



NORTHERN INDIA TEXTILE RESEARCH ASSOCIATI

(Linked to Ministry of Textiles, Government of India)

TEST REPORT

(☐ Chemical ☐ ECO ☐ Environmental ☑ Physical ☐ Polymer & Technical Textiles ☐ COE)

M/s. Sc-E and Head (TXD)

Bureau of Indian Standards

Manak Bhawan, 9 Bahadur Shah Zafar Marg, New Delhi - 110 002.

C/o The Southern Gujarat Chamber of Commerce & Industry

6th Floor, "SANHATI" Building, SIECC Campus, Nr. Khajod Crossing, Althan Road, Sarsana,

Surat-395 007.

R-03A

Report No.: 1137A/23-PQE (R)

Client's Ref.: Ref No: 930/2023-24

Date: 18th September, 2023 and

BIS Letter Ref.: Sample Collection /TXD31

15 September, 2023

Dispatch Ref: NITRA/PQE/2023-24/

Date: 12.01.2024

Sample Description: 01 Sample described by the client as "Polyester Continuous Full Drawn Yarn (FDY), Virgin, Circular, Solid, Full Dull/Disperse Dyeable, BSY, Lot No. - SPH7530-1,

Sample Code: TXD31/SD/MK/RNK/20230915/SS/01".

Referred Spec.: IS 17261:2022

Date of sample receiving 21 00 202

Date	of sample receiving: 21.	09.2023		THE RESERVE OF THE PARTY OF THE	results reporting:	
SI. No.	Test Parameters	Test Method	Unit	Requirement as per Table 3 of Spec. & declared value	Test Results (SC: 2641)	Remarks
1.	Linear density - CV%	IS 7703 (Part 1)	Dtex	88 ± 2.5%	88.31 0.38	MR -
	- Max. Linear density				88.95	
	- Min. Linear density	,	-///		87.76	anie Seena un gesoo
2.	Tenacity - CV%	IS 7703 (Part 2)	cN/dtex	2.23 ± 0.44	2.29 5.7	MR
	Max. TenacityMin. Tenacity		produced to		2.49 1.93	
3.	Elongation - CV%	IS 7703 (Part 2)	%	22.13 ± 7	23.36 18.5	MR
	Max. TenacityMin. Tenacity	The public and the complete of the public and the complete of		HNGL-sumalife on a med it	30.72 11.43	
4.	No. of filaments	Visual inspection under microscope	foliaija minu tei niteliaren	48	48	MR
5.	Classifications - Based on Cross	Visual inspection under microscope	en entropens En entropens Yougrand in i	Circular	Circular-	MR
	Section - Based on Cross Section Area		Andreasine Consultation Consultation Consultation	Solid	Solid	MR

Any Observation/ Comments: MR- Meets the requirement.

Authorised Signatory Seema Sharma STA

Head of Division / Officer In-charge Page 1 of 1

Dr. Neha Kapil

1. The results are for technical Information of client only, not for advertisement, promotion, publicity and litigation. 2. The results refer to the applicable parameters only. 3. The results are based on samples as supplied by the client. 4. The samples will be preserved for 60 days for the date of dispatch of report, subject to the condition that they are stable. 5. Any discrepancy in the test report shall be notified the lab within ten days of dispatch of report otherwise it is presumed that the report has met client's requirement. 6. Report shall not be reproduced except in full without approval of NITRA, 7. Please quote test report no and date for all future correspondence.

Sector -23, Rajnagar, Ghaziabad-201 002 (India); Fax: 0120-2783596 E-mail: mail@nitratextile.org

120 2007200 OF 272250C/502/005 Wahaita : www. nitratoxtile org





NORTHERN INDIA TEXTILE RESEARCH ASSOCIATION

(Linked to Ministry of Textiles, Government of India)

TEST REPORT

(☐ Chemical ☐ ECO ☐ Environmental ☑ Ph	ysical □ Polymer & Technical Textiles □ COE)
M/s. Sc-E and Head (TXD)	R-03A
Bureau of Indian Standards	Report No.: 1137B/23-PQE (R)
Manak Bhawan, 9 Bahadur Shah Zafar Marg,	Client's Ref.: Ref No: 930/2023-24
New Delhi – 110 002.	Date: 18 th September, 2023 and
C/o The Southern Gujarat Chamber of Commerce	BIS Letter Ref.: Sample Collection /TXD31
& Industry	15 September, 2023
6 th Floor, "SANHATI" Building, SIECC Campus,	Dispatch Ref: NITRA/PQE/2023-24/
Nr. Khajod Crossing, Althan Road, Sarsana,	Date: 12.01.2024

Sample Description: 01 Sample described by the client as "Polyester Continuous Full Drawn Yarn (FDY), Virgin, Circular, Solid, Full Dull/Disperse Dyeable, BSY, Lot No. - P03F06003W, Sample Code: TXD31/SD/MK/RNK/20230915/SS/04".

Referred Spec.: IS 17261:2022

Surat-395 007.

Date	of sample receiving: 21.		Date of results reporting: 31.10.2023				
SI. No.	Test Parameters	Test Method	Unit	Requirement as per Table 3 of Spec. & declared value	Test Results (SC: 2642)	Remarks	
1.	Linear density	IS 7703 (Part 1)	Denier	50 ± 3.8%	49.79	MR	
	- CV%				0.36		
	- Max. Linear density				55.77		
	- Min. Linear density				55.05		
2.	Tenacity	IS 7703 (Part 2)	cN/dtex	4.47 ± 0.35	4.66	MR	
	- CV%	The rather than the path in	and the sale and		2.55		
	- Max. Tenacity	of the plant development and are	BRIEFEREN II	mountain to the Arthur	4.83		
	- Min. Tenacity				4.38		
3.	Elongation	IS 7703 (Part 2)	%	30.58 ± 5	31.09	MR	
	- CV%				8.85	enti e i i i i i i i i i i i i i i i i i i	
	- Max. Tenacity	Land Hilliam might	annan eniber		35.37		
	- Min. Tenacity	The first trace And Assessed and	retrantia (ila		24.99	ametrikoeri	
4.	No. of filaments	Visual inspection under microscope	Antica dina	48	48	MR	
5.	Classifications	Visual inspection		Circular	Circular	MR	
	- Based on Cross Section	under microscope	Maripulli II	Circular	Circular	IVIK	
	- Based on Cross Section Area	en produce de la composição de la compos	en mingalie en mingelie en mingelie	Solid	Solid	MR	

Any Observation/ Comments: MR- Meets the requirement.

Authorised Signatory Seema Sharma

End of Report

Head of Division / Officer In-charge Page 1 of 1

1. The results are for technical Information of client only, not for advertisement, promotion, publicity and litigation. 2. The results refer to the applicable parameters only. 3. The results are based on samples as supplied by the client. 4. The samples will be preserved for 60 days for the date of dispatch of report, subject to the condition that they are stable. 5. Any discrepancy in the test report shall be notified the lab within ten days of dispatch of report otherwise it is presumed that the report has met client's requirement. 6. Report shall not be reproduced except in full without approval of NITRA. 7. Please quote test report no and date for all future correspondence.

Sector -23, Rajnagar, Ghaziabad-201 002 (India); Fax: 0120-2783596 E-mail: mail@nitratextile.org 0190 2007200 OF 2702506/502/005 Wahgita: www.nitrateytile.org



sasmira

The Synthetic & Art Silk Mills' Research Association

(APPROVED BODY OF THE MINISTRY OF TEXTILES, GOVT. OF INDIA)

SASMIRA MARG, WORLI, MUMBAI - 400 030.

TEL.: 2493 5351 / 52, 2493 2047, 6977 6025 (EPBX) E-mail: testing@sasmira.org • project@sasmira.org

TEST REPORT

Fax: 91-22-2493 0225 Web: www.sasmira.org

Test Report No. Sasmira/TR No.1244 (A)/23-24	1:	ULR - TC650023000001356F : Date : 25 Oct 2023					
Name 9 Add - CO		Sc-E and Head (TXD)					
Name & Address of Customer	:	Bureau of Indian Standards					
		Manak Bhawan, 9 Bahadur Shah Zafar Marg,					
		New Delhi – 11 0002.					
Sample forwarding letter No.	:	930/2023-24 dated 18.09.2023					
Particulars of sample given by the customer	One Polyester yarn sample to be tested for the tests as per the requirements specified in table 3 of IS 17261: 2022, Submitted by M/s. The Southern Gujarat Chamber of Commerce & Industry Surat – 395 007.						
Date of receipt : 06 Oct 2023	:	Date of testing : 06 Oct 2023 – 23 Oct 2023					

Discipline: Mechanical **Product Group : Textile** Sample ID/ Mark Sample i): Polyester Continuous full drawn yarn (FDY), Virgin, Circular, Solid, FD, Disperse Dyeable (sample code: TXD31/SD/MK/RNK/20230915/SS/03):Lot no: SPH7530-1

Sr. No	Parameter	Method	Requirement	Declared value	Test Results
1	Linear density, Denier (dtex)	IS 7703: Part-1: 1990 (RA 2022)	(As declared) >65 D(72dtex)	79.2 D (88.0 dtex)	79.6 D (88.4 dtex)
	Minimum		Tolerance:± 2.5 %		79.1D (87.9dtex) 80 D
	Maximum		8		(88.9dtex)
	CV%				0.36%
2	Tenacity, gpd (cN/dtex)	IS 7703: Part-2: 1990 (RA 2022)	Range: 3.0 to 5.0 gpd (2.65-4.42 cN/dtex)	2.5 gpd (2.23cN/dtex)	2.9 gpd (2.57cN/dtex
	Minimum		Tolerance:		2.7 gpd (2.39 cN/dtex
	Maximum		±0.4(0.35)	đ	3.2 gpd (2.83 cN/dtex
	CV%				6.0%
3	Elongation Percentage	IS 7703: Part-2: 1990 (RA 2022)	Range: 18% to 45%	22.13%	19. 6 %
	Minimum	()	Tolerance: ±5%		
	Minimum Maximum				18.0% 22.2%
	CV%				
					8.5%

Page 1 of 2

Ashujae

Note: L / 04 /05

- The test report shall not be reproduced except in full, without written approval of the laboratory.
- The sample/s tested and reported is / are not drawn by the laboratory, unless otherwise specified.
- · The report is strictly confidential and for technical information of the customer only and not for Advertisement, Promotion, Publicity or Litigation.
- · The result relate only to the samples submitted
- Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%
- The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change"
- The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent. The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.



sasmira

The Synthetic & Art Silk Mills' Research Association

(APPROVED BODY OF THE MINISTRY OF TEXTILES, GOVT. OF INDIA)

SASMIRA MARG, WORLI, MUMBAI - 400 030.

TEL.: 2493 5351 / 52, 2493 2047, 6977 6025 (EPBX) E-mail : testing@sasmira.org • project@sasmira.org

TEST REPORT

Fax: 91-22-2493 0225 Web: www.sasmira.org

Page 2 of 2

Test Report No. Sasmira/TR No.1244 (A)/23-24 : ULR - TC650023000001356F : Date : 25 Oct 2023

Sample ID/ Mark: Sample ii): Polyester Continuous full drawn yarn (FDY), Virgin, , SD/ Disperse Dyeable, Circular, Solid (sample code: TXD31/SD/MK/RNK/20230915/SS/06):Lot no:P03F06003W

Sr. No	Parameter	Method	Requirement	Declared value	Test Results
1	Linear density ,Denier	IS 7703: Part- 1: 1990 (RA 2022)	(As declared) <=65 D(72dtex)	50 D (55.6 dtex)	49.8 D (55.3 dtex)
	Minimum Maximum	2022)	Tolerance:±3.8%		49.5D(55.0dtex) 50.0D(55.6dtex)
	CV%			- ,	0.40%
2	Tenacity, gpd (cN/dtex) Minimum	IS 7703: Part- 2: 1990 (RA 2022)	Range: 3.0 to 5.0 gpd (2.65-4.42 cN/dtex)	5.0 gpd (4.47cN/dtex)	4.7 gpd (4.16 cN/dtex) 4.3 gpd
	Maximum		Tolerance: ±0.4(0.35)		(3.81 cN/dtex) 5.2 gpd (4.60 cN/dtex)
	CV%				6.5%
3	Elongation Percentage	IS 7703: Part- 2: 1990 (RA 2022)	Range: 18% to 45%	30.58%	17.5 %
	Maximum		Tolerance: ±5%		16.2% 18.5%
	CV%				5.8%

all portion of the submitted sample is enclosed herewith for reference.



End of the test report

ALA. Sudam
Technical Manager

1 04 /05

The test report shall not be reproduced except in full, without written approval of the laboratory.

 The sample/s tested and reported is / are not drawn by the laboratory, unless otherwise specified.

 The report is strictly confidential and for technical information of the customer only and not for Advertisement, Promotion, Publicity or Litigation. · The result relate only to the samples submitted

Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM &
AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C
and Humidity of 65+2%

The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change"

The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent.

· The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.

sasmira

The Synthetic & Art Silk Mills' Research Association

(APPROVED BODY OF THE MINISTRY OF TEXTILES, GOVT. OF INDIA) SASMIRA MARG, WORLI, MUMBAI - 400 030.

TEL.: 2493 5351 / 52, 2493 2047, 6977 6025 (EPBX) E-mail: testing@sasmira.org • project@sasmira.org

TEST REPORT

Fax: 91-22-2493 0225 Web: www.sasmira.org

Page 1 of 1

Test Report No.	:	Sasmira/TR No.1244 (NA)/23-24		:	Date	:	25 Oct 2023
Name & Address of Customer	:	Sc-E and Head (TXD) Bureau of Indian Standards Manak Bhawan, 9 Bahadur Shah Zafar Marg, New Delhi – 11 0002.					
Sample forwarding letter No.	:	: 930/2023-24 dated 18.09.2023					
Particulars of sample given by the customer	: One Polyester yarn sample to be tested for the tests as per the requirements specified in table 3 of IS 17261: 2022 submitted by M/s. The Southern Gujarat Chamber of Commerce & Industry Surat – 395 007.			2 submitted by			
Date of receipt : 06 Oct 2023	:	Date of testing :			06 Oct	2023 -	- 23 Oct 2023

Discipline: Chemical

Product Group: Textile

Sample ID/ Mark: Sample i): Polyester Continuous full drawn yarn (FDY), Virgin, Circular, Solid, FD, Disperse Dyeable (sample code: TXD31/SD/MK/RNK/20230915/SS/03) Lot no: SPH7530-1

Sr. No	Parameter	Method	Requirement	Declared value	Test Results
1	Boiling water shrinkage For 30 minutes	ASTMD 2259: 2021	Range: 3 % - 12 %	8.22%	(-) 6.3 %
			Tolerance ±1.5%		

Sample ID/ Mark: Sample ii): Polyester Continuous full drawn yarn (FDY), Virgin, , SD/ Disperse Dyeable, Circular, Solid (sample code: TXD31/SD/MK/RNK/20230915/SS/03) Lot no:P03F06003W

Sr. No	Parameter	Method	Requirement	Declared value	Test Results
1	Boiling water shrinkage For 30 minutes	ASTMD 2259: 2021	Range: 3 % - 12 %	7.6%	(-) 6.6 %
			Tolerance ±1.5%		

Note: The test of boiling water shrinkage is carried out as per ASTM test method in absence of facility for IS test method. Small portion of the submitted sample is enclosed herewith for reference. Ashuive

> End of the test report Page 1 of 1

AUTHORISED SIGNATORY A. A. Sudam

Technical Manager

- · The hall not be reproduced except in full, without written
- oratory.

 ted and reported is / are not drawn by the laboratory,
 specified. 01 unk
- Th wort is strictly confidential and for technical information of the and not for Advertisement, Promotion, Publicity or Litigation.
- The result relate only to the samples submitted
- Sample conditioning and testing: a) For IS, IS/ISO Test Method: Temp. of 27±2°C and Humidity of 65±2%, b) For ASTM & AATCC Test Method: Temp, of 21±2°C and Humidity of 65±5% and c) For ISO/DIN/JISL Test Method: Temp, of 20±2°C and Humidity of 65+2%
- The rating for Pilling test varies from 1 to 5, where 1 is "severe pilling" and/or "Dense surface fuzzing" and 5 is "No change"
- The rating for Change in shade/Staining varies from 1 to 5 where 1 is poor and 5 is excellent. The rating for Light Fastness Test varies from 1 to 8, where 1 is poor and 8 is excellent.



Sample Mark

Laboratory Sample No.

प्रयोगशालाएँ

वस्त्र समिति

भारत सरकार, वस्त्र मंत्रालय वस्त्र प्रयोगशाला एवं अनुसंधान केंद्र पी.बालु रोड, प्रभादेवी चौक, प्रभादेवी, मुंबई - ४०० ०२५

LABORATORIES

TEXTILES COMMITTEE

Government of India, Ministry of Textiles

Textile Laboratory & Research Centre P. Balu Road, Prabhadevi Chowk, Prabhadevi, Mumbai - 400 025



Tel.: +91-22-66527 550 / 607 / 541/ 542

Fax: 91/22-6652 7554 * E-mail : dlab.tc@nic.in / tclabmumbai@gmail.com * Website : www.textilescommitee.nic.in

TEST REPORT

Format No. 04/26B/03

Name & Address of Customer	The Southern Gujarat Chamber of Commerce &					
	Industry, 6 th Floor, "Sanhati" Building, SIECC					
	Campus, Nr. Khajod Crossing, Althan Road,					
Sample forwarding letter No. & date:	Sarsana, Surat – 395007, Gujarat India					
Date of receipt of sample	930/2023-24 dated 18/09/2023					
Buyers Name & address (Optional):	11 Oct 2023					
Customer Sample No.						
Sample Description:	Yarn		ab. Sample No.			
Sample Characteristics:	Yarn 0111022324-4332					
Date of Performance of Tests:	11 Oct 2023 - 19 Oct 202	22				

TEST RESULTS TXD31/SD/MK/RNK/20230915/SS/05 0111022324-4332

1	Identification of fibre (IS 667)	
2	Fibre Blend Composition (%) (IS 667)	Polyester
3	Count of yarn (Denier/ Decitex) (IS 7703 Part I)	100
	Max	50.1 (D)/ 55.7 (Decitex) 50.2 D
	Min	49.8 D
4	Number of Filaments CV %	0.3
5	Tenacity (CN/ Tex) (IS 7703 Part II)	47
-	Tenacity (CN/Tex)	41.3 (Max – 44.2, Min – 38.5
	CV % of Tenacity	4.5
	Elongation %	22.4 (Max - 27.8, Min - 16.7)
8	Shrinkage in Boiling water (for 30 min and drying at room temperature) %	16.3
	Yarn	(-) 2 6

Signature & Seal of the Officer

Page 1 of 1

1

Sample not drawn by Textiles Committee, Results relate only to the sample tested.

test report shall not be published in any form without the explicit written consent of the textiles Committee. Please Quote Test Report No. and date for all future correspondence होईनाथ बी. शेट्टी



प्रयोगशालाएँ वस्त्र समिति

भारत सरकार, वस्त्र मंत्रालय वस्त्र प्रयोगशाला एवं अनुसंधान केंद्र पी.बालु रोड, प्रभादेवी चौक, प्रभादेवी, मुंबई – ४०० ०२५

LABORATORIES

TEXTILES COMMITTEE

Government of India, Ministry of Textiles

Textile Laboratory & Research Centre
P. Balu Road, Prabhadevi Chowk, Prabhadevi,
Mumbai - 400 025





* E-mail : dlab.tc@nic.in / tclabmumbai@gmail.com * Website : www.textilescommitee.nic.in

TEST REPORT

Format No. 04/26B/03

Test Report No: 0111022324-4331			Date 19 Oct 2023		
Name & Address of Customer	The Southern Gujarat Chamber of Commerce &				
	Industry, 6 th Floor, "Sanhati" Building, SIECC				
	Campus, Nr. Khajod Crossing, Althan Road,				
	Sarsana, Surat – 395007, Gujarat, India				
Sample forwarding letter No. & date:	930/2023-24 dated 18/09/2023				
Date of receipt of sample	11 Oct 2023				
Buyers Name & address (Optional):					
Customer Sample No.			Lab. Sample No.		
Sample Description:	Yarn 0111022324-4331				
Sample Characteristics:	Yarn				
Date of Performance of Tests:	11 Oct 2023 - 19 Oct 2023				

TEST RESULTS

Sample Mark	TXD31/SD/MK/RNK/20230915/SS/02	
Laboratory Sample No.	0111022324-4331	

1	Identification of fibre (IS 667)	
	Yarn	Polyester
2	Fibre Blend Composition (%) (IS 667)	
	Polyester	100
3	Count of yarn (Denier/ Decitex) (IS 7703 Part I)	78.7 (D)/ 87.4 (Decitex)
	Max	79.0 D
	Min	78.6 D
-	CV %	0.2
4	Number of Filaments	47
5	Tenacity (CN/ Tex) (IS 7703 Part II)	
	Tenacity (CN/Tex)	22.7 (Max - 24.9, Min - 20.7)
	CV% of Tenacity	4.8
	Elongation %	20.3 (Max - 24.7, Min - 16.4)
	CV % of Elongation	13.7
6	Shrinkage in Boiling water (for 30 min and drying at room temperature) %	
-	Yarn	(-) 6.8

Signature & Seal of the Officer

Page 1 of 1

Sample not drawn by Textiles Committee, Results relate only to the sample tested.

test report shall not be published in any form without the explicit written consent of the textiles Co

Please Quote Test Report No. and date for all future correspondence. सहायक निदेशक (प्रयोगशालाएँ) Complaints if any, are to be received within 45 days from the date of issue of test report. SAYINATHA B. SHETTY