### **BUREAU OF INDIAN STANDARDS**

### **Program of Work**

### **PGD 18: Industrial Automation Systems And Robotics**

Scope: a) Standardization in the field of industrial automation systems and integration concerning

discrete part manufacturing and encompassing the application of multiple technologies i.e.

information systems, machines, equipment communication (Bus communication,

telecommunication etc. excluded): - Process automation; - Electrical electronics equipment; - Programmable logical controllers for general application; - Sensors. b) Standardization in the

field of Robotics.

Liaison: ISO TC-184 (P): Automation systems and integration ISO TC-184 SC-1 (P): Industrial cyber

and physical device control ISO TC-184 SC-4 (P): Industrial data ISO TC-184

SC-5 (P): Interoperability, integration, and architectures for enterprise systems and automation

applications ISO TC-299 (P): Robotics

### **Published Standards**

S.No	IS No.	TITLE	Reaffirm M-Y	No. of Amds	Eqv.
1	IS/ISO 10303-1:	Industrial automation systems and		-	Identical under single
	2021	integration Product data			numbering
	ISO 10303-1:2021	representation and exchange: Part 1			
	ISO 10303-1 : 2021	Overview and fundamental			
		principles			
2	· ·	Medical electrical equipment: Part		-	Identical under dual
	1): 2020	4 Guidance and interpretation:			numbering
	IEC TR 60601-4-1:	Section 1 Medical electrical			
	2017	equipment and medical electrical			
	IEC	systems employing a degree of			
	60601-4-1:2017	autonomy			
3	IS 13547 (Part 1):	Manipulating industrial robots	February, 2020	-	Identical under dual
	2010	Mechanical interfaces: Part 1			numbering
	Reviewed In: 2020	Plates (second revision)			
	ISO 9409-1 : 2004				
4	IS 13547 (Part 2):	Manipulating industrial robots	February, 2020	-	Identical under dual
	2010	Mechanical interfaces: Part 2			numbering
	Reviewed In: 2020	Shafts (first revision)			
	ISO 9409-2 : 2002				
5	IS/ISO 13584-1:	Industrial automation systems and	April, 2021	-	Identical under single
	2001	integration Parts library: Part 1			numbering
	ISO 13584-1 : 2001	Overview and fundamental			
	Reviewed In: 2021	principles			
	ISO 13584 : Part 1 :				
	2001				
6	IS 14530 (Part 1):	Robots and robotic devices		-	Identical under dual
	2019	Safety requirements for industrial			numbering
	ISO 10218-1 : 2011	robots: Part 1 Robots (first			
	ISO 10218-1 : 2011	revision)			

	1				1
7	IS 14530 (Part 2):	Robots and robotic devices		-	Identical under dual
	2019	Safety requirements for industrial			numbering
	ISO 10218-2 : 2011	robots: Part 2 Robot systems and			
<u></u>	ISO 10218-2 : 2011	integration (first revision)			
8	IS 14531 : 2005	Manipulating industrial robots	February, 2020	-	Identical under dual
	ISO 9946	Presentation of characteristics			numbering
	Reviewed In: 2020	(first revision)			
	ISO 9946 : 1999	N . 1	F.1 2020		T1 2 1 1 1 1
9	IS 14533 : 2005	Manipulating industrial robots	February, 2020	-	Identical under dual
	ISO 9283	Performance criteria and related			numbering
	Reviewed In : 2020	test methods (first revision)			
10	ISO 9283 : 1998	Dahatias Vasahulam			Identical and and all
10	IS 14662 : 2024 ISO 8373 : 2021	Robotics Vocabulary		-	Identical under dual
	ISO 8373 : 2021				numbering
11	IS 14663 : 2018	Robots and robotic devices	January, 2023		Identical under dual
11	ISO 9787 : 2013	Coordinate systems and motion	January, 2023	_	numbering
	Reviewed In : 2023	nomenclatures (first revision)			numbering
	ISO 9787 : 1990	nomenciatures (first revision)			
12		Industrial automation Shop floor	February, 2020	_	Identical under dual
12	2000	production: Part 1 Reference	1 coruary, 2020		numbering
	ISO/TR 10314-1	model for standardization and a			numbering
	Reviewed In : 2020	methodology for identification of			
	ISO/TR 10314-1:	requirements			
	1990	requirements			
13	IS 14776 (Part 2):	Industrial automation Shop floor	February, 2020	_	Identical under dual
15	2000	production: Part 2 Application of	1 cordary, 2020		numbering
	ISO/TR 10314-2	the reference model for			in i
	Reviewed In: 2020	standardization and methodology			
	ISO/TR 10314-2:				
	1991				
14	IS 15034 : 2001	Manipulating industrial robots -	January, 2023	-	Identical under dual
	ISO/TR 13309	Informative guide on test	•		numbering
	Reviewed In: 2023	equipment and metrology methods			
	ISO~R 13309:1995	of operation for robot performance			
		evaluation in accordance with is			
		14533:1998			
15	IS 15291 : 2024	Robots for industrial environments		-	Identical under dual
	ISO 11593 : 2022	â€" Automatic end effector			numbering
	ISO 11593 : 2022	exchange systems â€" Vocabulary			
		(First Revision)			
16	IS 15292 : 2003	Manipulating industrial robots -		-	Identical under dual
	ISO 15187	Graphical user interfaces for			numbering
	Reviewed In: 2013	programming and operation of			
1-	ISO 15187:2000	robots (Gui - R)	T 2000		
17	IS 15296 : 2017	Industrial Automation Systems -	January, 2022	-	Identical under dual
		Safety of Integrated Manufacturing			numbering
	Reviewed In: 2022	Systems - Basic Requirements			
10	ISO 11161		1 2022		T1 2 1 1 1 1
18	IS/ISO 15531-1:	Industrial Automation Systems and	January, 2023	-	Identical under dual
	2004	Integration- Industrial Manufacturing Management Data			numbering
	ISO 15531-1 : 2004	Manufacturing Management Data			
	Reviewed In: 2023	Part 1 General Overview			
19	ISO 15531-1 : 2004 IS/ISO 15531-31 :	Industrial? automation?	January, 2023	+	Identical under single
19	2004		January, 2023	_	Identical under single numbering
	2004 ISO 15531-31 : 2004	systems?and integration? - ?Industrial manufacturing?			numbering
		C			
	Reviewed In · 2022	management data. Part 41 recouract			
	Reviewed In: 2023 IS 15531: Part 31:	management data: Part 31 resource information model			

I	2004	ĺ		I	I
20	IS/ISO 15531-32 :	Industrial automation systems and	January, 2023	-	Identical under single
	2005	integration - Industrial	-		numbering
		manufacturing management data:			
		resources usage management: Part			
		32 conceptual model for resources			
21	2005	usage management data	2022		* * * * * * * * * * * * * * * * * * * *
21	IS/ISO 15531-42 :	Industrial automation systems and	January, 2023	-	Identical under single
	2005	integration - Industrial			numbering
	ISO 15531-42 : 2005 Reviewed In : 2023	manufacturing management data:  Part 42 time model			
	ISO 15531 : Part 42 :	Fait 42 time model			
	2005				
22		Industrial Automation Systems and	January, 2023	_	Identical under single
	2006	Integration Industrial	· · · · · · · · · · · · · · · · · · ·		numbering
		Manufacturing Management Data			
	Reviewed In: 2023	Part 43 Manufacturing Flow			
	ISO 15531 : Part 43 :	Management Data : Data Model for			
	2006	Flow Monitoring and			
		Manufacturing Data Exchange			
23	IS 15571 : 2005	Industrial automation glossary	January, 2023	-	Identical under dual
	ISO/TR 11065				numbering
	Reviewed In: 2023				
	ISO/TR 11065 :				
24	1992 IS 16492 : 2017	Manipulating industrial robots -	April, 2021		Identical under dual
24	ISO 14539 : 2000	Object handling with grasp - Type	Aprii, 2021	-	numbering
	Reviewed In : 2021	grippers - Vocabulary and			numbering
	ISO 14539 : 2000	presentation of characteristics			
25	IS 16530 (Part 1):	Industrial automation systems and	April, 2021	-	Identical under dual
	2016	integration - Manufacturing	1 ,		numbering
	ISO 16100-1:2009	software capability profiling for			
	Reviewed In: 2021	interoperability: Part 1 framework			
	ISO 16100-1 : 2009				
26		Industrial automation systems and	April, 2021	-	Identical under dual
	2016	integration - Manufacturing			numbering
	ISO 16100 - 2 :2003	software capability profiling for			
	Reviewed In : 2021	interoperability part 2 profiling			
27	ISO 16100-2 : 2003 IS 16530 (Part 3) :	methodology Industrial automation systems and	April, 2021	_	Identical under dual
-1	2017	integration - Manufacturing	Aprii, 2021	_	numbering
	ISO 16100-3 : 2005	software capability profiling for			numbering
	Reviewed In : 2021	interoperability: Part 3 interface			
	ISO 16100-3 : 2005	services, protocols and capability			
		templates			
28	IS 16530 (Part 4):	Industrial automation systems and	April, 2021	-	Identical under dual
	2016	integration - Manufacturing			numbering
	ISO 16100 4 : 2006	software capability profiling for			
	Reviewed In: 2021	interoperability: Part 4			
	ISO 16100-4 : 2006	conformance test methods, criteria			
20	IS 16608 : 2018	and reports			Identical under dual
29	ISO 13482	Robots and robotic devices - Safety		-	
	ISO 13482 ISO 13482 : 2014	requirements for personal care robots			numbering
30		Robotics â€" Performance Criteria	August, 2023	_	Identical under dual
	2019	and Related Test Methods for			numbering
		Service Robots Part 1 Locomotion			
	Reviewed In: 2023	for Wheeled Robots			
	ISO 18646-1				
				1	1

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31	, , , , , , , , , , , , , , , , , , , ,	Robotics â€" Performance Criteria		-	Identical under dual
	2020	and Related Test Methods for			numbering
	ISO 18646-2 : 2019	Service Robots Part 2 Navigation			
	ISO 18646-2:2019				
32		Robotics Performance criteria and		-	Identical under dual
	2023	related test methods for service			numbering
	ISO 18646-4 : 2021	robots Part 4: Lower-back support			
	ISO 18646-4 : 2021	robots			
33	IS 17193 : 2019	Robots and Robotic Devices â€"	August, 2023	-	Identical under dual
	ISO/TS 15066;	Collaborative Robots			numbering
	2016				
	Reviewed In: 2023				
	ISO/TS 15066:				
	2016				
34	IS 17437 : 2020	Mobile Robots â€" Vocabulary		-	Identical under single
	ISO 19649 : 2017				numbering
	ISO 19649:2017				
35	IS 17691 (Part 1):	ROBOTICS SAFETY DESIGN		-	Identical under single
	2021	FOR INDUSTRIAL ROBOT			numbering
	ISO/TR	SYSTEMS PART 1: END-			_
	20218-1:2018	EFFECTORS			
	ISO/TR				
	20218-1:2018				
36	IS 17691 (Part 2):	ROBOTICS SAFETY DESIGN		-	Identical under single
	2021	FOR INDUSTRIAL ROBOT			numbering
	ISO/TR	SYSTEMS PART 2: MANUAL			
	20218-2:2017	LOADUNLOAD STATIONS			
	ISO/TR				
	20218-2:2017				
37	IS 17885 (Part 1):	Automation systems and		-	Identical under dual
	2022	integration Digital twin framework			numbering
	ISO 23247-1 : 2021	for manufacturing Part 1:			
	ISO 23247-1:2021	Overview and general principles			
38	IS 17885 (Part 2):	Automation systems and		-	Identical under dual
	2022	integration Digital twin framework			numbering
	ISO 23247-2 : 2021	for manufacturing Part 2:			
	ISO 23247-2:2021	Reference architecture			
39	IS 17885 (Part 3):	Automation systems and		-	Identical under dual
	2022	integration Digital twin framework			numbering
	ISO 23247-3 : 2021	for manufacturing Part 3: Digital			_
	ISO 23247-3: 2021	representation of manufacturing			
		elements			
40	IS 17885 (Part 4):	Automation systems and		-	Identical under dual
	2022	integration Digital twin framework			numbering
	ISO 23247-4 : 2021	for manufacturing Part 4:			
L	ISO 23247-4 : 2021	Information exchange			
41	IS/ISO 20140-1:	Automation systems and		-	Identical under single
	2019	integration Evaluating energy			numbering
	ISO 20140-1 : 2019	efficiency and other factors of			
	ISO 20140-1 : 2019	=			
		influence the environment Part 1:			
L		Overview and general principles			
42	IS/ISO 20140-2:	Automation systems and	May, 2023	-	Identical under single
	2018	integration Evaluating energy	-		numbering
	ISO 20140-2 : 2018	efficiency and other factors of			
	Reviewed In: 2023	manufacturing systems that			
	ISO 20140-2 : 2018	influence the environment Part 2:			
		Environmental performance			
		evaluation process			
		I 32355		1	†

I 42	10/100 20140 2	A	I	ı	T1
43	IS/ISO 20140-3 : 2019	Automation systems and integration Evaluating energy		-	Identical under single numbering
	ISO 20140 - 3 : 2019				numbering
	ISO 20140 - 3 : 2017	manufacturing systems that			
	2019	influence the environment Part 3:			
	2019	Environmental performance			
		evaluation data aggregation process			
44	IS/ISO 20140-5:	Automation systems and	May, 2023	-	Identical under single
	2017	integration Evaluating energy			numbering
	ISO 20140-5 : 2017	efficiency and other factors of			
	Reviewed In: 2023	manufacturing systems that			
	ISO 20140-5 : 2017	influence the environment Part 5:			
		Environmental performance evaluation data			
45	IS/ISO 20242-1 :	Industrial automation systems and	November, 2022		Identical under single
43	2005	integration - Service interface for	November, 2022	_	numbering
	ISO 20242-1 : 2005	testing applications: Part 1			namoering
	Reviewed In: 2022	overview			
	ISO 20242-1:2005				
46	IS/ISO 8000-1:	Data Quality Part 1: Overview		-	Identical under single
	2022				numbering
	ISO 8000-1 : 2022				
<u> </u>	ISO 8000-1 : 2022				
47	IS/ISO 8000-2 :	Data Quality Part 2: Vocabulary		-	Identical under single
	2022 ISO 8000-2 : 2022				numbering
	ISO 8000-2 : 2022				
48	IS/ISO 8000-8 :	Data Quality Part 8: Information		_	Identical under single
	2015	and data quality: Concepts and			numbering
	8000-8 : 2015	measuring			
	8000-8 : 2015	O			
49	IS/ISO 8000-61:	Data Quality Part 61: Data quality		-	Identical under single
	2016	management: Process reference			numbering
	ISO 8000-61 : 2016	model			
50	ISO 8000-61 : 2016	Data Quality Dart (2) Data muslity			Identical under ainele
50	IS/ISO 8000-62 : 2018	Data Quality Part 62: Data quality management: Organizational		-	Identical under single numbering
	ISO 8000-62 : 2022	process maturity assessment:			numbering
		Application of standards relating to			
		process assessment			
51	IS/ISO 8000-63:	Data Quality Part 63: Data quality		-	Identical under single
		management: Process measurement			numbering
	ISO 8000-63 : 2019				
	ISO 8000-63 : 2019	D. O. P. D. C.			71 ( 1 1 1 1
52	IS/ISO 8000-64 :	Data Quality Part 64: Data quality		-	Identical under single
	2022 ISO 8000-64 : 2022	management: Organizational process maturity assessment:			numbering
	ISO 8000-64 : 2022	Application of the Test Process			
	150 0000-04 . 2022	Improvement method			
53	IS/ISO 8000-65 :	Data Quality Part 65: Data quality		-	Identical under single
		management: Process measurement			numbering
	ISO 8000-65 : 2020	questionnaire			
	ISO 8000-65 : 2020				
54	IS/ISO 8000-66:	Data Quality Part 66: Data quality		-	Identical under single
	2021	management: Assessment			numbering
	ISO 8000-66 : 2021	indicators for data processing in			
55	ISO 8000-66 : 2021 IS/ISO/TS 8000-82 :	manufacturing operations Data Quality Part 82: Data quality		+	Identical under single
33	2022	assessment: Creating data rules		_	numbering
1	2022	assessment. Creating data rules		1	numbering

	•			
	ISO 8000-82 : 2022			
	ISO 8000-82 : 2022			
56	IS/ISO 8000-100 :	Data Quality Part 100: Master data:	-	Identical under single
	2016	Exchange of characteristic data:		numbering
	ISO 8000-100 : 2016	Overview		
	ISO 8000-100:			
	2016			
57	IS/ISO 8000-110:	Data Quality Part 110: Master data:	-	Identical under single
	2021	Exchange of characteristic data:		numbering
	ISO 8000-110 : 2021	Syntax semantic encoding and		
	ISO 8000-110:	conformance to data specification		
	2021	-		
58	IS/ISO 8000-115 :	Data Quality Part 115: Master data:	-	Identical under single
	2018	Exchange of quality identifiers:		numbering
	ISO 8000-115 : 2018	Syntactic semantic and resolution		
	ISO 8000-115:	requirements		
	2018	•		
59	IS/ISO 8000-116:	Data Quality Part 116: Master data:	-	Identical under single
	2019	Exchange of quality identifiers:		numbering
	ISO 8000-116 : 2019	Application of ISISO 8000-115 to		
		authoritative legal entity identifiers		
	2019	5 3		
60	IS/ISO 8000-120 :	Data Quality Part 120: Master data:	-	Identical under single
	2016	Exchange of characteristic data:		numbering
	ISO 8000-120 : 2016			
	ISO 8000-120:			
	2016			
61	IS/ISO 8000-130 :	Data Quality Part 130: Master data:	-	Identical under single
	2016	Exchange of characteristic data:		numbering
	ISO 8000-130 : 2016	Accuracy		
	ISO 8000-130:	ĺ		
	2016			
62		Data Quality: Part 140 Master data:	-	Identical under single
	2016	Exchange of characteristic data:		numbering
	ISO 8000-140	Completeness		
	ISO 8000-140	1		
63		Data Quality Part 150: Data quality	-	Identical under single
	2022	management: Roles and		numbering
	ISO 8000-150	responsibilities		
	ISO 8000-150	100000000000000000000000000000000000000		
	150 0000 150	l		

# **Standards under Development**

		Projects Approved			
SI. No.	SI. No. Doc No. Title				
No Records Found					

		Preliminary Draft Standards			
SI. No.	SI. No. Doc No. Title				
No Records Found					

		Drafts Standards in WC Stage		
SI. No.	SI. No. Doc No. Title			
No Records Found				

	Draft Standards Completed WC Stage				
SI. No. Doc No. Title					
1	PGD 18 (24666)	Robotics Safety requirements Part 1 Industrial robots			
2	PGD 18 (24668)	Robotics Safety requirements Part 2 Industrial robot applications and robot cells			

	Finalized Draft Indian Standard				
SI. No.	SI. No. Doc No. Title				
No Records Found					

	Finalized Draft Indian Standards under Print					
SI. No.	Doc No.	Title				
1	PGD 18 (22176)	Data Quality Part 311 Application of Product Data Quality for Shape PDQ-S Guidance				
2	PGD 18 (22178)	Data Quality Part 81 Data quality assessment Profiling				
3	PGD 18 (22180)	Data Quality Part 60 Data quality management Overview				
4	PGD 18 (24669) Revision	Robotics Performance criteria and related test methods for service robots Part 2 Navigation first				
	of: IS 17192:2020	revision				

### Total Published Standards:45 Total Standards Under development:6

## **Aspect Wise Report**

Product: 2
Code of Practices: 24
Methods of Test: 19
Terminology: 9
Dimensions: 0
System Standard: 0
Safety Standard: 7
Others: 2

Service Specification: 0 Process Specification: 0 Unclassified: 0

## Annexure-I :List of Indian Standards Withdrawn/Superseded

SI. No.	IS No. & Year	Title
1	IS 14530 : 1998	Manipulating industrial robots - Safety
	ISO 10210	
	Reviewed In: 2018 ISO	
	10218 : 1992	
2	IS 15031 : 2001	Manipulating industrial robots - Application oriented test - Spot welding
	ISO/TR 11032	
	Reviewed In: 2018 ISO/TR	
	11032 : 1994	
3	IS 15032 (Part 1): 2001	Cylinders for robot resistance welding guns Part 1 general requirements
	ISO 6210-1	
	Reviewed In: 2018 ISO	
	6210-1 : 1991	
4	IS 15033 : 2001	Manipulating industrial robots - Emc test methods and performance evaluation criteria -
	ISO/TR 11062	Guidelines
	Reviewed In: 2018 ISO~R	
	11062:1994	
5	IS 15035 : 2001	Manipulating Industrial Robots - Intermediate Code for Robots ICR
	ISO/TR 10562	
	Reviewed In: 2012	

6	IS 15294 : 2003	Industrial Automation Systems and Integration - Operating Conditions for Discrete Part
	ISO/TR 10450	Manufacturing - Equipment in Industrial Environments
	Reviewed In: 2013	
7	IS 15295 : 2003	Electric resistance welding - Integrated transformers for welding guns
	ISO 10656	
	Reviewed In: 2018 ISO	
	10656 : 1996	
8	IS 16606 : 2017	Manipulating industrial robots - Automatic end effector exchange systems - Vocabulary and
	ISO 11593 : 1996	presentation of characteristics
	ISO 11593 : 1996	

## **Annexure-II :List of Indian Product Standards**

SI. No.	IS No. & Year	Title
1	IS 13547 (Part 1): 2010	Manipulating industrial robots Mechanical interfaces Part 1 Plates second revision
	Reviewed In: 2020 ISO	
	9409-1 : 2004	
2	IS 13547 (Part 2): 2010	Manipulating industrial robots Mechanical interfaces Part 2 Shafts first revision
	Reviewed In: 2020 ISO	
	9409-2 : 2002	