shipment at earliest.

Warm Reagrds

Gurcharan Singh Kalra

[Amann Sewing & Embroidery Threads Private Limited](https://www.amann.com)

Plot no: S-74,75,76,77, SIPCOT Industrial complex, Phase-III, Mugundarayapuram, Pin - 632403.

Ranipet, Tamilnadu, India

www.amann.com

Certificate of Analysis

Date:2024.01.26

Shanghai Huachang Spinning Mill Co., Ltd.

Lot No.	240122
Order No.	4501004139
Quantity(kg)	672

General Data				
Article	Saba 30			
SAP No.	GT001830			
Thread count (Ne)	17/3			
Fibre titre/Fibre length/Fibre type/supplier	1.2den(1.3dtex)/38mm/T333/Toray Malaysia PEN Fiber,natural white			
Filament titre/Number of filaments/Supplier	210 den / f48 / Hyosung			
Percentage staple fibre/core	35% fibre / 65% core			
Properties	dimension	standard	limits	test results
Linear density	dtex	DIN EN ISO 2060	1040-1110	1064
Number of plies	number		3.0	3.0
Linear density variation	%	DIN EN ISO 2062	≤2.0	0.9
Breaking force	cN	DIN EN ISO 2062	≥5700	6061
Breaking force variation	%	DIN EN ISO 2062	≤6.0	1.5
Elongation at break	%	DIN EN ISO 2062	18-21	19.9
Elongation at break variation	%	DIN EN ISO 2062	≤6.5	3.0
Tenacity	cN/tex	DIN EN ISO 2062	≥51.4	57.0
Twist of yarn	T/m	DIN EN ISO	S:610-670	636.0
Twist of yarn range	T/m	DIN EN ISO	≤70	41
Twist of thread	T/m	DIN EN ISO 2061	Z:425-475	459.3
Twist of thread range	T/m	DIN EN ISO 2061	≤50	26
Elkometer test				
A fault neps	n/5000 m	internal standard	≤20	2.2
B faults thick places	n/5000 m	internal standard	≤2	0.2
D2 faults splice	n/5000 m	internal standard	≤10	5.0
Spool type				
Spool net weight	g		970-1030	1003.0
Spool density, not chamfered	g/l		440 - 490	457

Quality Assurance

Sharon. Wang
date/signature

Certificate of Analysis

Date:2024.01.26

Shanghai Huachang Spinning Mill Co., Ltd.

Lot No.	230901-240122
Order No.	4501004139
Quantity(kg)	3360

General Data				
Article	Saba 80			
SAP No.	GT001980			
Thread count (Ne)	28/2			
Fibre titre/Fibre length/Fibre type/supplier	1.2den(1.3dtex)/38mm/T333/Toray Malaysia PEN Fiber,natural white			
Filament titre/Number of filaments/Supplier	125 den / f36 / Hyosung			
Percentage staple fibre/core	35% fibre / 65% core			
Properties	dimension	standard	limits	test results
Linear density	dtex	DIN EN ISO 2060	410-450	425
Number of plies	number		2.0	2.0
Linear density variation	%	DIN EN ISO 2062	≤2.0	1.1
Breaking force	cN	DIN EN ISO 2062	≥2200	2418
Breaking force variation	%	DIN EN ISO 2062	≤5.0	2.5
Elongation at break	%	DIN EN ISO 2062	16.5-20	18.1
Elongation at break variation	%	DIN EN ISO 2062	≤5.0	3.8
Tenacity	cN/tex	DIN EN ISO 2062	≥48.9	56.9
Twist of yarn	T/m	DIN EN ISO	S:770 - 860	818.9
Twist of yarn range	T/m	DIN EN ISO	≤90	53
Twist of thread	T/m	DIN EN ISO 2061	Z:670-750	710.6
Twist of thread range	T/m	DIN EN ISO 2061	≤90	49
Elkometer test				
A fault neps	n/5000 m	internal standard	≤25	2.0
B faults thick places	n/5000 m	internal standard	≤2	0.0
D2 faults splice	n/5000 m	internal standard	≤5	2.0
Spool type				
Spool net weight	g		970-1030	999.0
Spool density, not chamfered	g/l		440 - 490	465

Quality Assurance

Sharon. Wang
date/signature

Certificate of Analysis

Date:2024.01.26

Shanghai Huachang Spinning Mill Co., Ltd.

Lot No.	231127-240124
Order No.	4501004139
Quantity(kg)	6720

General Data				
Article	Saba 120			
SAP No.	GT002113			
Thread count (Ne)	45/2			
Fibre titre/Fibre length/Fibre type/supplier	1.2den(1.3dtex)/38mm/T333/Toray Malaysia PEN Fiber,natural white			
Filament titre/Number of filaments/Supplier	70 den / f30 / Wester			
Percentage staple fibre/core	35% fibre / 65% core			
Properties	dimension	standard	limits	test results
Linear density	dtex	DIN EN ISO 2060	250-278	270
Number of plies	number		2.0	2.0
Linear density variation	%	DIN EN ISO 2062	≤2.0	0.7
Breaking force	cN	DIN EN ISO 2062	≥1270	1391
Breaking force variation	%	DIN EN ISO 2062	≤7.0	3.6
Elongation at break	%	DIN EN ISO 2062	14-19	17.7
Elongation at break variation	%	DIN EN ISO 2062	≤8	3.5
Tenacity	cN/tex	DIN EN ISO 2062	≥45.7	51.5
Twist of yarn	T/m	DIN EN ISO	S:1000-1100	1060.9
Twist of yarn range	T/m	DIN EN ISO	≤100	67
Twist of thread	T/m	DIN EN ISO 2061	Z:950-1050	1005.0
Twist of thread range	T/m	DIN EN ISO 2061	≤100	72
Elkometer test				
A fault neps	n/5000 m	internal standard	≤35	5.9
B faults thick places	n/5000 m	internal standard	≤2	0.2
D2 faults splice	n/5000 m	internal standard	≤4	1.1
Spool type				
Spool net weight	g		970-1030	1007.0
Spool density, not chamfered	g/l		440 - 490	471

Quality Assurance

Sharon Wang
date/signature

Certificate of Analysis

Date:2024.01.26

Shanghai Huachang Spinning Mill Co., Ltd.

Lot No.	231106-231130
Order No.	4501004139
Quantity(kg)	2332

General Data				
Article	Saba 150			
SAP No.	GT002166			
Thread count (Ne)	55/2			
Fibre titre/Fibre length/Fibre type/supplier	1.2den(1.3dtex)/38mm/T333/Toray Malaysia PEN Fiber,natural white			
Filament titre/Number of filaments/Supplier	55den / f24 / Wester			
Percentage staple fibre/core	39% fibre / 61% core			
Properties	dimension	standard	limits	test results
Linear density	dtex	DIN EN ISO 2060	200-224	210
Number of plies	number		2.0	2.0
Linear density variation	%	DIN EN ISO 2062	≤2.0	0.7
Breaking force	cN	DIN EN ISO 2062	≥950	1022
Breaking force variation	%	DIN EN ISO 2062	≤7.0	5.0
Elongation at break	%	DIN EN ISO 2062	9-15	13.5
Elongation at break variation	%	DIN EN ISO 2062	≤8	5.1
Tenacity	cN/tex	DIN EN ISO 2062	≥43.2	48.8
Twist of yarn	T/m	DIN EN ISO	S:1045-1155	1135.1
Twist of yarn range	T/m	DIN EN ISO	≤140	50
Twist of thread	T/m	DIN EN ISO 2061	Z:970-1070	1010.0
Twist of thread range	T/m	DIN EN ISO 2061	≤100	47
Elkometer test				
A fault neps	n/5000 m	internal standard	≤35	9.2
B faults thick places	n/5000 m	internal standard	≤2	0.6
D2 faults splice	n/5000 m	internal standard	≤3	1.4
Spool type				
Spool net weight	g		1550-1650	1600.0
Spool density, not chamfered	g/l		490-530	499

Quality Assurance

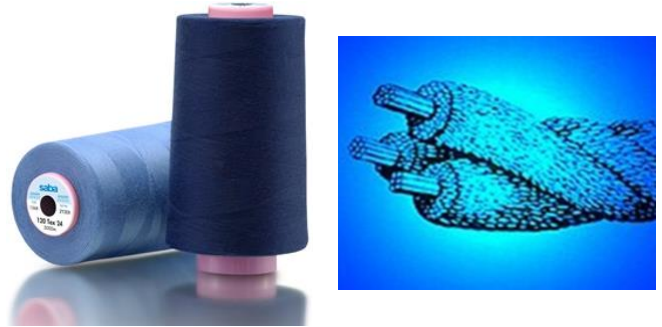
Sharon. Wang
date/signature

Product Information:



Polyester/polyester core spun Thread

- AMANN's all-rounder
- high-performing, outstanding sewing behavior
- high abrasion resistance and strength properties
- great in tickets and colors
- textile appearance
- for closing and topstitch seams
- for matt embroidery/Decorative application



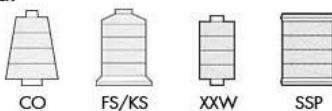
Schematic Diagram of Polyester/polyester Core Spun Thread

Technical data:

Ticketno.	Texno.	Linear density (dtex) (DIN EN ISO 2060)	Linear density (Nm) (DIN EN ISO 2060)	Breaking force (cN) (DIN EN ISO 2062)	Elongation at break (%) (DIN EN ISO 2062)	Needle sizemin. Nm	Needle size min. No.
8	400	321 * 12	31 / 12	16850	22	210	26
12	260	318 * 8	31 / 8	10800	21	160	23
18	200	315 * 6	32 / 6	8010	20	140	22
30	105	383 * 3	26 / 3	5800	24	110	18
35	80	438 * 2	23 / 2	4300	23	100	16
50	60	234 * 3	43 / 3	3530	21	90	14
80	40	231 * 2	43 / 2	2330	20	90	14
100	30	168 * 2	60 / 2	1600	19	80	12
120	24	142 * 2	70 / 2	1300	19	70	10
150	21	110 * 2	91 / 2	1000	14	60	8
180	18	90 * 2	111 / 2	850	18	55	7

Eco-friendly and water-repellent: Our Saba is also available with a PFC-free, water-repellent finish. 100% recycled: Our Saba is also available as a recycled version, made from 100% recycled PET bottles.

Legend:



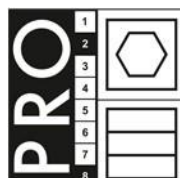
Main application:

Decorative Application

Stitching Menswear



Certifications and special testing:



- With regard to industrial washing resistance after care treatments, tested with DIN EN ISO 15797 forworkwear and certified with the PRO label in accordance with DIN EN ISO 30023.

Address:
19-31 Ma Tau Pa Road, 13/F.,
Tsuen Wan, N.T.,
Kowloon, Hong Kong.

WOODARD TEXTILE MANUFACTURING Co., LTD.
HONG KONG

Tel. : (852) 2942 3402
Fax : (852) 2407 6336
E-mail: woodard@gunzeta.com

INVOICE No. 35401

To: AMANN SEWING & EMBROIDERY THREADS PRIVATE LTD. Date 02/02/2024
S-74,S-75,S-76,S-77, SIPCOT INDUSTRIAL COMPLEX, Contract No. W-5137
EXTENDED DTA, PHASE-III, DENOTIFIED SEZ, MUGUNDARAYAPURAM,
632402 RANIPET, TAMIL NADU, INDIA.
DELIVERY ADDRESS : S-74,S-75,S-76,S-77, SIPCOT INDUSTRIAL COMPLEX, EXTENDED DTA, PHASE III,
DENOTIFIED SEZ, MUGUNDARAYAPURAM, 632403 RANIPET, TAMIL NADU, INDIA.
Shipped Via /s " SITC ZHAOMING V.2402W *"Sailing on* 05/02/2024 TO CHENNAI, PORT OF INDIA

MARK	DESCRIPTION	QUANTITY	UNIT PRICE	AMOUNT
	"HS CODE 5402 6200" SEWING THREAD OF 100% POLYESTER POLYESTER FILAMENT WRAP WITH STAPLE FIBRE FOR INDUSTRIAL USE.			<u>CIF CHENNAI, INDIA</u>
	<u>NE</u>	<u>KGS</u>	<u>US\$/KG</u>	<u>USD</u>
GT002113	45/2 SABA 120 (WESTER)	6,720	7.44	49,996.80
GT002166	55/2 SABA 150 (WESTER)	2,332	10.41	24,276.12
GT001980	28/2 SABA 80	3,360	5.64	18,950.40
GT001830	17/3 SABA 30	672	5.23	3,514.56
		13,084		96,737.88

A. AMANN ORDER NUMBER 4501004139
B. SUPPLIER'S CODE 1002309 AND COUNTRY OF ORIGIN : CHINA
C. HS CODE : 5402 6200 (FREIGHT COST : 1,350.00)
D. MANUFACTURED BY SHANGHAI NEW HUACHANG SPINNING MILL CO., LTD.
E. COO CERTIFICATE NO.24C01B1A0408/00003
CUSTOMS REGISTRATION NO. 3111 230 029
GST No : 33AAGCA1726J1ZX
IEC No : 0407010106
PAN No. : AAGCA1726J
CIN : U18201TN2007PTC062474

UNITED STATES DOLLARS NINETY SIX THOUSAND SEVEN HUNDRED THIRTY SEVEN
& CENTS EIGHTY EIGHT ONLY.

20 PALLETS

PAYMENT BY T/T TO WOODARD ACCOUNT 90 DAYS FROM BILL OF LADING DATE

BENEFICIARY NAME: WOODARD TEXTILE MANUFACTURING CO., LTD.
BANK NAME: STANDARD CHARTERED BANK (HONG KONG) LIMITED
BANK ADDRESS:15/F., STANDARD CHARTERED TOWER, 388 KWUN TONG ROAD, HONG KONG.

1X40' CONTAINER

ACCOUNT NUMBER : 447-1-9090248 SWIFT CODE : SCBLHKHHXXX

WOODARD TEXTILE MANUFACTURING CO., LTD.

.....
Authorized Signature

Address:
19-31 Ma Tau Pa Road, 13/F.,
Tsuen Wan, N.T.,
Kowloon, Hong Kong.

WOODARD TEXTILE MANUFACTURING Co., LTD.
HONG KONG

Tel. : (852) 2942 3402
Fax : (852) 2407 6336
E-mail: woodard@gunzetal.com

INVOICE No. 35401

To: AMANN SEWING & EMBROIDERY THREADS PRIVATE LTD. 02/02/2024
S-74,S-75,S-76,S-77, SIPCOT INDUSTRIAL COMPLEX, *Date*
EXTENDED DTA, PHASE-III, DENOTIFIED SEZ, MUGUNDARAYAPURAM, W-5137
632402 RANIPET, TAMIL NADU, INDIA. *Contract No.*
DELIVERY ADDRESS : S-74,S-75,S-76,S-77, SIPCOT INDUSTRIAL COMPLEX, EXTENDED DTA, PHASE III,
DENOTIFIED SEZ, MUGUNDARAYAPURAM, 632403 RANIPET, TAMIL NADU, INDIA.
Shipped Via /s " SITC ZHAOMING V.2402W 05/02/2024 TO CHENNAI, PORT OF INDIA
" *Sailing on*

MARK	DESCRIPTION	QUANTITY	UNIT PRICE	AMOUNT
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SABA 120/GT002113
POLY POLY (WST)
45/2 RAW WHITE
BATCH NO.0197 PMT/9678
PALLET:1-10
SPOOLS/PALLET:672

SABA 30/GT001830
POLY POLY
17/3 RAW WHITE
BATCH NO.0208 PMT/9518
PALLET:11
SPOOLS/PALLET:672

SABA 80/GT001980
POLY POLY
28/2 RAW WHITE
BATCH NO.0202 PMT/9494
PALLET:12-16
SPOOLS/PALLET:672

SABA 150/GT002166
POLY POLY
55/2 RAW WHITE
BATCH NO.0213 PMT/9629
PALLET:17-20
SPOOLS/PALLET:364

上海新华昌纱线厂有限公司

SHANGHAI NEW HUACHANG SPINNING MILL CO.,LTD

中国上海闵行经济技术开发区绿春路246号

SHANGHAI MINHANG ECONOMICAL & TECHNICAL DEVELOPMENT ZONE 246 LU CHUN ROAD,200245 SHANGHAI CHINA

电话 Tel: 64300901

传真 Fax: 64300088

邮编 Zip: 200245

E-mail: will.zheng@gunzetal.com.cn

PACKING LIST

发票编号 35401

INVOICE

合同编号 W-5137

CONTRACT

日期 JAN.25,2024

DATE

客户: AMANN SEWING & EMBROIDERY THREADS PRIVATE

SOLD TO: LIMITED. S-74,S-75,S-76,S-77, SIPCOT Industrial

Complex, Extended DTA, Phase III, Denotified Sez,

Mugundarayapuram, Ranipet, 632403, Tamil Nadu, INDIA.

SERIAL NUMBER AND SHIPPING MARKS	NAME AND SPECIFICATIO OF COMMODITY	UNIT	QUANTITY (KGS)
SABA 120/GT002113 POLY POLY (WST) 45/2 RAW WHITE BATCH NO.0197 PMT/9678 PALLET:1-10 SPOOLS/PALLET:672	"HS CODE 5402.6200" SEWING THREAD OF 100% POLYESTER POLYESTER FILAMENT WRAP WITH STAPLE FIBRE FOR INDUSTRIAL USE.		
SABA 30/GT001830 POLY POLY 17/3 RAW WHITE BATCH NO.0208 PMT/9518 PALLET:11 SPOOLS/PALLET:672	NE 45/2 (PPYA) 001-010	PALLET	10
SABA 80/GT001980 POLY POLY 28/2 RAW WHITE BATCH NO.0202 PMT/9494 PALLET:12-16 SPOOLS/PALLET:672	NE 17/3 (PPXA) 011-011	PALLET	1
SABA 150/GT002166 POLY POLY 55/2 RAW WHITE BATCH NO.0213 PMT/9629 PALLET:17-20 SPOOLS/PALLET:364	NE 28/2 (PPXA) 012-016	PALLET	5
	NE 55/2 (PPYA RZW) 017-020	PALLET	4
	A. AMANN ORDER NUMBER 4501004139 B. SUPPLIER'S CODE 1002309 AND COUNTRY OF ORIGIN: CHINA GST No: 33AAGCA1726J1ZX IEC No: 0407010106 PAN No.: AAGCA1726J CIN:U18201TN2007PTC062474		

MT.PER PLT: 117* 110.1*218 CM

GW PER PLT: 737.00 KGS

NW PER PLT: 672.00KGS PALLET NO:1-16

MT.PER PLT: 115* 115*218 CM

GW PER PLT: 648.00 KGS

NW PER PLT: 583.00KGS PALLET NO:17-20

TTL. VOL.: 56.46 CBM

TTL GW: 14384.00 KGS

TTL NW: 13084.00 KGS

经 办

ORIGINTOR



上海新华昌纱线厂有限公司

SHANGHAI NEW HUACHANG SPINNING MILL CO.,LTD