

DRAFT AMENDMENT NO. 6 MARCH 2019
TO
IS 456 : 2000 PLAIN AND REINFORCED CONCRETE — CODE OF PRACTICE
(Fourth Revision)

ICS No. 91.100.30

(Page 13, *clause 5.1*) — Insert the following at the end:

- l) Composite cement conforming to IS 16415 (see 5.1.3 below)
- m) Portland calcined clay limestone cement conforming to IS 18189 (see 5.1.4 below)

(Page 13, *clause 5.1.3*) — Renumber it to **5.1.5**.

(Page 13, *clause 5.1.2*) — Insert the following new clause at the end:

5.1.3 Composite cement, conforming to IS 16415 and containing a declared clinker content not less than 45%, declared fly ash content not more than 25% and a minimum 28-day compressive strength of 43 MPa can be used for reinforced concrete construction.

5.1.4 The use of Portland calcined clay limestone cement shall not be permitted in underground structures and structural elements in contact with ground water, at locations where temperatures are predominantly below 15° C.

(Page 13, *clause 5.2*) — Insert the following:

'Mineral admixtures listed below may be used along with ordinary Portland cement. Uniform blending of the mineral admixtures with the cement should be ensured.

NOTE

1. The combined use of fly ash and ground granulated blast furnace slag with ordinary Portland cement, with a minimum ordinary Portland cement content of 55% and maximum fly ash content of 20%, may be permitted.
2. Ultrafine materials, namely Silica fume, metakaolin, Ultrafine Ground Granulated Blast Furnace Slag (as per IS 16715) may be used as additional mineral admixtures with ordinary Portland cement, Portland slag cement or Portland pozzolana cement in reinforced concrete, subject to the following:
 - a) In cases where fly ash is used as a mineral admixture, or Portland pozzolana cement is used, the combined content of ultrafine materials and fly ash shall not be more than 35% by weight of the total cementitious material. In case of concrete with W/C ratio below 0.40, additional 5% of ultrafine materials may be permitted.
 - b) In cases where ground granulated blast furnace slag is used as a mineral admixture, or Portland slag cement is used, the combined content of ultrafine materials and slag shall not be more than 60% by weight of the total cementitious material. In case of concrete with W/C ratio below 0.40, additional 5% of ultrafine materials may be permitted.
 - c) The slag content or fly ash content mentioned on the bag of cement shall be considered above.

3. When ground granulated blast furnace slag alone is used a mineral admixture, the slag content shall not be more than 50% by weight of the total cementitious material.
4. When fly ash alone is used a mineral admixture, the fly ash content shall not be more than 35% by weight of the total cementitious material.

(Page 13, clause **5.2.3.1**, see also Amendment No. 5) – Insert following at the end:

‘Concrete containing high amount of mineral admixtures such as fly ash and ground granulated blast furnace slag, may increase carbonation in case of reinforced concrete.’

(Page 15, clause **5.5.7**, see also Amendment No. 4, second and third sentence) – Substitute the following for the existing sentences:

‘Additional dose of admixture may be added at project site and mixed adequately in mixer itself to regain the workability of concrete, if necessary, with the mutual agreement between the producer/supplier and the purchaser/user of concrete.’

(Page 18, Clause **8.2.2.3**, second sentence) – Delete the following:

‘When concrete lower than grade M 50 is used under these conditions,’

(Page 18, clause **8.2.2.3**, informal table) – Insert the following:

<i>Nominal Maximum Size Aggregate (mm)</i>	<i>Entrained Air Percentage</i>
10 & 12.5	6±1

(Page 19, clause **8.2.4.2**, first line) – Substitute the following for the existing:

‘Cement content excluding mineral admixtures such as fly ash and ground granulated blast furnace slag shall not be used in excess of 450 kg/m³ unless special consideration’

(Page 19, Table 4, Note 6) – Substitute the following for the existing:

‘For Class 3, Portland pozzolana cement conforming to IS 1489 (Part 1) having at least 25 percent fly ash content, and Portland slag cement conforming to IS 455 having at least 50 percent slag content give acceptable sulphate resisting properties.’

(Page 19, Table 4, Note 7, second sentence) – Substitute the following for the existing:

‘Alternatively, Portland slag cement conforming to IS 455 having at least 50 percent slag content or a blend of ordinary Portland cement and at least 50 percent slag may be used.’

(Page 20, Table 5, Notes) – Insert the following at the end:

3 The maximum free water-cement ratio shall be reduced by 0.05 in case Portland calcined clay limestone cement as per IS 18189 is used.'

(Page 27, clause **14.2.2**, second sentence) – Insert 'for plain concrete and 0.5 for reinforced concrete' after 0.6.

(Page 27, clause **14.2.2**, third sentence) – Substitute the following for the existing:

'For aggregates of 10 mm, 20 mm and 40 mm nominal maximum size, the cement content shall be at least 420 kg/m³, 380 kg/m³ and 350 kg/m³ of concrete respectively.'

(Page 30, clause **17.3**) – Substitute the following for the existing:

'In case of doubt regarding the grade of concrete used, either due to poor workmanship or based on results of cube strength tests, compressive strength test of concrete on the basis of **17.4** shall be carried out. Additionally, load test (see **17.6**) may be carried out, where considered necessary.'

(Page 30, clause **17.5**) – Delete.

(Page 31, clause **17.8**, third sentence) – Delete the following:

'provide alternatives to core/cube tests for estimating the strength of concrete in a structure, or'

(Page 43, clause **26.2.1.1**, para 2, second sentence, see also Amendment No. 4) – Substitute the following for the existing:

'For fusion bonded epoxy coated reinforcing bars conforming to IS 13620, the design bond stress values shall be taken as 80 percent of the corresponding values for deformed bars conforming to IS 1786.'

(Page 75, clause **41.3.2**) – Insert the following at the end:

'and longitudinal reinforcement shall be provided as per **41.4.2**'

(Page 79, Annex A) – Add the following entry at the appropriate place:

<i>'IS No.</i>	<i>Title</i>
13620 : 1993	Fusion bonded epoxy coated reinforcing bars — Specification

(CED 02)
