



# भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS

# (PETROLEUM, COAL & RELATED PRODUCTS DEPARTMENT)

|              | (I LINGLION, COAL & RELATED I RODGETS DEL ARTMENT) |                                  |  |
|--------------|--|----------------------------------|--|
| MINUTES      |  |                                  |  |
|              | 27 October 2023, Friday, 1030 – 1330 h             |                                  |  |
| Lubricants A | nd their Related Products Sectional Committee      | 15 <sup>th</sup> Meeting         |  |
| Chairperson: | Dr. Y P Rao, In Personal Capacity                  | Member Secretary: Ms. Kreeti Das |  |

#### ITEM 0 WELCOME AND INTRODUCTORY REMARKS

#### 0.1 Welcome by BIS

Ms. Kreeti Das, Sc.C, PCD, welcomed all members to the 15th meeting of PCD 25. She informed all members about new initiatives taken by BIS such as reviewing composition of committee and participation of members and curtailing committee size to maximum 30. Other initiatives include mapping of standards against government policies, spreading awareness about standards among general public by means of standard clubs and quality connect programs, revision of standards through R&D projects.

### 0.2 Opening Remarks by the Chairperson

Dr. Y P Rao, Chairperson, PCD 25 welcomed all members to the physical meeting and emphasized the importance of face-to-face meetings. He requested all members to contribute actively by deliberating the items and taking decisions keeping the global trends and end consumer interest in view.

**0.3** The attendance of the meeting is given in **Annex I**.

#### ITEM 1 CONFIRMATION OF THE MINUTES OF THE 14TH MEETING OF PCD 25

The committee *REVIEWED* the comments of Dr. Kavita Rai and *ACCEPTED* them. The Committee *CONFIRMED* the rest of the minutes, as circulated.

#### ITEM 2 TITLE, SCOPE AND COMPOSITION OF PCD 25

- **2.1** The Committee *NOTED* the title and scope of PCD 25
- **2.2** The Committee *NOTED* the ISO liaisons for PCD 25.
- **2.3** The Committee *NOTED* item 2.4 of the agenda and created a panel for review of composition of PCD 25:
  - a) Dr. Y P Rao, Chairperson PCD 25 Convenor
  - b) Shri Mukul Maheshwari, Convenor PCD 25:1
  - c) Shri Siva Kasturi, Convenor PCD 25:2
  - d) Dr. T Singh, Convenor PCD 25:3
  - e) Representative from SIAM

15th Meeting of PCD 25

- **2.4** The Committee *REVIEWED* item 2.4.4 of the agenda regarding co-option requests and *DECIDED* the following:
  - a) Co-option of Petroleum Re-refiners' Association of India in PCD 25:1/P4 agreed with Dr. S V Nivsarkar and Shri Philip Mathew as representatives
  - b) Co-option of Arteco Coolants in PCD 25:1 and PCD 25:1/P1 with Shri Amol Chore as representative
- **2.5** The Committee *NOTED* item 2.5 of the agenda regarding panels under PCD 25 and its Subcommittees.

## ITEM 3 R&D PROJECTS TO SUPPORT STANDARDIZATION

The Subcommittee **NOTED** item 3 of the agenda regarding R&D project provision introduced by BIS.

#### **ITEM 4 ACTIVITIES OF PCD 25**

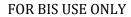
- **4.1** The Committee *NOTED* the program of work and list of standards published under PCD 25 as given in Annex II of the agenda.
- **4.2** Decision of Committee on recommendations of PCD 25:SC 1 is given in **Annexure A**.
- **4.3** Decision of Committee on recommendations of PCD 25:SC 2 is given in **Annexure B**.
- **4.4** Decision of Committee on recommendations of PCD 25:SC 3 is given in **Annexure C**.

## 4.5 Draft Standards/Amendments for Approval for Wide Circulation

| Sl.<br>No. | Indian<br>Standard/Documen<br>t No.                 |   | Decision in Previous Meetings   |   | Committee Decision   |
|------------|---|---|---|---|--|
| i.         | PCD 25(23378)P Food Grade and Biodegradable Greases | • | The Committee <b>DECIDED</b> to issue the draft provided by Dr. T Singh into P draft circulation for 1 month. Draft issued into P-draft circulation for 1 month with document no. PCD 25 (23378)P on 25 Aug 2023. Comments received.  Comments%20on% 20PCD%2025(23378 | • | The Committee <i>RECOMMENDED</i> to discuss the comments in meeting of PCD 25 panel 5. |

### 4.6 Draft Under Preparation

| Sl.<br>No. | Indian<br>Standard/New<br>Subject             | Decision in Previous Meetings Committee  | ee Decision                    |
|------------|---|--|--------------------------------|
| i.         | Food Grade and<br>Biodegradable<br>Lubricants | • The panel was of the opinion that requirement for food grade and <b>DIRECTED</b> B | IS to issue the n of ISO 15380 |





| -<br>जानक वक्यसीठ |  |  |   |  |
|-------------------|--|--|---|--|
|                   |  |  | 15 <sup>th</sup> Meeting of PCD 25  |  |
|                   |  |  |   |  |
|                   |  | (Hydraulic systems) — Specifications       |   |  |
|                   |  | for hydraulic fluids in categories         |   |  |
|                   |  | HETG, HEPG, HEES and HEPR" covers          |   |  |
|                   |  | biodegradable base oil for hydraulic       |   |  |
|                   |  | system and recommended Committee           |   |  |
|                   |  | to adopt it for biodegradable              |   |  |
|                   |  | hydraulic oil standard.                    |   |  |
|                   | •  | Hence, the Committee <b>DECIDED</b> to     |   |  |
|                   |  | issue ISO 15380 into WC for 2 months       |   |  |
|                   |  | for identical adoption                     |   |  |
|                   | •  | In the 8th meeting, the Committee          |   |  |
| Greases for Solar |  | noted the need for Indian Standard on      |   |  |
|                   |  | greases for solar panels/ dielectric       |   |  |
|                   |  | grease and requested Dr T. Singh,          |   |  |
|                   |  | Convener, PCD 25:3, to look into the       | •   | The Committee <b>NOTED</b> that  |
|                   |  | subject and present a white paper.         |   | there has been no progress on  |
|                   | •  |  |   | the subject and <b>REQUESTED</b>   |
| •                 |  | <b>O</b> .                                 |   | Dr. T Singh to coordinate with   |
| Grease            |  | •  |   | Lubrizol for preparation of  |
|                   |  |  |   | white paper.   |
|                   | •  | Lubrizol nominated Shri Sandeep            |   |  |
|                   |  | Sarode and Shri Nitin Chaudhari to         |   |  |
|                   |  |  |   |  |
|                   |  | 0 1 1                                      |   |  |
|                   | Greases for Solar<br>Panels/Dielectric<br>Grease | Greases for Solar Panels/Dielectric Grease | products (class L) — Family H (Hydraulic systems) — Specifications for hydraulic fluids in categories HETG, HEPG, HEES and HEPR" covers biodegradable base oil for hydraulic system and recommended Committee to adopt it for biodegradable hydraulic oil standard.  Hence, the Committee DECIDED to issue ISO 15380 into WC for 2 months for identical adoption  In the 8th meeting, the Committee noted the need for Indian Standard on greases for solar panels/ dielectric grease and requested Dr T. Singh, Convener, PCD 25:3, to look into the subject and present a white paper.  In last meeting, the Committee REQUESTED Lubrizol to assist Dr. T Singh in preparing a white paper on the subject.  Lubrizol nominated Shri Sandeep | products (class L) — Family H (Hydraulic systems) — Specifications for hydraulic fluids in categories HETG, HEPG, HEES and HEPR" covers biodegradable base oil for hydraulic system and recommended Committee to adopt it for biodegradable hydraulic oil standard.  Hence, the Committee DECIDED to issue ISO 15380 into WC for 2 months for identical adoption  In the 8th meeting, the Committee noted the need for Indian Standard on greases for solar panels/ dielectric grease and requested Dr T. Singh, Convener, PCD 25:3, to look into the subject and present a white paper.  In last meeting, the Committee REQUESTED Lubrizol to assist Dr. T Singh in preparing a white paper on the subject.  Lubrizol nominated Shri Sandeep Sarode and Shri Nitin Chaudhari to assist Dr. T Singh in preparing a white |

# 4.7 Revision/Reaffirmation of Standards Due for Review

| Sl.<br>No. | Indian Standard  | Due Date      | Committee Decision                                     |
|------------|--|---------------|--|
| 1.         | IS 8406 : 1993 Gear lubricants for enclosed industrial gear drives - Specification | May 2021      | Committee <i>REAFFIRMED</i> the standard with revision |
| 2.         | IS 1012 : 2002 Turbine lubricating oils - Specification                            | February 2023 | Committee <i>REAFFIRMED</i> the standard               |
| 3.         | IS 1115 : 1986 Specification for general purpose cutting oil, soluble              | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision |
| 4.         | IS 11186 : 1985<br>Specification for<br>synthetic grinding<br>fluid                | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision |



| Burea | u of Indian Standards   | नायकः ।       | 15 <sup>th</sup> Meeting of PCD 25   |
|-------|---|---------------|--|
| 5.    | IS 11656: 1986  Specification for antiwear hydraulic oil extra heavy duty type  | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision   |
| 6.    | IS 14234 (Part 1): 2002  Lubricants for air - Cooled spark - Ignition engines - Specification: Part 1 two - Stroke spark - Ignition engines | February 2023 | Committee <i>REAFFIRMED</i> the standard   |
| 7.    | IS 14384 : 1996 Colloidal graphite dispersion in oil - Specification  | February 2023 | <ul> <li>Committee <i>REAFFIRMED</i> the standard with revision</li> <li>The Committee <i>REQUESTED</i> Dr. T Singh to provide the revised draft by 15 Nov 2023</li> </ul> |
| 8.    | IS 14385 : 1996 Aluminium cold rolling oils - Specification   | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision   |
| 9.    | IS 14779 : 2000 General purpose oil based temporary corrosion preventives - Specification   | May 2021      | Committee <i>REAFFIRMED</i> the standard   |
| 10.   | IS 14847 : 2000 Lithium complex grease for industrial purposes – Specification  | May 2021      | Committee <i>REAFFIRMED</i> the standard   |
| 11.   | IS 15112 (Part 1): 2002 / ISO 12925-1: 1996 General classification of lubricants, industrial oils and related products: Part 1 class L      | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision   |
| 12.   | IS 1589 : 1994<br>Oil, cylinder -<br>Specification  | May 2021      | Committee <i>REAFFIRMED</i> the standard with revision   |



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|--------|--|---------------|--|
| 13.    | IS 1628 : 1986<br>Specification for axle<br>oil  | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision   |
| 14.    | IS 1758 : 1986<br>Specification for jute<br>batching oil   | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision   |
| 15.    | IS 5759 : 2006  Antifreeze Coolant - Specification   | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision   |
| 16.    | IS 6049: 1971 Code of practice for application of temporary corrosion preventives  | February 2023 | Committee <i>REAFFIRMED</i> the standard with revision   |
| 17.    | IS 6263 : 2018  Volatile corrosion inhibitor (VCI) treated paper - Specification   | March 2023    | Committee <i>REAFFIRMED</i> the standard   |
| 18.    | IS 16775: 2018 ISO / TS 11365:2011 Petroleum and related products - Guidance for the maintenance and use of triaryl phosphate ester turbine control fluids                                     | March 2023    | <ul> <li>The Committee <i>REAFFIRMED</i> the standard with revision</li> <li>The Committee <i>DIRECTED</i> BIS to issue the latest ISO 11365 : 2017 into WC for 2 months for adoption</li> </ul> |
| 19.    | IS 14234 (Part 2): 2017  Lubricants for Spark- Ignition Air-Cooled Gasoline Engines - Specification Part 2 Four-Stroke Spark- Ignition Air-Cooled Engines for Scooters, Mopeds and Motorcycles | March 2022    | Committee <i>REAFFIRMED</i> the standard with revision   |

# 4.8 Revision of Pre-2000 Standard

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| Sl.<br>No. | Indian Standard   | Committee Decision  |
|------------|---|---|
| 1.         | IS 4578 : 1997 Lubricants - Lubricating oil for refrigeration machinery – Specification | <ul> <li>Shri Abhijit Sarkar informed that he has reviewed the standard and no major updates required. Hence, revised draft may be prepared by incorporating all amendments and making editorial corrections</li> <li>The Committee <i>DIRECTED</i> BIS to prepare the revised draft of the standard and issue into WC for 2 months.</li> </ul> |
| 2.         | IS 11186 : 1985 Specification for synthetic grinding fluid                              | The Committee thanked Shri Shakti Mishra, HPCL, for the revised draft. The Committee <i>DIRECTED</i> BIS to issue the revised draft into WC for 2 months.   |
| 3.         | IS 12790 : 1999<br>Non - Soap grease -<br>Specification                                 | The Committee thanked Dr. T Singh for providing the revised draft and <i>DIRECTED</i> BIS to issue the revised draft into WC for 2 months.  |
| 4.         | IS 14384 : 1996<br>Colloidal graphite dispersion<br>in oil – Specification              | The Committee <i>REQUESTED</i> Dr. T Singh to provide the revised draft by 15 Nov 2023 and <i>DIRECTED</i> BIS to issue the revised draft into WC for 2 months.   |
| 5.         | IS 14745 : 1999<br>Thermic fluids –<br>Specification                                    | The Committee <i>DIRECTED</i> BIS to follow up with Shri Shakti<br>Mishra, HPCL, to provide the revised draft of the standard by<br>end of November 2023.   |

# **ITEM 5 INTERNATIONAL ACTIVITY**

# 5.1 P Membership and Participation

The Committee *REVIEWED* item 4.1 of the agenda and *DECIDED* as given in the table below:

| Sl.<br>No. | ISO Technical<br>Committee/Subcommittee/WG   | Registered Committee<br>Member/Expert | Committee Decision   |
|------------|--|---------------------------------------|--|
| 1.         | ISO/TC 28 Petroleum and related products, fuels and lubricants from natural or synthetic sources | Dr. Raj Kumar Singh, CSIR-IIP         | Committee <b>AGREED</b> with the nomination from IIP and <b>RECOMMENDED</b> to register Dr. Raj Kumar Singh in ISO/TC 28 with approval of PCDC.          |
|            |  | Shri Mukul Maheshwari, IOCL<br>R&D    | Committee <b>AGREED</b> with the nomination from IOCL (R&D) and <b>RECOMMENDED</b> to register Shri Mukul Maheshwari in ISO/TC 28 with approval of PCDC. |



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| Durea | u oi indian Standards                             |  | 15 <sup>th</sup> Meeting of PCD 25  |
|-------|---|--|---|
|       |   | Dr. T Singh, BPCL                                  | Retain  |
|       |   | Shri Siva Kasturi, Shell India<br>Markets Pvt Ltd. | Due to his extensive experience in lubrication technology with respect to OEM requirements and his role as Convenor of PCD 25:SC 2, the Committee <b>RECOMMENDED</b> to register Shri Siva Kasturi in ISO/TC 28 with approval of PCDC.      |
|       |   | Head, PCD  | Retain  |
|       |   | Ms. Kreeti Das, Member<br>Secretary                | Retain  |
| 2.    | ISO/TC 28/SC 4 Classifications and specifications | Dr. Kavita Rai, IOCL R&D                           | Retain  |
|       | and specifications                                | Shri Mukul Maheshwari, IOCL<br>R&D                 | Committee <b>AGREED</b> with the nomination from IOCL (R&D) and <b>RECOMMENDED</b> to register Shri Mukul Maheshwari in ISO/TC 28/SC 4 with approval of PCDC.   |
|       |   | Shri Siva Kasturi, Shell India<br>Markets Pvt Ltd. | Due to his extensive experience in lubrication technology with respect to OEM requirements and his role as Convenor of PCD 25:SC 2, the Committee <b>RECOMMENDED</b> to register Shri Siva Kasturi in ISO/TC 28/SC 4 with approval of PCDC. |
|       |   | Dr. T Singh, BPCL, Mumbai                          | Due to his long association with lubrication technology and knowledge of greases as well as his role as Convenor of PCD 25:3, the Committee <b>RECOMMENDED</b> to register Dr. T Singh in ISO/TC 28/SC 4 with approval of PCDC.             |
|       |   | Head, PCD  | Retain  |
|       |   | Ms. Kreeti Das, Member<br>Secretary                | Retain  |

# ITEM 6 VOTE OF THANKS

The meeting ended with a vote of thanks from BIS to Chairperson and all members for their participation and contribution.

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# **ANNEX I Meeting Attendance** (Clause 0.3)

#### **Committee Members:**

- 1. Dr. Y P Rao, In Personal Capacity, Chairperson
- 2. Shri Mukul Maheshwari, IOCL (R&D), Faridabad
- 3. Shri Ajay Kumar Harinarain, IOCL (R&D), Faridabad
- 4. Dr. Kavita Rai, IOCL (R&D), Faridabad
- 5. Shri Abhijeet Chakraborty, IOCL (Mktg), Mumbai
- 6. Shri H S Negi, IOCL (Mktg), Mumbai
- 7. Dr. Tarunendr Singh, BPCL, Mumbai
- 8. Shri Abhijit A Sarkar, HPCL, Mumbai
- 9. Shri H Ramakrishnan, Chennai Petroleum Corporation Limited, Chennai
- 10. Shri Anand Kumar, Afton Chemicals, Mumbai
- 11. Shri Siva Kasturi, Shell India Markets Pvt Ltd., Mumbai
- 12. Shri Bhaskar N Barsagade, National Test House
- 13. Shri S S Pakle, DGQA
- 14. Shri Dhanesh Rathod, The Western India Genuine Ghee Company Private Limited, Mumbai
- 15. Dr. Krishna Koorella, Ashok Leyland, Chennai
- 16. Shri P Gowrishankar, Tata Motors, Pune
- 17. Shri Umesh Dwivedi, Gulf Oil Lubricants India Limited, Mumbai
- 18. Shri K Sreeramchandran, Reliance Industries Limited, Mumbai
- 19. Shri K Balasubramanian, Reliance Industries Limited, Mumbai
- 20. Shri Yogesh Mahajan, Bajaj Auto Ltd., Pune
- 21. Dr. Sitaram Dixit, Consumer Guidance Society of India, Mumbai

### Invitee\_(for agenda on RRBOs)

- 1. Shri Anant Bhargava, IFP Petro Products Pvt. Ltd., Ghaziabad
- 2. Shri Sanjay Bhargava, IFP Petro Products Pvt. Ltd., Ghaziabad

#### **BIS Secretariat**

1. Ms. Kreeti Das, Sc. C, PCD



#### **Annexure A**



# भारतीय मानक ब्यू BUREAU OF INDIAN STANDARI

|                        | (PETROLEUM, COAL & RELATED PRODUCTS DEPARTMENT)   |                                     |  |  |
|------------------------|---|-------------------------------------|--|--|
|                        | DRAFT MINUTES   |                                     |  |  |
|                        | 25 October 2023, Tuesday, 1000 - 1200 h   |                                     |  |  |
| AUTOMOTIVE FLUID AND R | AUTOMOTIVE LUBRICANTS & SPECIALITIES (INCLUDING BRAKE FLUID AND RADIATOR COOLANT) SUBCOMMITTEE  8th Meeting |                                     |  |  |
| Convenor: Sh           | ri Mukul Maheshwari, IOCL (R&D)   | Member Secretary: Ms. Kreeti<br>Das |  |  |

#### ITEM 0 OPENING OF THE MEETING

#### 0.1 Welcome address

On behalf of BIS, Ms. Kreeti Das, Sc. C, welcomed all members to the 8th meeting of PCD 25:SC 1 and invited Convenor, Shri Mukul Maheshwari to give opening remarks.

#### 0.2 Opening remarks by the Convenor

Shri Mukul Maheshwari extended a warm welcome to all members and invited members to contribute actively in the discussions of the meeting.

**0.3** The attendance of the meeting is given in **Annex I**.

#### ITEM 1 CONFIRMATION OF THE MINUTES OF THE LAST MEETING

The Subcommittee *CONFIRMED* the minutes of the last meeting, as circulated.

## ITEM 2 TITLE, SCOPE AND COMPOSITION OF PCD 25:SC 1

**2.1** The Subcommittee *NOTED* the title and scope of the PCD 25:SC 1 and *RECOMMENDED* editorial correction (addition of comma after automotive applications) in the scope:

**Scope**: To formulate Indian Standards for lubricants and other specialty products for automotive applications. including brake fluid, coolant and other fluids as applicable to electric vehicles (hybrid and battery electric vehicles) and related codes of practice for their storage, handling, transport and applications.

COMMITTEE DECISION: The Committee **ENDORSED** the recommendation of SC 1.



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**2.2** The Subcommittee *REVIEWED* the list of standards proposed under PCD 25:SC 1 (Annex I of agenda) and *RECOMMENDED* to retain IS 1628: 1986 in PCD 25:SC 2. The final approved list of standards under PCD 25:SC 1 is given below:

## List of Indian Standards under the Scope of PCD 25:1

| Sl.<br>No. | Indian Standard          | Title   |
|------------|--------------------------|---|
| 1.         | IS 1118 : 2019           | Gear lubricants, multipurpose (Extreme Pressure Gear Oil) -<br>specification (Second Revision)  |
| 2.         | IS 5759 : 2006           | Antifreeze coolant - Specification (Second Revision)  |
| 3.         | IS 8654 : 2019           | Automotive hydraulic brake fluid, heavy duty - Specification (Third Revision)   |
| 4.         | IS 13656 : 2019          | Internal combustion engine crankcase oils for automotive application (Diesel And Gasoline) - Specification (Third Revision)                                       |
| 5.         | IS 14234 (Part 1) : 2002 | Lubricants for air - Cooled spark - Ignition engines - Specification: Part<br>1 Two - Stroke spark - Ignition engines (First Revision)                            |
| 6.         | IS 14234 (Part 2) : 2017 | Lubricants for Spark-Ignition Air-Cooled Gasoline Engines Specification Part 2 Four-Stroke Spark-Ignition Air-Cooled Engines for Scooters, Mopeds and Motorcycles |

COMMITTEE DECISION: The Committee *ENDORSED* the recommendation of SC 1 to retain IS 1628 in SC 2 and *NOTED* the list of standards under scope of SC 1.

### 2.3 Update in Nomination

The Subcommittee *NOTED* that BIS Sectt has sent letters/e-mails to heads of organizations that are members of PCD 25:1 and that updated nominations are received from

- Ashok Leyland, Chennai
- HPCL, Mumbai
- RDSO, Lucknow

However, updated nominations are still awaited from Balmer Lawrie and Gulf Oil. The Subcommittee *DIRECTED* BIS to follow up with these organizations for sending updated nominations.

The Subcommittee also *RECOMMENDED* to co-opt Tata Motors in the Subcommittee as it is a relevant stakeholder for automotive lubricants and specialty chemicals.

COMMITTEE DECISION: The Committee *ENDORSED* the recommendations of SC 1.

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**2.4** The Subcommittee *NOTED* item 2.4.2 of the agenda regarding the panels under SC 1.

# ITEM 3 R&D PROJECTS TO SUPPORT STANDARDIZATION

The Subcommittee *NOTED* item 3 of the agenda regarding R&D project provision introduced by BIS.

# Item 4 ACTIVITIES OF AUTOMOTIVE LUBRICANTS & SPECIALITIES (INCLUDING BRAKE FLUID AND RADIATOR COOLANT) SUBCOMMITTEE, PCD 25:1

# 4.1 Draft Standards/Amendments for Approval for Wide Circulation

| Sl.<br>No. | Indian<br>Standard/Documen<br>t No.  | Decision in Previous Meetings   | Subcommittee<br>Recommendation   |
|------------|--|---|--|
| i.         | Revision of IS 14234<br>(Part 2): 2017<br>Lubricants for<br>Spark-Ignition Air-<br>Cooled Gasoline<br>Engines –<br>Specification Part 2<br>Four-Stroke Spark-<br>Ignition Air-Cooled<br>Engines for<br>Scooters, Mopeds<br>and Motorcycles | <ul> <li>In 11<sup>th</sup> meeting, the Committee requested Dr. Pankaj Bhatnagar to prepare draft revision of the standard and to ensure that the standard is in alignment with the JASO (Japanese Standards Organization) latest specification, ISO and API specifications.</li> <li>Dr. Bhatnagar, IOCL R&amp;D, had provided revised draft based on JASO T 903: 2016 version and draft was under editing for issuance of WC.</li> <li>However, in last meeting, it was informed that JASO T 903: 2023 version is published and the Subcommittee REQUESTED Dr. Bhatnagar to prepare the revised draft incorporating provisions of latest JASO and provide the revised draft to BIS</li> <li>The Subcommittee RECOMMENDED BIS to circulate the revised draft into WC for 2 months.</li> </ul> | The Subcommittee thanked Dr. Bhatnagar for the revised draft and <i>DIRECTED</i> BIS to circulate the draft into WC for 2 months.  COMMITTEE DECISION: The Committee <i>ENDORSED</i> the recommendations of SC 1.  |
| ii.        | PCD 25 (22088)  Mineral and Re- Refined Base Oil – Specification   | <ul> <li>Panel 4 created under Convenorship of Shri Ajay Kumar Harinarain.</li> <li>Panel 4 met on 25 Aug 2023 and 10 Oct 2023 to resolve comments received on WC draft.</li> <li>Consensus could not be achieved over the values of Ca and other trace metal content prescribed in the document. Rerefiners (IFP) stated that they have no control on feedstock, hence, it will be difficult to achieve 10 ppm levels for Ca and trace metals. OMCs stated that if the re-refined base oil does not meet the 10 ppm limit for Ca and trace metals, the base oil cannot be used for end product formulation.</li> <li>Hence, panel requested IFP to coordinate submission and testing of re-</li> </ul>   | The Subcommittee RECOMMENDED to discuss the issue in PCD 25 meeting.  COMMITTEE DECISION: Committee NOTED the matter of contention with respect to Ca and trace metal content.  IOCL R&D informed that 5 samples of RRBO were submitted by IFP for testing. IFP informed that 3 of these samples were manufactured by IFP using different feedstocks and two samples were manufactured by Ranjana Group. |

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refined base oil samples to Chairperson remarked that OMCs/testing laboratories to generate samples from different redata for Ca and trace metal content. refiners are required to arrive at This data will be presented to PCD 25:1 a conclusion. Hence, PCD 25 and PCD 25 for decision. **DIRECTED** BIS to approach Petroleum Re-refiners Association of India (PRAI) for samples, at least 20 samples, from different re-refiners. The Committee **REQUESTED** IOCL, BPCL, and HPCL to test these samples in their labs. The coordinators for IOCL – Dr. Kavita Rai, BPCL - Dr. T Singh, and HPCL - Shri Abhijit Sarkar. The Committee **DIRECTED** BIS to send letters by mid of November 2023 so that samples may be submitted and testing may be done by end of November. The Committee also **REVIEWED** the panel discussion on WC comments and the document prepared after incorporating modifications by the panel. After thorough deliberations, Chairperson RECOMMENDED few changes in the document from his vast experience in lubricant sector and the same were agreed PCD25%20(22088)% 20WC\_PCD%2025%2 The Committee **REQUESTED** Panel to incorporate the changes and the document may then be finalized with the approval of Convenor of Panel, Convenor of SC 1, and Chairperson of PCD 25.

### 4.2 Drafts Under Preparation

| Sl.<br>No. | Indian<br>Standard/New<br>Subject | Decision in Previous Meetings | Subcommittee<br>Recommendation |
|------------|-----------------------------------|-------------------------------|--------------------------------|
|------------|-----------------------------------|-------------------------------|--------------------------------|

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Bureau of Indian Standards

Panel 1 under Convenorship of Shri
Harsh Vardhan Jain, Vinni chemicals,
created under PCD 25:SC 1 for revision

 The Committee requested Shri Harshvardhan Jain, Vinni chemicals, to collect the data for low phosphate coolants and request all the member OEMs of this Committee for confirmation of correctness of the data, limits and test methods.

of the standard.

- The Committee requested Shri Neville Colaco, BASF, to collect the data for low silicate and after confirmation of correctness, he would send the details to Shri Harshvardhan Jain, for preparing the draft.
- Additional changes recommended by Committee in the draft:
  - To delete colour and provide proper justification for the same in the Foreword
  - b) Alternate methods to be incorporated in testing anions and cations. For organic material and additives, HPLC, GC/GCMS and for cations, ICP can be used along with Ion Chromatograph.
- During 11<sup>th</sup> meeting, the Committee further suggested to categorize the coolant based on phosphate limit into the following varieties:
  - (a) Pure OAT (Organic Acid Technology);
  - (b) Lowbrid; and
  - (c) Hybrid
- One meeting of the panel was conducted and the Panel informed that it will look into redrafting the standard, categorizing it based on applications, as follows:
  - a) Automotive;
  - b) Farm/Construction;
  - c) Stationary; and
  - d) Electric.
- During 12<sup>th</sup> meeting, Chairman PCD 25 requested the Panel and Subcommittee to relook into the classification based on chemistry and then specify the applications under each chemistry.
- During last meeting, the Subcommittee REQUESTED Shri Harsh Vardhan Jain to convene meetings for the panel and

 Shri Harsh Vardhan informed the Subcommittee that panel meeting was held 2-3 weeks back and the

revised draft was discussed.

- He confirmed that a revised draft would be circulated among panel members by 1<sup>st</sup> week of November and by 1<sup>st</sup> week of December the panel can provide revised draft to SC 1 for decision on WC draft circulation.
- The Subcommittee AGREED with the plan of Shri Harsh Vardhan Jain.

COMMITTEE DECISION: The Committee *ENDORSED* the recommendation of SC 1.

# Revision of IS 5759: 2006

**Antifreeze Coolant -**

**Specification** 

i.

# 1.



| Ruron  | ı of Indian Standards  | नायक सम्मदर्शक   | 15 <sup>th</sup> Meeting of PCD 25  |
|--------|--|--|---|
| Dureat | i oi iiiulali stallualus   | provide a timeline for revising the  | 15 Meeting of FCD 25  |
|        |  | standard. The Subcommittee also  |   |
|        |  | AGREED to co-option of experts from  |   |
|        |  | Tata Motors and Arteco Coolants in the   |   |
|        |  | Panel.   |   |
| ii.    | Amendment to IS 13656: 2019 Internal combustion engine crankcase oils for automotive application (Diesel And Gasoline) - Specification | <ul> <li>Comments received from Directorate of Standardization – Department of Defence (CQAPP) regarding problems being faced by them in certification due to removal of Qualification Approval (QA) and Product Identification (PI).</li> <li>The Committee created Panel 3 under the Convenorship of Dr. Pankaj Bhatnagar, under PCD 25:SC 1 for formulating "Certification Procedure for Engine Oils, Gear Oil, and Axle Oil".</li> <li>Dr. Bhatnagar suggested that CQAPP's concerns may be addressed by issuing an amendment to IS 13656, including QA and PI requirements and clearly mentioning that these are applicable for defence purposes only.</li> <li>During further discussions, it was decided to verify the latest approval procedure being followed currently by CQAPP including the QA and PI requirements and accordingly amendments are to be framed. CQAPP also agreed with this proposal.</li> <li>Additionally, the Committee pointed out that for the current requirements of the standard, testing facilities are not available in India and it will be difficult for complete certification process to be evolved in India.</li> <li>In last meeting, Dr. Bhatnagar informed the Subcommittee that he has prepared revised draft incorporating latest QA and PI procedure and further deliberations are required in the panel with respect to formulation of certification procedure.</li> <li>The Subcommittee REQUESTED him to conduct meetings of the panel and circulate the draft prepared by him in the panel for discussion and to draft the certification procedure urgently.</li> <li>Chairperson PCD 03 also advised that, for drafting certification procedure, the panel may look into API certification procedure, the panel may look into API certification process, and also include BIS</li> </ul> | <ul> <li>Dr. Pankaj Bhatnagar informed SC 1 that revised draft has been prepared and shared with panel for review.</li> <li>Panel is expected to meet between 20 – 23 November to provide final recommendations and revised draft to SC 1 for decision on WC draft circulation.</li> <li>The Subcommittee AGREED with the plan of Dr. Pankaj Bhatnagar.</li> <li>The Subcommittee RECOMMENDED to co-opt Dr. O P Singh (DGQA Kanpur) into the panel and REQUESTED Dr. Pankaj Bhatnagar to share the revised draft with him as well.</li> <li>COMMITTEE DECISION: The Committee ENDORSED the recommendation of SC 1.</li> </ul> |
|        |  | certification department in their panel  |   |



| Dungai | s of Indian Standards   | नागः वस्त्रदर्गाः  | 15th Monting of DCD 25  |
|--------|---|--|---|
| Bureat | a of Indian Standards   | discussions to enable BIS to provide certification to interested organisations.  | 15 <sup>th</sup> Meeting of PCD 25  |
| iii.   | Revision of IS 1118: 2019  Gear lubricants multipurpose - Extreme Pressure Gear Oil - specification | <ul> <li>Comments received from Directorate of Standardization – Department of Defence (CQAPP) regarding problems being faced by them in certification due to removal of Qualification Approval (QA) and Product Identification (PI).</li> <li>Further, editorial and typographical errors pointed out in the standard.</li> <li>Revised draft for IS 1118 provided by Dr. Pankaj Bhatnagar after correcting the editorial and typographical errors.</li> <li>However, the Committee requested Panel 3 to verify the latest approval procedure being followed by CQAPP and to include the QA and PI requirements in the revised draft.</li> <li>The Committee also requested the Panel to look into developing a certification procedure based on LRI (SAE) approved products for certification of gear oil for the testing facilities that are not available in India</li> <li>In the last meeting, Dr. Bhatnagar provided the revised draft for IS 1118 incorporating QA and PI requirements</li> <li>The Committee RECOMMENDED the panel to discuss whether SAE J2360 can be used for new category and revise the standard by including new grade equivalent to SAE J2360.</li> </ul> | RECOMMENDED to co-opt Dr. O P Singh (DGQA Kanpur) into the panel and REQUESTED Dr. Pankaj Bhatnagar to share the revised draft with him as  |
| iv.    | Transmission and e-<br>Axle fluids for<br>Electric Vehicles   | <ul> <li>Panel 2 created under the Convenorship of Shri Anand Kumar, Afton Chemicals Pvt Ltd for development of standard on this subject.</li> <li>The Committee <i>RECOMMENDED</i> BIS to follow up with Convenor, Shri Anand Kumar, for more frequent meetings and to include Tata Motors and Ashok Leyland in the panel</li> <li>The Committee <i>DECIDED</i> to transfer the panel to PCD 25:SC 1 and <i>REQUESTED</i> SC Convenor to ensure that panel meetings are conducted before SC and main committee meetings</li> </ul>  | <ul> <li>The Committee DIRECTED         BIS to seek nomination of         expert from M&amp;M</li> <li>The Western India Genuine         Ghee Company Private         Limited showed interest for         co-option in the panel. The         Subcommittee</li> </ul> |

Petroleum, Coal, and Related Products Department



# FOR BIS USE ONLY

|                            | नागकः वस्त्रदर्शकः                 |
|----------------------------|------------------------------------|
| Bureau of Indian Standards | 15 <sup>th</sup> Meeting of PCD 25 |
|                            | panel and <b>RECOMMENDED</b> BIS   |
|                            | to follow up with the panel for    |
|                            | meeting and submission of          |
|                            | recommendations by 15              |
|                            | December 2023.                     |
|                            | With respect to co-option of       |
|                            | representative from The            |
|                            | Western India Genuine Ghee         |
|                            | Company Private Limited in the     |
|                            | panel, the Committee               |
|                            | <b>REQUESTED</b> Western India     |
|                            | Genuine Ghee Co. to send official  |
|                            | request along with CV of           |
|                            | nominated representative           |
|                            | through BIS to Convenor of         |
|                            | panel and the Convenor may         |
|                            | take a decision.                   |

# **ITEM 5 VOTE OF THANKS**

The meeting ended with a vote of thanks from BIS to the Convenor and all members.



# FOR BIS USE ONLY 15th Meeting of PCD 25

#### **ANNEX I**

# Meeting Attendance (Clause 0.3)

#### **Subcommittee Members:**

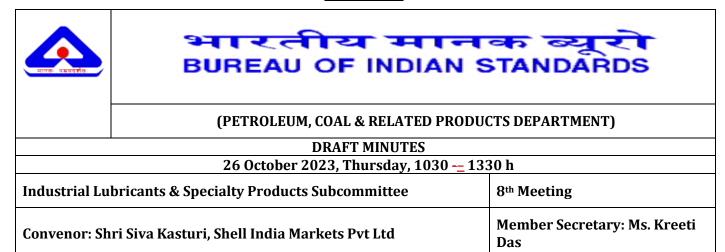
- 1. Shri Mukul Maheshwari, IOCL (R&D), Faridabad (Convenor)
- 2. Shri A K Kanaujia, DGQA, Kanpur
- 3. Dr. T Singh, BPCL, Mumbai
- 4. Shri M Rajendran, BPCL, Mumbai
- 5. Shri Amitava Pal, BPCL, Mumbai
- 6. Shri Avinash Kamuni, Lubrizol India Ltd., Mumbai
- 7. Shri Sreehari Kumar, Lubrizol India Ltd., Mumbai
- 8. Dr. Devendra Singh, CSIR-IIP, Dehradun
- 9. Shri Dhanesh Rathod, The Western India Genuine Ghee Company Private Limited, Mumbai
- 10. Dr. Sitaram Dixit, Consumer Guidance Society of India, Mumbai
- 11. Shri Fredrick A., Bosch Ltd., Bengaluru
- 12. Shri Abhijit A Sarkar, HPCL, Mumbai
- 13. Shri Shakti Mishra, HPCL, Mumbai
- 14. Shri Harsh Vardhan Jain, Vinni Chemicals Pvt Ltd, New Delhi
- 15. Shri P Ramesh, Tata Motors, Chennai
- 16. Dr. Pankaj Bhatnagar, IOCL R&D, Faridabad
- 17. Dr. Sarita Seth, IOCL R&D, Faridabad
- 18. Shri Siddhesh Savant, Ultra Plus Lubes Pvt Ltd., Mumbai
- 19. Shri N C Sekaran, Ultra Plus Lubes Pvt Ltd., Mumbai
- 20. Shri Yogesh Mahajan, Bajaj Auto, Pune
- 21. Shri Ramesh Goykar, Bajaj Auto, Pune
- 22. Shri Kamal Prakash Singh, RDSO, Lucknow

### **BIS Secretariat**

1. Ms. Kreeti Das, Sc. C, PCD



#### **Annexure B**



#### ITEM 0 OPENING OF THE MEETING

#### 0.1 Welcome address

On behalf of BIS, Ms. Kreeti Das, Sc. C, welcomed all members to the 8th meeting of PCD 25:SC 2.

### 0.2 Opening remarks by the Convenor

Shri Siva Kasturi extended a warm welcome to all members and invited members to contribute actively in the discussions of the meeting. He expressed concern over participation in the meetings and also documents pending with experts. He requested members who have been given tasks of revising standards and/or providing drafts for new standards to complete the work timely. He also encouraged Subcommittee members to contact organizations with less participation and inform BIS if members are retired/left organization. He asked BIS to contact members individually for participation for better approach along with sending letters to Heads of their organizations.

**0.3** The attendance of the meeting is given in **Annex I**.

#### ITEM 1 CONFIRMATION OF THE MINUTES OF THE LAST MEETING

The Subcommittee **REVIEWED** the comments of Dr. Kavita Rai and **ACCEPTED** them. The Subcommittee **CONFIRMED** the rest of the minutes, as circulated.

# ITEM 2 TITLE, SCOPE AND COMPOSITION OF PCD 25:SC 2

- **2.1** The Subcommittee *NOTED* the title and scope of the PCD 25:SC 2.
- **2.2** The Subcommittee *REVIEWED* the list of standards proposed under PCD 25:SC 2 (Annex I of agenda) and *RECOMMENDED* to retain IS 1628 : 1986 in PCD 25:SC 2. The final approved list of standards under PCD 25:SC 2 is given below:



# FOR BIS USE ONLY 15<sup>th</sup> Meeting of PCD 25

# List of Indian Standards under the Scope of PCD 25:2

| Sl.<br>No. | Indian Standard         | Title  |
|------------|-------------------------|--|
| 1.         | IS 493 (Part 1) : 2019  | Specification for general purpose machinery and spindle oils: Part 1 machinery oils (Second Revision)                        |
| 2.         | IS 493 (Part 2) : 2019  | Specification for general purpose machinery and spindle oils: Part 2 spindle oils (Second Revision)                          |
| 3.         | IS 1012 : 2002          | Turbine lubricating oils – Specification (Third Revision)  |
| 4.         | IS 1083 : 2022          | Industrial White Oil – Specification (Second Revision)   |
| 5.         | IS 1115 : 1986          | Specification for general purpose cutting oil, soluble (Second Revision)   |
| 6.         | IS 1153 : 2021          | Temporary Corrosion Preventives Hard Film Solvent Deposited  |
| 7.         | IS 1154 : 2022          | Temporary Corrosion Preventive Fluid, Soft Film, Solvent Deposited, Water Displacing – Specification (second revision)       |
| 8.         | IS 1589 : 1994          | Oil, cylinder – Specification (First Revision)   |
| 9.         | IS 1628 : 1986          | Specification for axle oil (Second Revision)   |
| 10.        | IS 1758 : 1986          | Specification for jute batching oil (Second Revision)  |
| 11.        | IS 2297 : 1997          | Gear lubricants, compounded – Specification (Third Revision)   |
| 12.        | IS 2664 : 1980          | Specification for quenching oil (Second Revision)  |
| 13.        | IS 3065 : 2021          | Cutting oil neat   |
| 14.        | IS 3098 : 1983          | Specification for oil, hydraulic, mineral oil type (Second Revision)   |
| 15.        | IS 4543 : 1977          | Specification marquenching oil (First Revision)  |
| 16.        | IS 4578 : 1997          | Lubricants – Lubricating oil for refrigeration machinery – Specification (Second Revision)                                   |
| 17.        | IS 5730 : 1970          | Specification for volatile corrosion inhibitor powder  |
| 18.        | IS 6049 : 1971          | Code of practice for application of temporary corrosion preventives  |
| 19.        | IS 6050 : 1971          | Specification for temporary corrosion preventives, strippable, hot dipping type  |
| 20.        | IS 6263 : 2018          | Volatile corrosion inhibitor (Vci) treated paper – Specification (First Revision)  |
| 21.        | IS 6552 : 1987          | Specification for straight mineral high demulsibility oils (First Revision)  |
| 22.        | IS 8406 : 1993          | Gear lubricants for enclosed industrial gear drives – Specification (Second Revision)  |
| 23.        | IS 9182 (Part 1) : 1993 | Lubricants for wire ropes and fibre cores – Specification: Part 1 lubricants for fibre core of wire – Ropes (First Revision) |



| Rureau | ı of Indian Standards                          | 15th Meeting of PCD 25  |
|--------|--|---|
|        |  | Lubricants for wire ropes and – Fibre cores – Specification part – 2  |
| 24.    | IS 9182 (Part 2) : 1993                        | lubricants for wire strands and ropes . (First Revision)  |
| 25     | IC 0102 (Part 2) 1002                          | Lubricants for wire ropes and fibre cores – Specification: Part 3 lubricants  |
| 25.    | IS 9182 (Part 3) : 1993                        | for rope dressing in service (First Revision)   |
| 26.    | IS 9466 : 2020                                 | Viscosity Classification For Industrial Liquid Lubricants (First Revision)  |
| 27.    | IS 9554 : 1980                                 | Specifications for lubricants for open gears  |
| 28.    | IS 9611 : 1980                                 | Specifications for cutting oil soluble, clear   |
| 29.    | IS 10522 : 1983                                | Specification for antiwear hydraulic oil  |
| 30.    | IS 10531 : 1983                                | Code of practice for selection and use of fire – Resistant hydraulic fluids   |
| 31.    | IS 10532 (Part 1) : 1983                       | Specification for fire – Resistant hydraulic fluids: Part I dilute emulsions for powered supports   |
| 32.    | IS 10532 (Part 2) : 1983                       | Specification for fire Resistant hydraulic fluids Part 2 : invert emulsions (Water In Oil) type   |
| 33.    | IS 10532 (Part 3) : 1983                       | Specification for fire Resistant hydraulic fluids Part 3 : water glycol type  |
| 34.    | IS 10532 (Part 4) : 2019                       | Fire resistant hydraulic fluids Specification: Part 4 phosphate esters type (First Revision)  |
| 35.    | IS 10532 (Part 5): 2016                        | Fire resistant hydraulic fluids Specification: Part 5 organic ester type  |
| 36.    | IS 11159 (Part 1) : 2020                       | General Classification of Lubricants, Industrial Oils and Related Products Part 1 Class L ( First Revision )                                |
| 37.    | IS 11159 (Part 2) : 2021                       | Classification of lubricants industrial oils and related products Part 2 Family A Total loss systems  |
| 38.    | IS 11159 (Part 3) : 2021                       | General classification of lubricants industrial oils and related products Part 3 Family F Spindle bearings bearings and associated clutches |
| 39.    | IS 11159 (Part 4) : 2011/<br>ISO 6743-3 : 2003 | Lubricants, industrial oils and related products (Class L) Classification: Part 4 family d (Compressors)                                    |
| 40.    | IS 11159 (Part 5) : 2019/<br>ISO 6743-4 : 1999 | Lubricants, industrial oils and related products (Class L) Classification: Part 5 family h (Hydraulic Systems) (First Revision)             |
| 41.    | IS 11159 (Part 6) : 2011/<br>ISO 6743-5 : 2006 | Lubricants, industrial oils and related products (Class L) Classification: Part 6 family t (Turbines)                                       |
| 42.    | IS 11159 (Part 7) : 2019/<br>ISO 6743-6 : 1990 | Lubricants, industrial oils and related products (Class L) Classification: Part 7 family c (Gear Systems) (First Revision)                  |
| 43.    | IS 11159 (Part 13) : 2019/<br>ISO 6743-12      | Lubricants, industrial oils and related products (Class L) Classification: Part 13 family q (Heat Transfer Fluids)                          |
| 44.    | IS 11186 : 1985                                | Specification for synthetic grinding fluid  |
| 45.    | IS 11656 : 1986                                | Specification for antiwear hydraulic oil, extra heavy duty type   |
| 46.    | IS 11695 : 2020                                | Inhibited Type Machinery Oils Specification ( First Revision )  |
| 47.    | IS 11696 : 2020                                | Inhibited Type Spindle Oils Specification ( First Revision )  |
| 48.    | IS 12927 : 2004                                | Glass mould oils Specification (First Revision)   |
| 49.    | IS 13256 : 1992                                | Air compressor lubricants Types daa and dab - Specification   |
| 50.    | IS 13796 : 2004                                | Molybdenum disulphide powder for lubricants Specification (First Revision)  |



Bureau of Indian Standards 15<sup>th</sup> Meeting of PCD 25 51. IS 13797: 2021 Molybdenum Disulphide Dispersion in Oil-- Specification (first revision) 52. IS 13913: 2020 Molybdenum Disulphide, Paste Specification (First Revision) IS 14384: 1996 Colloidal graphite dispersion in oil-- Specification 53. 54. IS 14385: 1996 Aluminium cold rolling oils -- Specification 55. IS 14745 : 1999 Thermic fluids - Specification General purpose oil based temporary corrosion preventives-IS 14779: 2000 56. Specification IS 15112 (Part 1): 2002/ General classification of lubricants, industrial oils and related products: 57. Part 1 class L ISO 12925-1 IS 16775: 2018/ Petroleum and related products-- Guidance for the maintenance and use 58. of triaryl phosphate ester turbine-- Control fluids ISO/TS 11365:2011 Petroleum and related products-- Guidance for in-- Servicing of 59. IS 16852: 2018 lubricating oils for steam, gas and combined-- Cycle turbines 60. IS 16909: 2018 Girth gear lubricants— Specification 61. IS 17382: 2021 Syn Gas Ammonia Turbo Compressor Lubricating Oils Specification

COMMITTEE DECISION: The Committee *ENDORSED* the recommendation of SC 2 to retain IS 1628 in SC 2 and *NOTED* the list of standards under SC 2.

**2.3** The Subcommittee *NOTED* item 2.4 of the agenda regarding the panels under SC 2.

#### ITEM 3 R&D PROJECTS TO SUPPORT STANDARDIZATION

The Subcommittee *NOTED* item 3 of the agenda regarding R&D project provision introduced by BIS.

#### ITEM 4 ACTIVITIES OF INDUSTRIAL LUBRICANTS & SPECIALTIES SUBCOMMITTEE

### 4.1 Draft Standards/Amendments for Finalization

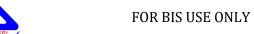
| Sl.<br>No. | Document No.                        | Decision in Previous Meetings  | Subcommittee Recommendation   |
|------------|-------------------------------------|--|---|
| i.         | PCD 25 (18597)                      |  |   |
|            | Second Revision of IS 6552 : 1987   | The Subcommittee     RECOMMENDED to finalize the     document for printing with     approval of PCD 25 | The Subcommittee <i>NOTED</i> that the document has been sent for pointing. |
|            | Straight mineral high demulsibility | The Committee <i>DECIDED</i> to finalize the document for printing                                     | printing.   |
|            | oils - Specification                |  |   |



| Bureau of Indian Standards   | मागक वसारपीठ  | 15 <sup>th</sup> Meeting of PCD 25  |
|--|---|---|
| ii. PCD 25 (18660)  Third Revision of IS 2664: 1980  Quenching oil - Specification | <ul> <li>The Subcommittee         RECOMMENDED to finalize the         document for printing with         approval of PCD 25</li> <li>The Committee DECIDED to         finalize the document for printing</li> </ul> | The Subcommittee <i>NOTED</i> that the document has been sent for printing. |

**4.2 Draft Standards/Amendments for Approval for Wide Circulation** 

| Sl.<br>No. | Indian<br>Standard/Docume<br>nt No.   | Decision in Previous Meetings  | Subcommittee Recommendation  |
|------------|---|--|--|
| i.         | IS 8406 : 1993  Gear lubricants for enclosed industrial gear drives - Specification | <ul> <li>Subcommittee RECOMMENDED         BIS Sectt to send IS 15112 (Part 1)         "Lubricants, industrial oils and related products (Class L) –         Family C (Gears) Part 1         Specification for lubricants for enclosed gear systems" and IS         8406 to Dr. Kavita Rai and Shri Abhijit Sarkar to check whether these standards are overlapping         If found overlapping,         Subcommittee RECOMMENDED to explore the possibility of merging both standard.         However, as IS 8406 is used by customs department, comments to be sought from them before merging the standards         If not found overlapping, revised draft provided by Dr. Jaiswal to be circulated into WC</li> <li>The Committee AGREED with the recommendation of Subcommittee and REQUESTED Dr. Kavita Rai and Shri Abhijit Sarkar to review and provide their inputs within 1 month.</li> </ul> | <ul> <li>The Subcommittee NOTED that comments from Customs Department not sought by BIS and DIRECTED BIS to seek comments from Customs Department urgently.</li> <li>The Subcommittee also DIRECTED BIS to seek comments from railways (RDSO) on the standard</li> <li>Subcommittee members informed that IS 8406 is based on AGMA (American Gear Manufacturer Association) specification for engineering and railway applications whereas IS 15112 (Part 1) is an ISO adoption which covers a very wide range of application</li> <li>The Subcommittee RECOMMENDED BIS to prepare a comparative chart between IS 8406 and IS 15112 (Part 1) to assist Dr. Rai and Shri Abhijit Sarkar</li> <li>COMMITTEE DECISION: The Committee discussed the changes required in IS 8406 and REQUESTED Dr. Kavita Rai and Shri Abhijit Sarkar to prepare a revised draft based on latest AGMA specification, in consultation with Shri Ajay Harinarain, by end of November 2023.</li> <li>The Committee also NOTED that ISO 12925 (Part 1): 1996 has been adopted as IS 15112 (Part 1): 2002. However, revised ISO 12925 (Part 1): 2018 is published and Committee</li> </ul> |





| Bureau of Indian Standards   | सारक उपवचर्यात  | 15 <sup>th</sup> Meeting of PCD 25   |
|--|---|--|
|  |   | <ul> <li>DIRECTED BIS to circulate the latest ISO standard into WC for 2 months for revision of IS 15112 (Part 1).</li> <li>WC for adoption of IS 6521-1 to</li> </ul>   |
| PCD 25(23352)  Adoption of ISO 6521-1 to replace IS 13256: 1992  Air compressor lubricants - Types daa and dab - Specification | <ul> <li>The Subcommittee CONFIRMED that ISO 6521-1 will replace IS 13256 and RECOMMENDED BIS to issue the ISO standard into WC at the earliest</li> <li>For food grade, convenor of concerned panel (PCD 25/P1), Dr. Kavita Rai, informed that ISO 6521-1 can be modified to include food grade requirements.</li> <li>The Committee REQUESTED the panel (PCD 25/P1) to provide the modification to be included in ISO 6521-1 and DECIDED that BIS will issue ISO 6521-1 into WC for adoption with technical modification</li> </ul> | replace IS 13256, issued into WC for 2 months with document no. PCD 25(23352)WC on 25-08-2023  Comments were received on the WC document and the Subcommittee deliberated the comments and gave recommendations, as given below:  Comments%20on% 20Adoption%20of%  COMMITTEE DECISION: The Committee ENDORSED the recommendations of SC 2 and DECIDED to finalize the standard for printing as the proposed changes are minor. |

# 4.3 Drafts Under Preparation

| Sl.<br>No. | Indian<br>Standard/New<br>Subject          | Decision in Previous Meetings   | Subcommittee<br>Recommendation  |
|------------|--|---|---|
| i.         | IS 1628 : 1986  Specification for axle oil | <ul> <li>For revision of the standard,<br/>Subcommittee RECOMMENDED BIS to<br/>write to RDSO for comments on the<br/>standard</li> <li>The Committee AGREED with the<br/>recommendation of Subcommittee<br/>and REQUESTED Dr. Kavita Rai to<br/>prepare the revised document</li> </ul> | <ul> <li>BIS informed that Shri Kamal Prakash Singh from RDSO had informed that they have certain comments on the standard and will submit them by email.</li> <li>The Subcommittee again reiterated that RDSO comments are important for revision of this standard</li> <li>COMMITTEE DECISION: The Committee ENDORSED the recommendations of SC 2 and REQUESTED Dr. Kavita Rai to prepare the revised document.</li> <li>The Committee DIRECTED BIS to</li> </ul> |



| Bureau | u of Indian Standards   | and second   | 15 <sup>th</sup> Meeting of PCD 25  |
|--------|---|--|---|
|        |   |  | forward any comments received from RDSO to Dr. Kavita Rai.  |
| ii.    | IS 3098: 1983 Specification for oil, hydraulic, mineral oil type  &  IS 10522: 1983 Specification for antiwear hydraulic oil  &  IS 11656: 1986 Specification for antiwear hydraulic oil extra heavy duty type  &  PCD 25 (14904) All weather antiwear hydraulic oils - Specification | <ul> <li>Subcommittee RECOMMENDED BIS to seek updated nominations from Gulf Oil lubricants as Shri Sanjay Kumar may not be continuing there</li> <li>Subcommittee RECOMMENDED to check if Shri Umesh Dwivedi can represent Gulf Oil in SC 2</li> <li>Subcommittee REQUESTED Shri Umesh Dwivedi to use the draft prepared by Shri Sanjay Kumar after combining IS 10522 and IS 11656 and prepare the final draft by merging PCD 25 (14904)</li> <li>Final draft prepared by Shri Umesh Dwivedi will be circulated into WC for a period of 60 days.</li> <li>Shri Umesh Dwivedi informed that he will provide the final draft by end of July 2023</li> <li>The Committee AGREED with the recommendation of Subcommittee</li> </ul>   | Shri Umesh Dwivedi confirmed that Gulf Oil will provide updated nominations shortly.  COMMITTEE DECISION: The Committee REQUESTED Shri Umesh Dwivedi to prepare the revised document. The Committee RECOMMENDED to use DIN (HL, HLP, HVLP) and ISO specification and prepare merged draft combining IS 10522, IS 11656, IS 3098 and PCD 25(14904).  The Committee DIRECTED BIS to provide the word file of IS 10522 to Shri Umesh Dwivedi and REQUESTED Shri Dwivedi to provide the revised draft by end of November 2023. The revised draft to be circulated into WC for 2 months.   |
| iii.   | IS 10531 : 1983  Code of practice for selection and use of fire - Resistant hydraulic fluids  | <ul> <li>The Subcommittee RECOMMENDED         BIS Sectt to send ISO/DIS 7745 to Dr.         T Singh for checking and Dr. Kavita         Rai and Convenor will assist him. If         found technically satisfactory, the         FDIS draft to be circulated into WC for         30 days.</li> <li>The Subcommittee RECOMMENDED to         issue ISO 12922 into WC at the         earliest</li> <li>The Subcommittee REQUESTED Shri         Umesh Dwidevi (Gulf Oil), Shri Siva         Kasturi (Shell) and Shri Rajiv         Bhatnagar (Sarbi Industries) to         provide the revised draft by July 2023</li> <li>COMMITTEE DECISION: The         Committee AGREED with the         recommendation of Subcommittee</li> </ul> | <ul> <li>The Subcommittee NOTED that ISO 12922: 2020         "Lubricants, industrial oils and related products (class L) — Family H (hydraulic systems)         — Specifications for hydraulic fluids in categories HFAE, HFAS, HFB, HFC, HFDR and HFDU" has been issued into WC as PCD 25 (23946)WC on 23 October 2023 for 2 months and REQUESTED all members to review and comment on the document.</li> <li>The Subcommittee NOTED that ISO 7745 is already adopted as IS 15178 by PGD department of BIS and currently PCD is in the process of transferring the standard. Once IS 15178 is transferred to PCD, the latest ISO 7745 will be issued into WC for revision</li> </ul> |



Bureau of Indian Standards 15<sup>th</sup> Meeting of PCD 25 of IS 15178 and replacement of IS 10531. COMMITTEE DECISION: The Committee **ENDORSED** the recommendations of SC 2 IS 10532 (Part 1): The Subcommittee **NOTED** 1983 that ISO 12922: 2020 "Lubricants, industrial oils and Specification for fire related products (class L) — - Resistant iv. Family H (hydraulic systems) hydraulic fluids: — Specifications for hydraulic Part 1 dilute fluids in categories HFAE, emulsions for HFAS, HFB, HFC, HFDR and powered supports HFDU" has been issued into IS 10532 (Part 2): WC as PCD 25 (23946)WC on 1983 23 October 2023 for 2 months and **REQUESTED** all members **Specification for fire** • The Subcommittee CONFIRMED that to review and comment on the - Resistant ISO 12922 can replace IS 10532 (Parts v. document. hvdraulic fluids -1 – 5) and RECOMMENDED to issue ISO The Subcommittee also 12922 into WC for 2 months at the Part 2: invert **DIRECTED** BIS to circulate emulsions (Water earliest copy of ISO 12922 to all In - Oil) type The Subcommittee members of PCD 25 and PCD IS 10532 (Part 3): RECOMMENDED to especially seek 25:2 1983 comments from DGMS on the WC as The Subcommittee reiterated they may be using IS 10532 series of the importance of seeking **Specification for fire** standards vi. comments from CSIR-IIP on - Resistant The Committee AGREED with the test methods prescribed in ISO hydraulic fluids recommendation of Subcommittee but 12922 Part 3: water glycol also *RECOMMENDED* BIS to seek comments from IIP, NTH, HPCL, and COMMITTEE DECISION: The IS 10532 (Part 4): IOCL regarding availability of test Committee **ENDORSED** the 2019 methods prescribed in the ISO recommendations of SC 2 and standard in India **DIRECTED** BIS to communicate Fire resistant vii. the WC draft to DGMS, IIP, steel hvdraulic fluids industries, NTH, HPCL, and IOCL, **Specification: Part 4** and seek comments, especially phosphate esters regarding the test facility for fire type resistance and ignition. IS 10532 (Part 5): 2016 The Committee **REQUESTED** Dr. Kavita Rai to prepare the letter to viii. Fire resistant be used for communication to the hydraulic fluids selected organizations and **Specification: Part 5** provide to BIS. organic ester type The Subcommittee IS 1115: 1986 The Subcommittee RECOMMENDED to **REQUESTED** main Committee follow up with Dr. Venkatesan with to discuss as draft has been copy to Shri Rajesh Nambiar ix. awaited from IOCL (Mktg) for **Specification for** The Committee AGREED with the a long time general purpose recommendation of Subcommittee cutting oil, soluble



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|        |  |   | COMMITTEE DECISION: The Committee <i>REQUESTED</i> Shri Mukul Maheshwari, IOCL (R&D) to nominate a suitable expert who can provide revised draft and inform BIS. The nominated expert would be required to provide revised draft by end of December 2023.  |
| X.     | IS 14385 : 1996  Aluminium cold rolling oils - Specification | <ul> <li>The Subcommittee RECOMMENDED         BIS Sectt to follow up with Shri         Venkatesh Krishnan and Shri Harshad         Pandit, Hindalco, for the revised draft,         with copy to Dr. T Singh         <ul> <li>Revised draft to be circulated into WC             for a period of 2 months.</li> <li>The Committee AGREED with the             recommendation of Subcommittee</li> </ul> </li> </ul> | The Subcommittee     REQUESTED main Committee     to discuss the long pendency  COMMITTEE DECISION: Dr. T Singh, BPCL, informed that he has discussed with Shri Venkatesh Krishnan and draft can be expected by mid-November 2023. The Committee once again REQUESTED Shri Venkatesh Krishnan and Shri Harshad Pandit to provide the revised draft by mid-November 2023. |
| xi.    | IS 1589 : 1994 Oil, cylinder - Specification                 | <ul> <li>For revision of the standard,<br/>Subcommittee RECOMMENDED BIS to<br/>write to RDSO for comments on the<br/>standard</li> <li>The Committee AGREED with the<br/>recommendation of Subcommittee<br/>and REQUESTED Dr. Kavita Rai to<br/>prepare the revised document</li> </ul>   | BIS informed that Shri Kamal Prakash Singh, RDSO, has been requested to provide comments on the standard and the Subcommittee NOTED.  COMMITTEE DECISION: The Committee REQUESTED Dr. Kavita Rai to prepare the revised document. The Committee DIRECTED BIS to forward any comments received from RDSO to Dr. Kavita Rai.   |
| xii.   | IS 1758 : 1986  Specification for jute batching oil          | <ul> <li>The Subcommittee RECOMMENDED         BIS to follow up with Dr. Pankaj         Bhatnagar to provide the revised draft</li> <li>Revised draft to be circulated into WC         for 2 months.</li> <li>The Committee AGREED with the         recommendation of Subcommittee         and Dr. Pankaj Bhatnagar agreed to         provide the revised draft within 10         days</li> </ul>                    | The Subcommittee thanked Dr. Pankaj Bhatnagar for the revised draft and <i>DIRECTED</i> BIS to issue the revised draft into WC circulation for 2 months.  COMMITTEE DECISION: The Committee <i>ENDORSED</i> the recommendations of SC 2  |
| xiii.  | IS 2297 : 1997   | The Subcommittee RECOMMENDED to send IS 15112 (Part 1) and IS 2297 to Dr. Kavita Rai, Shri Abhijit Sarkar, Dr. O P Singh, and to CQAPP Kanpur to check whether these standards are  | <ul> <li>BIS informed that revised draft has been received from Shri Abhijit Sarkar and the Subcommittee thanked him</li> <li>The Subcommittee <i>DIRECTED</i> BIS to issue the revised draft</li> </ul>   |



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| Burcat | Gear lubricants,<br>compounded -<br>Specification                     | <ul> <li>overlapping, and if so, whether IS 15112 (Part 1) can replace IS 2297.</li> <li>The Committee was of the view that IS 15112-1 does not cover compounded gear oils. AGMA has specification for compounded gear oils.</li> <li>Committee REQUESTED Shri Abhijit Sarkar to prepare the revised draft and RECOMMENDED to check the latest AGMA specification and ISO 12925-1,2,3</li> </ul>   | into WC draft circulation for 2 months.  The Subcommittee also DIRECTED BIS to seek comments especially from DGQA on this document.  COMMITTEE DECISION: The Committee ENDORSED the recommendations of SC 2   |
| xiv.   | IS 4543 : 1977  Specification marquenching oil                        | <ul> <li>Subcommittee RECOMMENDED BIS to seek updated nominations from Gulf Oil lubricants as Shri Sanjay Kumar may not be continuing there</li> <li>Subcommittee RECOMMENDED to check if Shri Umesh Dwivedi can represent Gulf Oil in SC 2</li> <li>Subcommittee REQUESTED Shri Umesh Dwivedi to provide the modified draft and also to check the feasibility of referring ISO 9950 as the test method</li> <li>The Committee AGREED with the recommendation of Subcommittee</li> </ul>   | The Subcommittee     REQUESTED main Committee     to discuss the long pendency  COMMITTEE DECISION: Shri Umesh Dwivedi informed that he does not have expertise in marquenching oil. After deliberation in the Committee, the Committee REQUESTED Shri Abhijit Sarkar and Shri Shakti Mishra, HPCL to provide revised draft by end of November 2023.  |
| xv.    | IS 5730 : 1970  Specification for volatile corrosion inhibitor powder | <ul> <li>The Subcommittee RECOMMENDED BIS to follow up with Shri Rajiv Bhatnagar to provide the revised draft with copy to Dr. T Singh and Convenor</li> <li>Convenor also stated that he will provide contact details of companies manufacturing VCI powder and Subcommittee REQUESTED BIS to send formal letters to them seeking comments on the standard</li> <li>If revised draft and/or comments from VCI manufacturers are not received, Subcommittee will consider archiving of the standard in next meeting</li> <li>The Committee AGREED with the recommendation of Subcommittee</li> </ul> | <ul> <li>Convenor stated that he will provide contact details of companies manufacturing VCI powder so that BIS can write to them for comments</li> <li>The Subcommittee         REQUESTED main Committee to discuss the long pendency</li> <li>COMMITTEE DECISION: The Committee REQUESTED Shri Mukul Maheshwari and Dr. Pankaj Bhatnagar to prepare the revised document and provide to BIS by end of December 2023. If any comments are received from companies manufacturing VCI powder, they may be forwarded to Shri Maheshwari and Dr. Bhatnagar.</li> </ul> |
| xvi.   | IS 6049 : 1971  Code of practice for application of temporary         | <ul> <li>The Subcommittee RECOMMENDED         BIS to follow up with Shri Rajiv         Bhatnagar to provide the revised draft         with copy to Dr. T Singh and Convenor</li> <li>Convenor also stated that he will         provide contact details of relevant</li> </ul>  | Convenor stated that he will provide contact details of companies manufacturing temporary corrosion preventives so that BIS can write to them for comments  |



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| xvii.  | IS 6050 : 1971  Specification for temporary corrosion preventives, strippable, hot dipping type                                     | companies and Subcommittee  REQUESTED BIS to send formal letters to them seeking comments on the standards  If revised drafts and/or comments from companies are not received, Subcommittee will consider archiving of both standards in next meeting  The Committee AGREED with the recommendation of Subcommittee  Dr. T Singh informed that he had conversation with Shri Rajiv Bhatnagar and he confirmed that draft will be provided within 2 weeks. | standards have been published on code of practice for application of temporary corrosion preventives • The Subcommittee also REQUESTED main Committee to discuss the long pendency  COMMITTEE DECISION: The Committee REQUESTED Shri |
| xviii. | IS 9182 (Part 1): 1993  Lubricants for wire ropes and fibre cores - Specification: Part 1 lubricants for fibre core of wire - Ropes |   | • The Subcommittee <b>DIRECTED</b>   |
| xix.   | IS 9182 (Part 2): 1993  Lubricants for wire ropes and - Fibre cores - Specification part - 2 lubricants for wire strands and ropes  | The Subcommittee <i>RECOMMENDED</i> BIS to follow up with Shri Umesh Dwivedi to provide the revised draft with copy to Dr. T Singh The Committee <i>AGREED</i> with the recommendation of Subcommittee  | BIS to send the word files to Shri Umesh Dwivedi and <b>REQUESTED</b> him to provide the revised drafts by end of December 2023.  COMMITTEE DECISION: The Committee <b>ENDORSED</b> the recommendations of SC 2                      |
| XX.    | IS 9182 (Part 3):<br>1993<br>Lubricants for wire<br>ropes and fibre<br>cores -  |   |  |



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| Burcat | Specification: Part 3 lubricants for rope dressing in service |  | 13 Meeting of 1 GD 23   |
| xxi.   | IS 9554 : 1980  Specifications for lubricants for open gears  | <ul> <li>Subcommittee RECOMMENDED to send ISO 12925-2 "Lubricants, industrial oils and related products (class L) — Family C (gears) — Part 2: Specifications of categories CKH, CKJ and CKM (lubricants open and semienclosed gear systems)", IS 9554, and IS 16909 to Dr. T Singh, Shri Umesh Dwivedi, and Convenor to verify whether the ISO standard can replace both Indian Standards or one of them</li> <li>If ISO 12925-2 cannot replace IS 9554, Subcommittee REQUESTED Shri Umesh Dwivedi to provide the revised draft.</li> <li>The Committee AGREED with the recommendation of Subcommittee and REQUESTED Shri Umesh Dwivedi to provide inputs and revised draft by July 2023</li> </ul> | <ul> <li>The members informed that they did not receive the standards from BIS for revision</li> <li>Hence, the Subcommittee DIRECTED BIS to send ISO 12925-2 "Lubricants, industrial oils and related products (class L) — Family C (gears) — Part 2:         Specifications of categories CKH, CKJ and CKM (lubricants open and semi-enclosed gear systems)", IS 9554, and IS 16909 to Dr. T Singh, Shri Umesh Dwivedi, and Convenor to verify whether the ISO standard can replace both Indian Standards or one of them</li> <li>If ISO 12925-2 cannot replace IS 9554, Subcommittee REQUESTED Shri Umesh Dwivedi to provide the revised draft.</li> <li>COMMITTEE DECISION: The Committee ENDORSED the recommendations of SC 2</li> </ul> |
| xxii.  | IS 9611 : 1980  Specifications for cutting oil soluble, clear | <ul> <li>The Subcommittee <i>RECOMMENDED</i>     BIS to follow up with Dr. Pankaj     Bhatnagar (IOCL R&amp;D) and Shri Nitish     (IOCL Mktg) to provide the revised     draft</li> <li>Revised draft to be circulated into WC     for 2 months.</li> <li>The Committee <i>AGREED</i> with the     recommendation of Subcommittee     and Dr. Pankaj Bhatnagar agreed to</li> </ul>   | The Subcommittee thanked Dr. Pankaj Bhatnagar for the revised draft and <i>DIRECTED</i> BIS to issue the revised draft into WC circulation for 2 months.  COMMITTEE DECISION: The Committee <i>ENDORSED</i> the   |
| xxiii. | Aviation Grade<br>Hydraulic Fluids                            | <ul> <li>provide the revised draft by end of August 2023</li> <li>The Subcommittee RECOMMENDED the following composition for the panel:         <ul> <li>Shri Siva Kasturi – Convenor</li> <li>Gp Capt A Shrivastava, Dir. Of Indigenization, Dept of Defence</li> <li>CEMILAC</li> </ul> </li> </ul>  | The Subcommittee NOTED that BIS had sent letters to CEMILAC, DGAQA, IOCL (R&D), IOCL (Mktg), and Avi Oils for nominating experts to the panel, however, no  |

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- nominations have been received
- The Subcommittee
   REQUESTED main Committee
   to discuss

COMMITTEE DECISION: The Committee *DIRECTED* BIS to contact Dr. Shanmuga Priya from CEMILAC. Dr. Kavita Rai was willing to be nominated from IOCL (R&D) and Shri Piyush Dubey was proposed to be nominated from IOCL (Mktg).

The Committee **DIRECTED** BIS to follow up with the organizations again to constitute the panel and **REQUESTED** Shri Siva Kasturi to convene a meeting for formulation of draft.

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- DGAQA
- IOCL (R&D)
- IOCL (Mktg)
- Avi Oils
- Mitesh Rathod, Swastik Oil
- Harsh Vardhan Jain, Vinni Chemicals
- The scope of this Panel is to identify the subjects and prepare the specifications in which Indian Air Force is interested (Background -NWIP received from Indian Air Force)
- The Subcommittee RECOMMENDED
   BIS to seek nomination of
   representatives from the above
   organizations for the panel so that
   meeting can be called urgently
- Dr. Kavita Rai suggested the panel to refer to JSS 9150-090 : 2021 Hydraulic fluid for military aircraft OM15 for preparation of working document
- The Committee AGREED with the recommendation of Subcommittee and RECOMMENDED to add HPCL in the panel

#### **ITEM 5 ANY OTHER BUSINESS**

As there are a large number of documents and standards under the Subcommittee, which involve lengthy and complex discussions, the Subcommittee *RECOMMENDED* to convene the next meeting physically in Mumbai.

#### ITEM 6 VOTE OF THANKS

The meeting ended with a vote of thanks from BIS to the Convenor and all members.



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# ANNEX I Meeting Attendance (Clause 0.3)

#### **Subcommittee Members:**

- 1. Shri Siva Kasturi, Shell India Markets Pvt Ltd (Convenor)
- 2. Shri A K Kanaujia, DGQA CQA(PP), Kanpur
- 3. Ms. Aradhana Tripathi, HPCL, Mumbai
- 4. Shri Shakti Mishra, HPCL, Mumbai
- 5. Dr. Kashinath Sutar, BPCL, Mumbai
- 6. Shri Sarvesh Tomar, BPCL, Mumbai
- 7. Shri Shravan Kumar, BPCL, Mumbai
- 8. Shri Vivek Jain, BPCL, Mumbai
- 9. Dr. Devendra Singh, CSIR-IIP, Dehradun
- 10. Dr. Chanakya Tripathi, IOCL (R&D), Faridabad
- 11. Dr. Kavita Rai, IOCL (R&D), Faridabad
- 12. Shri Kamal Prakash Singh, RDSO, Lucknow
- 13. Shri Sandeep Sarode, Lubrizol, Mumbai
- 14. Shri Umesh Dwivedi, Gulf Oil Lubricants India Limited, Mumbai

#### **BIS Secretariat**

1. Ms. Kreeti Das, Sc. C, PCD



### **Annexure C**



# भारतीय मानक ड्यूरो BUREAU OF INDIAN STANDARDS

### (PETROLEUM, COAL & RELATED PRODUCTS DEPARTMENT)

| Dian i minores                                 |                                     |  |  |  |
|--|-------------------------------------|--|--|--|
| 25 October 2023, Wednesday, 1430 - 1630 h      |                                     |  |  |  |
| AUTOMOTIVE AND INDUSTRIAL GREASES SUBCOMMITTEE | 8 <sup>th</sup> Meeting             |  |  |  |
| Convenor: Dr. Tarunendr Singh, BPCL, Mumbai    | Member Secretary: Ms. Kreeti<br>Das |  |  |  |

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#### ITEM 0 OPENING OF THE MEETING

#### 0.1 Welcome address

On behalf of BIS, Ms. Kreeti Das, Sc. C, welcomed all members to the 8th meeting of PCD 25:SC 3.

### 0.2 Opening remarks by the Convenor

Convenor, Dr. T Singh, welcomed all members to the  $8^{th}$  meeting of PCD 25:SC 3 and looked forward to thorough discussion on the documents under development.

0.3 The attendance of the meeting is given in  $Annex\ I$ .

#### ITEM 1 CONFIRMATION OF THE MINUTES OF THE LAST MEETING

The Subcommittee *CONFIRMED* the minutes of the last meeting, as circulated.

#### Item 2 TITLE, SCOPE AND COMPOSITION OF PCD 25:SC 3

**2.1** The Subcommittee *NOTED* the title and scope of PCD 25:3 and the list of standards to be covered under PCD 25:3.

The final approved list of standards under PCD 25:SC 3 is given below:

# List of Indian Standards under the Scope of PCD 25:3

| Sl.<br>No. | Indian Standard | Title   |
|------------|-----------------|---|
| 7.         | IS 408 : 2020   | Grease No. 0, Graphited — Specification (Third Revision)          |
| 8.         | IS 495 : 1967   | Specification for graphite, flake for lubricants (First Revision) |



| . ,                   | · · · · · · · · · · · · · · · · · · ·  |
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| u of Indian Standards | 15th Meeting of PCD 25   |
| IS 506 : 2019         | Automotive and other general purpose grease specification (Fourth Revision)  |
| IS 507 : 1993         | General purpose grease for defence applications - Specification (Third Revision)   |
| IS 508 : 2022         | Grease Graphited - Specification (fifth revision)  |
| IS 719 : 2022         | Antifriction Bearing Grease (third revision)   |
| IS 720 : 2022         | Locomotive Greases   |
| IS 958 : 2020         | Temporary Corrosion Preventives, Grease Type, Soft Film Specification (Third Revision)   |
| IS 7514 : 2020        | Grease, Low Temperature Specification ( Second Revision )  |
| IS 7623 : 2019        | Multipurpose industrial grease - Specification (Third Revision)  |
| IS 9136 : 2022        | Calcium Complex Grease - Specification (second revision)   |
| IS 9917 : 2022        | Calcium Base Heat Stable Grease - Specification (second revision)  |
| IS 10647 : 1983       | Specification for wheel bearing grease   |
| IS 11637 : 2022       | Calcium Based EP Grease - Specification (first revision)   |
| IS 12203 : 1999       | Lithium base grease for automotive purposes - Specification (First Revision)   |
| IS 12790 : 1999       | Non - Soap grease - Specification (First Revision)   |
| IS 14847 : 2000       | Lithium complex grease for industrial purposes - Specification   |
|                       | IS 506 : 2019  IS 507 : 1993  IS 508 : 2022  IS 719 : 2022  IS 720 : 2022  IS 958 : 2020  IS 7514 : 2020  IS 7623 : 2019  IS 9136 : 2022  IS 9917 : 2022  IS 10647 : 1983  IS 11637 : 2022  IS 12203 : 1999  IS 12790 : 1999 |

COMMITTEE DECISION: The Committee **NOTED** the list of standards under SC 3.

**2.2** The Subcommittee *NOTED* items 2.4 of the agenda.

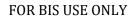
# ITEM 3 R&D PROJECTS TO SUPPORT STANDARDIZATION

The Subcommittee *NOTED* item 3 of the agenda regarding R&D project provision introduced by BIS.

# ITEM 4 ACTIVITIES OF AUTOMOTIVE AND INDUSTRIAL GREASES SUBCOMMITTEE

# **4.1 Draft Standards/Amendments for Finalization**

| Sl.<br>No. | Document No.       |   | Decision in Previous Meetings              |   | Subcommittee<br>Recommendation |
|------------|--------------------|---|--|---|--------------------------------|
|            | PCD 25 (17990)     | • | The Subcommittee REVIEWED the              |   |                                |
|            |                    |   | comments received on WC document           |   |                                |
|            | Second Revision of |   | and RECOMMENDED not to accept the          | • | The Subcommittee <b>NOTED</b>  |
| i.         | IS 495: 1967       |   | comment as laboratory equipment are        |   | that the document has been     |
|            | Specification for  |   | periodically calibrated and there is no    |   | sent for printing.             |
|            | graphite flake for |   | need to refer to IS 6365 for electric oven |   |                                |
|            | lubricants         |   | used in the test method.                   |   |                                |





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|        |  | <ul> <li>Hence, the Subcommittee<br/>RECOMMENDED to finalize the document and send it for printing with approval of PCD 25</li> <li>The Committee AGREED with the recommendation of Subcommittee</li> </ul>  | The Cube constitue   |
|        |  | • The Subcommittee <i>RECOMMENDED</i> BIS Sectt to prepare the WC document, send   | <ul> <li>The Subcommittee         <i>DELIBERATED</i> on the         comments received on WC         and provided its         recommendations.</li> <li>As there were no changes to         the document, the         Subcommittee         <i>RECOMMENDED</i> to finalize         the document for printing.</li> <li>COMMITTEE DECISION: The         Committee examined the         comments on WC and the         recommendations of         Subcommittee.</li> </ul> |
| ii.    | PCD 25 (14340)  Second Revision of IS 12203 : 1999 Lithium Base Grease for Automotive Purposes | <ul> <li>it to Dr. T Singh and Dr. N K Pokhriyal for checking, and issue into WC for 1 month as there is urgent requirement of revised standard</li> <li>The Committee AGREED with the recommendation of Subcommittee</li> <li>2nd WC draft circulated on 18 Aug 2023 for a period of 1 month. Comments received.</li> </ul> | Comments%20of%2 OPCD%2025(14340)\  Chairperson suggested that justification is required to prescribe minimum value of 90 for viscosity index_as it eliminates the use of naphthenic base oils, which provide the benefits in terms of yield and low temperature fluidity. Hence, he advised the Convenor to get justification from Standards greases for their comments as well as to check market data and verify if minimum 90 for VI is required.                   |
|        |  |  | Committee authorized Chairperson and convener to finalise VI requirement, after considering the justification/ inputs collected, and the document may be finalized for printing with the approval of Chairperson.  |

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# 4.2 Draft Standards/Amendments for Approval for Wide Circulation

| Sl.<br>No. | Indian<br>Standard/Documen<br>t No.  | Decisi  | on in Pre   | evious Me   | eetings   |                                   | Subcommittee<br>Recommendation  |
|------------|--|---|---|---|---|-----------------------------------|---|
| i.         | PCD 25 (14360)  First Revision of IS 10647: 1983  Specification for wheel bearing grease | Sectt to p it to Dr. 7 for check month as revised s • The Com   | orepare the Singh and sing, and sing, and sing there is standard amittee Al                   | ne WC doo<br>nd Dr. N K<br>issue into                               | quiremen<br>th the  | end<br>l                          | <ul> <li>Convenor confirmed that he will discuss the WC document prepared by BIS with Dr. Pokhriyal and provide inputs to BIS.</li> <li>The Subcommittee DIRECTED BIS to issue the document into 2<sup>nd</sup> WC for 1 month once feedback received from Convenor.</li> <li>COMMITTEE DECISION: The Committee ENDORSED the recommendation of SC 3.</li> </ul> |
| ii.        | Fourth Revision of IS<br>507: 1993<br>General purpose<br>grease for defence              | modified<br>Convene<br>requiren<br>consider<br>been me<br>the Minis<br>Grease G<br>details o<br>been me | l draft pro<br>r PCD 25:<br>nents add<br>ing the ad<br>ntioned in<br>stry of De<br>trade 2 as | and the ed in the ditional to the bids fence for per IS 50 requirem | Dr T Singl<br>new<br>draft<br>test that had<br>invited by<br>LG 280 | ad<br>//<br>IP<br>Ba<br>tei       | The Subcommittee <i>NOTED</i> the status and <i>DIRECTED</i> BIS to send the document for printing at the earliest.   |
|            | applications - Specification   | Propertie<br>s mean<br>wear Scar<br>Dia, mm,<br>Max   | 40  | 40  | 40  | 75<br>loa<br>Kg<br>ru<br>pe<br>mi | Committee <b>ENDORSED</b> the   |
|            |  | Extreme<br>pressure<br>Propertie<br>s Mean<br>Hertz<br>Load, Kg,<br>Min                                 | 40  | 40  | 40  | IP<br>(R<br>tir<br>Se             |   |



| 15 <sup>th</sup> Me | eting of PCD 25 |
|---------------------|-----------------|
|                     |                 |

| Evaporati<br>on Loss<br>% by<br>mass at<br>100±2°C<br>for 1 hrs,<br>Max         | 10   | 10   | 15   | IP | :183  |
|---|--|--|--|----|-------|
| Roll Stability a. Condition of Grease b. Work penetrati on change from original | No<br>liquific<br>ation<br>or<br>separa<br>tion<br>-25 to<br>+45 | No<br>liquific<br>ation<br>or<br>separa<br>tion<br>-25 to<br>+45 | No<br>liquific<br>ation<br>or<br>separa<br>tion<br>-25 to<br>+45 | [P | :165] |
| Oxidation<br>Stability<br>pressure<br>drop after<br>100 Hrs,<br>kpa, Max        | 35   | 35   | 35   | [P | :94]  |

- The Subcommittee recommended to change the requirement of Mineral Lubricating Oil in clause 4.2.1 to ISO VG 150 for Grade 1, ISO VG 100 for Grade 2 and ISO VG 22 for Grade 3.
- The Subcommittee recommended to add clause 4.2.2 "Calcium based Soap with desired additives to meet Extreme Pressure, Antiwear, Oxidation Stability, Rust and Corrosion tests."
- The Committee reviewed the recommendations of the Subcommittee and decided to change the Flash Point, Min of Mineral Lubricating Oils in clause 4.2.1 to 230 °C for Grade 1, 220 °C for Grade 2 and 160 °C for Grade 3 and agreed with rest of the recommendations of the Subcommittee
- The Committee DIRECTED BIS Sectt to prepare the WC document, send it to Dr. T Singh and Dr. N K Pokhriyal for checking, and issue into WC for 2 months

# 4.3 Drafts under Preparation

# FOR BIS USE ONLY 15<sup>th</sup> Meeting of PCD 25

| Sl.<br>No. | Subject                          | Decision in Previous Meetings  | Subcommittee<br>Recommendations  |
|------------|----------------------------------|--|--|
| i.         | Greases for Electric<br>Vehicles | <ul> <li>The Committee <i>RECOMMENDED</i> BIS to write to Balmer Lawrie for nomination of new Convenor of the panel</li> <li>The Committee <i>DECIDED</i> to transfer the panel to PCD 25:SC 3 and <i>REQUESTED</i> SC Convenor to ensure that panel meetings are conducted before SC and main committee meetings</li> <li>Lubrizol informed the Committee that draft specification was prepared in the panel and Committee <i>REQUESTED</i> Lubrizol to share the draft specification with BIS</li> <li>BIS contacted Balmer Lawrie for nomination of Convenor of panel, however they informed that the organization does not have expertise on the subject</li> <li>Balmer Lawrie nominated Dr. Vijaybaskar V as member of the panel</li> <li>Dr. T Singh agreed to become the Convenor of the panel.</li> </ul> | <ul> <li>The Subcommittee NOTED         the BIS has prepared a P-         draft and shared with         Convenor for feedback</li> <li>Dr. T Singh informed some         technical information was         incomplete in the document         and same has been sought         from Lubrizol</li> <li>He confirmed that the panel         will meet by mid-November         for preparation of P-draft.</li> <li>COMMITTEE DECISION: The         Committee ENDORSED the         recommendation of SC 3.</li> </ul> |

# **ITEM 5 VOTE OF THANKS**

The meeting ended with a vote of thanks from BIS to the Convenor and all members.

# FOR BIS USE ONLY 15<sup>th</sup> Meeting of PCD 25

# ANNEX I Meeting Attendance (Clause 0.3)

#### **Subcommittee Members:**

- 1. Dr. Tarundendr Singh, BPCL, Mumbai (Convenor)
- 2. Shri Vishal K Sinha, BPCL, Mumbai
- 3. Ms. Aradhana Tripathi, HPCL, Mumbai
- 4. Shri Abhijit A Sarkar, HPCL, Mumbai
- 5. Dr. N K Pokhriyal, IOCL R&D, Faridabad
- 6. Dr. Virender Kumar, IOCL (Mktg), Mumbai
- 7. Shri H S Negi, IOCL (Mktg), Mumbai
- 8. Shri P Ramesh, Ashok Leyland, Chennai
- 9. Shri Vijay Deshmukh, Standard Greases & Specialities Private Limited, Mumbai
- 10. Shri Shrey Garg, The Waxpol Industries Limited, Kolkata

#### **BIS Secretariat**

1. Ms. Kreeti Das, Sc. C, PCD