



NORTHERN INDIA TEXTILE RESEARCH ASSOCIATI

(Linked to Ministry of Textiles, Government of India)

TEST REPORT

(☐ Chemical ☐ ECO ☐ Environmental ☑ Physical ☐ Polymer & Technical Textiles ☐ COE)

R-03A

M/s. Sc-E and Head (TXD)

Bureau of Indian Standards

Manak Bhawan, 9 Bahadur Shah Zafar Marg, New Delhi - 110 002.

C/o The Southern Gujarat Chamber of Commerce & Industry

6th Floor, "SANHATI" Building, SIECC Campus, Nr. Khajod Crossing, Althan Road, Sarsana,

Dispatch Ref: NITRA/PQE/2023-24/ Date: 12.01.2024

15 September, 2023

Report No.: 1156/23-PQE(R)

Client's Ref.: Ref No: O 20 09 2023 Date: 20th September, 2023 and

BIS Letter Ref.: Sample Collection /TXD31

Surat-395 007. Sample Description: 01 Sample described by the client as "Polyester Partially Oriented Yarn (POY),

Virgin, Semi Dull, Circular, Solid, Disperse Dyeable, Lot No.: EP14023-S, Sample Code: TXD31/SD/MK/RNK/20230915/SS/07".

Referred Spec.: IS 17262:2022

Sl. No.	Test Parameters	Test Method	Unit	Requirement as per Table 3 of Spec. & declared value	Test Results (SC: 2706)	Remarks
1.	Nominal linear density - CV% - Max. linear density - Min. linear density	IS 7703 (Part 1)	dtex %	270 ± 2.78 1.5 Max.	271.6 0.13 272.76 271.64	MR MR
2.	Cross section - Based on Cross Section	Visual inspection under microscope		Circular	Circular	MR
	- Based on Section Area			Solid	Solid	MR
3.	No. of filaments	Visual inspection under microscope		. 48	48	MR
4.	Declared average tenacity	IS 7703 (Part 2)	cN/dtex	2.7 ± 0.34	2.41	MR
	- CV%	THE SECTION OF A STATE OF STATE	rais a la un ri	5.0 Max.	4.41	MR
	Max. tenacityMin. tenacity	e i i se se politico de la composición del composición de la compo		шин тезінін жылыка) (- 3 74-ы, шаш <u>қ</u> аран () - 3	2.60	
5.	Declared elongation - CV% - Max. elongation	IS 7703 (Part 2)	0/0	128 ± 10 7.0 Max.	131.4 4.30 141.7	MR MR
	- Min. elongation	en e	i nelver stroka		120.7	CI DE NIZACIO

Any Observation/ Comments: MR- Meets the requirement.

Authorised Signatory Seema Sharma

Head of Division / Officer In-charge

Page 1 of 1

1. The results are for technical Information of client only, not for advertisement, promotion, publicity and litigation. 2. The results refer to the applicable parameters only. 3. The results are based on samples as supplied by the client. 4. The samples will be preserved for 60 days for the date of dispatch of report, subject to the condition that they are stable, 5. Any discrepancy in the test report shall be notified the lab within ten days of dispatch of report otherwise it is presumed that the report has met client's requirement. 6. Report shall not be reproduced except in full without approval of NITRA. 7. Please quote test report no and date for all future correspondence.

Sector -23, Rajnagar, Ghaziabad-201 002 (India); Fax: 0120-2783596 E-mail: mail@nitratextile.org 0100 0007200 05 9799596/509/005 Wobeito: www.nitratextile.org





NORTHERN INDIA TEXTILE RESEARCH ASSOCIATION

(Linked to Ministry of Textiles, Government of India)

TEST REPORT

(☐ Chemical ☐ ECO ☐ Environmental ☑ Physical ☐ Polymer & Technical Textiles ☐ COE)

R-03A

M/s. Sc-E and Head (TXD)

Bureau of Indian Standards

Manak Bhawan, 9 Bahadur Shah Zafar Marg,

New Delhi - 110 002.

C/o The Southern Gujarat Chamber of Commerce

& Industry

6th Floor, "SANHATI" Building, SIECC Campus,

Nr. Khajod Crossing, Althan Road, Sarsana. Surat-395 007.

15 September, 2023 Dispatch Ref: NITRA/PQE/2023-24/

BIS Letter Ref.: Sample Collection /TXD31

Client's Ref.: Ref No: O 20 09 2023

Report No.: 1155/23-PQE (R)

Date: 20th September, 2023 and

Date: 12.01.2024

Sample Description: 01 Sample described by the client as "Polyester Partially Oriented Yarn (POY), Lot No.: E-506135072W, Sample Code: TXD31/SD/MK/RNK/20230915/SS/13".

Referred Spec.: IS 17262:2022

Sl. No.	Test Parameters	Test Method	Unit	Requirement as per Table 3 of Spec. & declared value	Test Results (SC: 2705)	Remarks
1.	Nominal linear density - CV%	IS 7703 (Part 1)	dtex %	135 ± 2.78 1.5 Max.	135 0.06 135.07	MR MR
	Max. linear densityMin. linear density				134.79	
2.	Cross section - Based on Cross Section	Visual inspection under microscope		Circular	Circular	MR
3.	No. of filaments	Visual inspection under microscope		72	72	MR
4.	Declared average tenacity	IS 7703 (Part 2)	cN/dtex	2.64 ± 0.35	2.42	MR
	- CV% - Max. tenacity - Min. tenacity	er green i New Armer Hand or altrempler Edma tillra und to green Estatoria et Elpe till La altra olika green sukra voli		5.0 Max.	3.58 2.52 2.06	MR - -
5.	Declared elongation - CV% - Max. elongation - Min. elongation	IS 7703 (Part 2)	%	126.6 ± 10 7.0 Max.	133.0 3.43 143.7 115.6	MR MR -

Any Observation/ Comments: MR- Meets the requirement.

Authorised Signatory

Seema Sharma

Head of Division / Officer In-charge Page 1 of 1

Dr. Neha Kapil

No. 0127281

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TEST REPORT

(☐ Chemical ☐ ECO ☐ Environmental ☑ Physical ☐ Polymer & Technical Textiles ☐ COE)

M/s. Sc-E and Head (TXD) **Bureau of Indian Standards**

Manak Bhawan, 9 Bahadur Shah Zafar Marg,

New Delhi – 110 002.

C/o The Southern Gujarat Chamber of Commerce

& Industry

6th Floor, "SANHATI" Building, SIECC Campus,

Nr. Khajod Crossing, Althan Road, Sarsana,

Surat-395 007.

R-03A

Report No.: 1157/23-PQE(R)

Client's Ref.: Ref No: O 20 09 2023

Date: 20th September, 2023 and

BIS Letter Ref.: Sample Collection /TXD31

15 September, 2023

Dispatch Ref: NITRA/PQE/2023-24/

Date: 12.01.2024

Sample Description: 01 Sample described by the client as "Polyester Partially Oriented Yarn (POY),

Virgin, Semi Dull, Circular, Solid, Disperse Dyeable, Lot No.: H08P09002,

Sample Code: TXD31/SD/MK/RNK/20230915/SS/10".

Referred Spec.: IS 17262:2022

Date of sample receiving:26.09.2023

Date of results reporting: 31.10.2023

Sl. No.	Test Parameters	Test Method	Unit	Requirement as per Table 3 of Spec. & declared value	Test Results (SC: 2707)	Remarks
1.	Nominal linear density - CV% - Max. linear density - Min. linear density	IS 7703 (Part 1)	dtex %	135 ± 2.78 1.5 Max.	137.3 0.37 138.43 136.44	MR MR -
2.	Cross section - Based on Cross Section	Visual inspection under microscope		Circular	Circular	MR
3.	No. of filaments	Visual inspection under microscope	eminafilteen entrentst o	36	36	- MR
4.	Declared average tenacity - CV% - Max. tenacity - Min. tenacity	IS 7703 (Part 2)	cN/dtex	2.7 ± 0.35 5.0 Max.	2.5 3.12 2.63 2.41	MR MR
5.	Declared elongation - CV% - Max. elongation - Min. elongation	IS 7703 (Part 2)	_9%	126.9 ± 10 7.0 Max.	129.9 3.26 139.2 121.7	MR MR

Any Observation/ Comments: MR- Meets the requirement.

Authorised Signatory

Seema Sharma

Head of Division / Officer In-charge

Dr. Neha Kapil **PSO**

No. 0127283

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Sector -23, Rajnagar, Ghaziabad-201 002 (India); Fax: 0120-2783596 E-mail: mail@nitratextile.org



The Synthetic & Art Silk Mills' Research Association

(APPROVED BODY OF THE MINISTRY OF TEXTILES, GOVT. OF INDIA)
SASMIRA MARG, WORLI, MUMBAI - 400 030.

TEL.: 2493 5351 / 52, 2493 2047, 6977 6025 (EPBX) E-mail: testing@sasmira.org • project@sasmira.org

TEST REPORT

Fax: 91-22-2493 0225 Web: www.sasmira.org

Page 1 of 1

Date of receipt : 06 Oct 2023	:	Product Group : Textile
		Surat- 395 002. Date of testing : 06 Oct 2023 – 23 Oct 2023
Particulars of sample given by the customer		specified in table 3 of IS 17262: 2022(1 sample) submitted by M/s. South Gujarat Texturisers Welfare Association
Sample forwarding letter No.	:	Ref.No: O_20_09_2023 dated 20.09.2023 One Polyester yarn sample to be tested as per requirements
Name & Address of Customer		Sc-E and Head (TXD) Bureau of Indian Standards Manak Bhawan, 9 Bahadur Shah Zafar Marg, New Delhi – 11 0002.
Test Report No. Sasmira/TR No. 1259 (A)/23-24		ULR - TC6500230000013301
		HID TOSS0023000001358F Date 25 Oct 2023

Discipline: Mechanical Sample ID/ Mark: Ist sample: Polyester partially oriented yarn (POY), (sample code:

TXD3 Sr. No	le ID/ Mark : Ist sample: 1/SD/MK/RNK/20230915/ Parameter	Method	Requirement	Declared value	Results
1	Linear density, Denier	IS 7703: (As declared) 112.5 D Part-1: >100 D(Nominal) (125.0dtex)		112.6 D (125.2 dtex)	
	Minimum Maximum	1990 (RA 2022)			111.7D (124.1dte) 113.4D (126.0dte)
	CV,Percent	-	Maximum :1.5%	-	0.5% 3.2gpd(2.8cN/dtex)
2	Average tenacity, gpd	IS 7703: Part-2:	(As declared) Range: 1.7 to 3.2 gpd	3.0 gpd (2.6cN/dtex)	
-	Minimum Maximum	1990 (RA 2022)	Tolerance on declared value: ± 0.4		2.9 gpd(2.6cN/dtex) 3.5 gpd(3.1cN/dtex)
	CV,Percent	_	Maximum:5%		6.5%
3	Elongation, Percent, average	IS 7703: Part-2: 1990 (RA 2022)	(As declared) Range: 110% to 170%	126.6%	113 %
	Minimum Maximum		Tolerance on declared value: ±10		106.9% 119.7%
	CV,Percent		Maximum:7%		3.1%

Note: Small portion of the submitted sample is enclosed herewith for reference.

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End Of the state of the samples submitted

Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp at 27529; and fluid its pf \$5020, to) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/IDIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%

The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change"

 The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent. The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.

The Synthetic & Art Silk Mills' Research Association

(APPROVED BODY OF THE MINISTRY OF TEXTILES, GOVT. OF INDIA)
SASMIRA MARG, WORLI, MUMBAI - 400 030.

TEL.: 2493 5351 / 52, 2493 2047, 6977 6025 (EPBX) E-mail : testing@sasmira.org • project@sasmira.org

TEST REPORT

Fax: 91-22-2493 0225 Web: www.sasmira.org

Page 1 of 1

	.	Sasmira/TR No. 1259(NA)/23-24 : Date : 25 Oct 2023				
Test Report No.		Sc-E and Head (TXD)				
Name & Address of Customer	:	Bureau of Indian Standards				
		Manak Bhawan, 9 Bahadur Shah Zafar Marg,				
		New Delhi – 11 0002.				
Sample forwarding letter No.	:	Ref.No. 0_20_09_2023 dated 20.09.2023				
Particulars of sample given by the customer	:	One Polyester yarn sample to be tested as per requirements specified in table 3 of IS 17262: 2022(1 st sample) submitted by				
		M/s. South Gujarat Texturisers Welfare Association Surat- 395 002.				
Date of receipt : 06 Oct 2023	:	Date of testing : 06 Oct 2023 – 23 Oct 2023				

Discipline: Mechanical

Product Group: Textile

Sample ID/ Mark : Ist sample: Polyester partially oriented yarn (POY), (sample code: TXD31/SD/MK/RNK/20230915/SS/15) Lot no.E-506135072W

Parameter	Method	Requirement	Declared value	Results
Cross section	Microscopic	As declared	Circular	Circular
Interlace as Nips/meter	Visual	Range:0.5 to 16 Nips/meter	17 Nips per meter	14 Nips/meter
No.of filaments (rounded off to whole number)	Visual	As declared >60 Tolerance on declared	72	72
	Cross section Interlace as Nips/meter No.of filaments (rounded	Cross section Microscopic Interlace as Nips/meter Visual No.of filaments (rounded Visual	Cross section Microscopic As declared Interlace as Nips/meter Visual Range:0.5 to 16 Nips/meter No.of filaments (rounded off to whole number) Visual As declared >60	Cross section Microscopic As declared Circular Interlace as Nips/meter Visual Range:0.5 to 16 Nips/meter No.of filaments (rounded off to whole number) Visual As declared As declared 72 Tolerance on declared

Note:

Small portion of the submitted sample is enclosed herewith for reference.

End of the test report





Note: L / 04 /05

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- The report is strictly confidential and for technical information of the customer only and not for Advertisement, Promotion, Publicity or Litigation.
- · The result relate only to the samples submitted
- Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%
- The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change"
- The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent.
- . The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.



customer

Date of receipt

sasmira

The Synthetic & Art Silk Mills' Research Association

(APPROVED BODY OF THE MINISTRY OF TEXTILES, GOVT. OF INDIA) SASMIRA MARG, WORLI, MUMBAI - 400 030.

TEL.: 2493 5351 / 52, 2493 2047, 6977 6025 (EPBX) E-mail: testing@sasmira.org • project@sasmira.org

Test Report No. Sasmira/TR No. 1260 (A)/23-24

06 Oct 2023

Name & Address of Customer

Sample forwarding letter No.

Particulars of sample given by the

Discipline: Mechanical

TEST REPORT

ULR - TC650023000001359F

Sc-E and Head (TXD) Bureau of Indian Standards

New Delhi - 11 0002.

Fax: 91-22-2493 0225 Web: www.sasmira.org

Page 1 of 1 25 Oct 2023 Date : Manak Bhawan, 9 Bahadur Shah Zafar Marg, Ref.No. O_20_09_2023 dated 20.09.2023 One Polyester yarn sample to be tested as per requirements

submitted by M/s. South Gujarat Texturisers Wefare Association, Surat - 395 002 06 Oct 2023 - 23Oct 2023 Date of testing **Product Group: Textile**

specified in table 3 of IS 17262: 2022(2nd sample)

Sample ID/ Mark: 2nd Sample: Polyester partially oriented yarn (POY), Virgin, Semi dull, circular. Solid, disperse Dyeable (sample code: TXD31/SD/MK/RNK/20230915/SS/12):Lot no.H08P9002

Sr. No	Parameter	Method	Requirement	Declared value	Results
1	Linear density, Denier	IS 7703: Part-1: 1990	(As declared) >100 D(Nominal)	121.5 D (135.0dtex)	123.3 D (137 dtex)
	Minimum Maximum	(RA 2022)	Tolerance on declared value: ± 2.5		122.9D(136.6dtex) 123.5D(137.2dtex)
	CV,Percent		Maximum :1.5%		0.14%
2	Average tenacity, gpd	IS 7703:	(As declared) Range: 1.7 to 3.2 gpd	3.1 gpd (2.7cN/dtex)	2.6 gpd
	Minimum Maximum CV,Percent	Part-2: 1990 (RA 2022)	Tolerance on declared value: ±0.4	(2.7 GIVICEX)	(2.3 cN/dtex) 2.5gpd(2.2cN/dtex) 2.8gpd(2.5cN/dtex)
			Maximum:5%		4.7%
	Elongation, Percent, average	IS 7703: Part-2: 1990	(As declared) Range: 110 % to 170 %	126.9%	115.6 %
3 Minimum Maximum	(A)	(RA 2022)	Tolerance on declared value : ±10		110.1% 121.3%
	CV,Percent		Maximum:7%		3.8%

Note: Small portion of the submitted sample is enclosed herewith for reference.

End of the test report

Ashuka **AUTHORISED SIGNATORY** A. A. Sudam Technical Manager

04 /05

st report shall nt be reproduced except in full, without written

ample's tased and reported is / are not drawn by the laboratory, unless otherwise specified.

The report is strictly confidential and for technical information of the customer only and not for Advertisement, Promotion, Publicity or Litigation. The result relate only to the samples submitted

Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%

The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change"

The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent.

The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.

The Synthetic & Art Silk Mills' Research Association

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TEST REPORT

Fax: 91-22-2493 0225 Web: www.sasmira.org

Page 1 of 1

Test Report No.	:	Sasmira/TR No. 1260(NA)/23-24 : Date : 25 Oct 2023				
		Sc-E and and Head (TXD)				
Name & Address of Customer	:	Bureau of Indian Standards				
		Manak Bhawan, 9 Bahadur Shah Zafar Marg,				
		New Delhi – 11 0002.				
Sample forwarding letter No.	:	Ref.No. O_20_09_2023 dated 20.09.2023				
Particulars of sample given by the customer	:	One Polyester yarn sample to be tested as per requirements specified in table 3 of IS 17262: 2022(2 nd sample) submitted by M/s. South Gujarat Texturisers Wefare Association, Surat – 395 001.				
Date of receipt : 06 Oct 2023	:	Date of testing : 06 Oct 2023 – 23 Oct 2023				

Discipline: Mechanical

Product Group: Textile

Sample ID/ Mark: 2nd sample: Polyester partially oriented yarn (POY), Virgin, Semi dull, circular. Solid, disperse Dyeable (sample code: TXD31/SD/MK/RNK/20230915/SS/12):Lot no. H08P09002

Sr. No	Parameter	Method	Requirement	Declared value	Results
1	Cross section	Microscopic	As declared	Circular	Circular
2	Interlace as Nips/meter	Visual	Range:0.5 to 16 Nips/meter	17 Nips/meter	13 Nips/meter
3	No.of filaments(rounded off to whole number)	Visual	As declared <=60	36	36
		540	Tolerance on declared value: ±0		

Note:

Small portion of the submitted sample is enclosed herewith for reference.



End of the test report

Asheriae **AUTHORISED SIGNATORY** A. A. Sudam Technical Manager

Note: L / 04 /05

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The sample/s tested and reported is / are not drawn by the laboratory, unless otherwise specified.

The report is strictly confidential and for technical information of the customer only and not for Advertisement, Promotion, Publicity or Litigation. The result relate only to the samples submitted

Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%

The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change" The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent.

The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.



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Page 1 of 1

Test Report No. Sasmira/TR No. 1261 (A)/23-24	:	ULR - TC650023000001360F : Date : 25 Oct 2023
Name & Address of Customer	:	Sc-E and Head (TXD) Bureau of Indian Standards, Manak Bhawan, 9, Bahadur Shah Zafar Marg, New Delhi – 11 0002.
Sample forwarding letter No.	:	Ref.No. O_20_09_2023 dated 20.09.2023
Particulars of sample given by the customer	:	One Polyester yarn sample to be tested as per requirements specified in table 3 of 1S 17262: 20223 (3 rd sample), Submitted by M/s. South Gujarat Texturisers Welfare Association. Surat – 395 002.
Date of receipt : 06 Oct 2023	1:	Date of testing : 06 Oct 2023 – 23 Oct 2023

Discipline: Mechanical

Product Group: Textile

Sample ID/ Mark: 3rd sample: Polyester partially oriented yarn (POY), Virgin, Semi dull, circular, Solid, disperse

Dyeable (sample code: TXD31/SD/MK/RNK/20230915/SS/09):Lot no.EP14023-S

Sr. No	Parameter	Method	Requirement	Declared value	Results
1	Linear density, Denier	IS 7703: Part- 1: 1990 (RA	(As declared) >100 D(Nominal)	243.0 D (270.0 dtex)	245.3 D (272.5 dtex)
	Minimum Maximum	2022)	Tolerance on declared value: ± 2.5	9	243.9D(271.0dtex) 246.1D(273.1dtex)
	CV, Percent		Maximum :1.5%		0.27%
2	Average tenacity, gpd	IS 7703: Part- 2: 1990 (RA 2022)	(As declared) Range: 1.7 to 3.2 gpd	3.1 gpd (2.7cN/dtex)	2.6gpd(2.3 cN/dtex 2.3gpd(2.1cN/dtex)
	Minimum	2022)	Tolerance on declared value : ± 0.4		3.0gpd(2.7cN/dtex)
	CV,Percent		Maximum:5%		7.4%
3	Elongation, Percent, average	IS 7703: Part- 2: 1990 (RA	(As declared) Range: 110% to 170 %	128.0%	121.8 %
	Minimum Maximum	2022)	Tolerance on declared value : ± 10		108.0% 132.5%
	CV,Percent		Maximum:7%		6.4%

Small portion of the submitted sample is enclosed herewith for reference.

End of the test report

Ashvive **AUTHORISED SIGNATORY** A. A. Sudam Technical Manager

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- eported is / are not drawn by the laboratory,
- The sstrictly confidential and for technical information of the customer only and not for Advertisement, Promotion, Publicity or Litigation.
- The result relate only to the samples submitted
- Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%
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 The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.

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Test Report No.	:	Sasmira/TR No. 1261(NA)/23-24 : Date : 25 Oct 2023
		Sc-E and Head (TXD)
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		Manak Bhawan, 9 Bahadur Shah Zafar Marg,
		New Delhi – 11 0002.
Sample forwarding letter No.		Ref.No.O_20_09_2023 dated 20.09.2023
Particulars of sample given by the customer		One Polyester yarn sample to be tested as per requirements specified in table 3 of IS 17262: 2022(3 rd sample) submitted by M/s. South Gujarat Texturisers Welfare Association,
Data of an airt		Surat – 395 002.
Date of receipt : 06 Oct 2023	:	Date of testing : 06 Oct 2023 – 23 Oct 2023

Discipline: Mechanical

Product Group: Textile

Sample ID/ Mark : 3rd sample: Polyester partially oriented yarn (POY), Virgin, Semi dull, circular, Solid, disperse Dyeable (sample code: TXD31/SD/MK/RNK/20230915/SS/09):Lot no.EP14023-S

Sr. No	Parameter	Method	Requirement	Declared value	Results
1	Cross section	Microscopic	As declared	Circular	Circular
2	Interlace as Nips/meter	Visual	Range: 0.5 to 16 Nips/meter	17 Nips/meter	14 nips/meter
3	No.of filaments (rounded off to whole number)	Visual	As declared <=60	48	48
			Tolerance on declared value: ±0	-	

Small portion of the submitted sample is enclosed herewith for reference.

End of the test report

AUTHORISED SIGNATORY A. A. Sudam Technical Manager



Note: L / 04 /05

- · The test report shall not be reproduced except in full, without written approval of the laboratory.
- The sample/s tested and reported is / are not drawn by the laboratory, unless otherwise specified.
- The report is strictly confidential and for technical information of the customer only and not for Advertisement, Promotion, Publicity or Litigation.
- The result relate only to the samples submitted
- Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%
- The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change"
- The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent. The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.



प्रयोगशालाएँ

भारत सरकार, वस्त्र मंत्रालय

वस्त्र प्रयोगशाला एवं अनुसंधान केंद्र पी बालु रोड, प्रभादेवी चौक, प्रभादेवी, मुंबई - ४०० ०२५

LABORATORIES

TEXTILES COMMITTEE

Government of India, Ministry of Textiles

Textile Laboratory & Research Centre P. Balu Road, Prabhadevi Chowk, Prabhadevi, Mumbal - 400 025





TEST REPORT

* E-mail dlab.tc@nic.in / tclabmumbai@gmail.com * Website : www.textilescommitee.nic.in

Format No. 04/26B/03

Test Report No: 0111022324-5558		Date 16 12 2023
Name & Address of Customer	South Gujarat Texturisers Welfare Assosiation	7
	204, Jay Sagar Complex, 2nd Floor, Behind J. K. Towe	C
	Near Sub-Jail, Khatodara, Surat- 395002.	
Sample forwarding letter No. & date:	Ref No: O_20_9_2023 dtd. 20.09.2023	*
Date of receipt of sample (Registered)	21,12,2023	
Buyers Name & address (Optional):	na or	777
Lat No.	EP14023-S	Lab. Sample No.
Sample Description	Polyester Partially Oriented Yarn (POY), Virgin, Semi Dull, Circular, Solid, Disperse Dyeable	
Sample Characteristics:	Yarn	
Date of Performance of Tests:	21:12:2023 to 22:12:2023	

TEST RESULTS

Sample Code	TXD31/SD/MK/RNK/20230915/SS/08		
Laboratory Sample No.	0111022324-5558		

1	Identification of fibre (IS 667)		
		Yarn	Polyester
2	Fibre Blend Composition (%) (IS 667)		
		Polyester	100
3.	Count of yarn (Decitex)		274
		Max	274.9
		Min	273.9
		CV %	0.11
4	Cross Section Of Yarn		Circular
5	No of filaments		48
6	Tenacity (CN/d Tex)		2.24 (Max- 2.48, Min- 1.92)
		CV % of Tenacity	8.1
		Elongation %	143.2 (Max- 158.8, Min- 125.1)
		CV % of Elongation	6.8
7	Nips per meter		

Due to non availability of testing facility at present this parameter could not be performed

Signature & Seal of the Officer

साइंनाय बी. श्रेडिंग 1 of 1

सहायक निवेशक (प्रयोगशालाएँ)

Sample not drawn by Textiles Committee, Results relate only to the sample tested SHETTY est report shall not be published in any form without the explicit written consent of the textiles Committee.

Please Quote Test Report No. and date for all future correspondence.

Complaints if any, are to be received within 45 days from the date of issue of test report.



प्रयोगशालाएँ वस्त्र समि

भारत सरकार, वस्त्र मंत्रालय वस्त्र प्रयोगशाला एवं अनुसंधान केंद्र पी,बाल रोड, प्रभादेवी चौक, प्रभादेवी, मुंबई - ४०० ०२५

LABORATORIES

TEXTILES COMMITTEE

Government of India, Ministry of Textiles

Textile Laboratory & Research Centre P Balu Road, Prabhadevi Chowk, Prabhadevi, Mumbai - 400 025





Tel.: +91-22-66527 550 / 607 / 541 / 542 Fax: 91/22-6652 7554

* E-mail : diab.tc@nic.in / tclabmumbai@gmail.com * Website : www.textilescommitee.nic.in

TEST REPORT

Format No. 04/26B/03

Test Report No. 0111022324-5559		Date: 26.12.2023	
Name & Address of Customer South Gujarat Texturisers Welfare Assosiation 204, Jay Sagar Complex, 2 nd Floor, Behind J. K. Tower, Near Sub-Jail, Khatodara, Surat- 395002.		er, (S	
Sample forwarding letter No. & date:	Ref No: O_20_9_2023 dtd. 20.09.2023		
Date of receipt of sample (Registered)	21.12.20230	150	
Buyers Name & address (Optional):	**		
Lot No.	H08P09002	Lab. Sample No.	
Sample Description	Polyester Partially Oriented Yarn (POY), Virgin, Semi Dull, Circular, Solid, Disperse Dyeable		
Sample Characteristics:	Yarn		
Date of Performance of Tests:	21.12.2023 to 26.12.2023		

TEST RESULTS

Sample Code	TXD31/SD/MK/RNK/20230915/SS/11		
Laboratory Sample No	0111022324-5559		

5	Identification of fibre (IS 667)		
		Yarn	Polyester
2	Fibre Blend Composition (%) (IS 667)		177
		Polyester	100
3	Count of yarn (Decitex)		128.0
		Max	130.1 Decitex
		Min	127.0 Decitex
		CV %	0.67
4	Cross Section Of Yarn		Circular
5	No of filaments		36
6	Tenacity (CN/d Tex)		2.31 (Max- 2.54, Min- 1.82)
		CV % of Tenacity	7.0
		Elongation %	130.9 (Max- 141.6, Min- 115.2)
		CV % of Elongation	5.0
7	Nips per meter		*

Due to non availability of testing facility at present this parameter could not be performed.

Signature & Seal of the Officer

साइंनाथ जी. शेब्द्रेe 1 of 1

Mier

सहायक निदेशक (प्रयोगशालाएँ) SAYINATHA B. SHETTY

ASSISTANT DIRECTOR (LABORATORIES)



Sample not drawn by Textiles Committee, Results relate only to the sample tested. st report shall not be published in any form without the explicit written consent of the textiles Committee. Please Quote Test Report No. and date for all future correspondence.

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प्रयोगशालाएँ

भारत सरकार, वस्त्र मंत्रालय वस्त्र प्रयोगशाला एवं अनुसंघान केंद्र पी.बाल शंड, प्रभादेवी चौक, प्रभादेवी, मुबई - ४०० ०२५

LABORATORIES

TEXTILES COMMITTEE

Government of India, Ministry of Textiles

Textile Laboratory & Research Centre P. Balu Road, Prabhadevi Chowk, Prabhadevi, Mumbai - 400 025





Tel.: +91-22-66527 550 / 607 / 541/ 542

Fax: 91/22-6652 7554

* E-mail : dlab.tc@nic.in / tdabmumbai@gmail.com * Website : www.textilescommitee.nic.in

TEST REPORT

Format No. 04/26B/03

Test Report No: 0111022324-5560		Time: 26,12,2023
Name & Address of Customer	South Gujarat Texturisers Welfare Association 204, Jay Sagar Complex, 2nd Floor, Behind J. K. Towe	E WE
	Near Sub-Jail, Khatodara, Surat- 395002.	
Sample forwarding letter No. & date:	Ref No: O_20_9_2023 dtd. 20.09.2023	THE PARTY
Date of receipt of sample (Registered)	21.12.2023	
Buyers Name & address (Optional):	+-	
Lot No.	E-506135072W	Lab. Sample No.
Sample Description:	Polyester Partially Oriented Yarn (POY), Virgin, Semi Dull, Circular, Solid, Disperse Dyeable	0111022324-5560
Sample Characteristics:	Yarn	
Date of Performance of Tests:	21.12.2023 to 22.12.2023	1

TEST RESULTS

Sample Code TXD31/SD/MK/RNK/20230915/SS/14		
	TXD31/SD/MK/RNK/20230915/SS/14	Sample Code
Laboratory Sample No 0111022324-5560	0111022324-5560	

1	Identification of fibre (IS 667)		
		Yarn	Polyester
2	Fibre Blend Composition (%) (IS 667)		
		Polyester	100
3	Count of yarn (Decitex)		127.0
U	S S S S S S S S S S S S S S S S S S S	Max	127.5
		Min	126.3
-		CV %	0.17
4	Cross Section		Circular
5	No of filaments		72
6	Tenacity (CN/d Tex)		2.29 (Max- 2.56, Min- 1.80)
0	Tendoty (Citia 104)	CV % of Tenacity	9.5
_		Elongation %	132.7 (Max-148.5, Min-110.1)
-		CV % of Elongation	8.6
7	Nips per meter		8.

Due to non availability of testing facility at present this parameter could not be performed.

Signature & Seal of the Officer

साइनाथ बी Page 1 of 1

सहायक निदेशक (प्रयोगशालाएँ) SAYINATHA B. SHETTY

ASSISTANT DIRECTOR st report shall not be published in any form without the explicit written consent of the textiles Committee. Please Quote Test Report No. and date for all future correspondence.

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