## **BUREAU OF INDIAN STANDARDS**

## **Program of Work**

#### TXD 23: Textile Materials Made from Polyolefins

**Published Standards** 

Reaffirm M-Y

No. of Amds

3

Eqv.

Indigenous

Scope: To formulate Indian Standards Specifications and Methods of tests for textile Materials made

from Polyolefins (Excluding cordage)

TITLE

polyethylene
(HDPE)/polypropylene (PP) leno
woven sacks for packaging and
storage of fruits and vegetables Specification

Textiles - High density

polyethylene (HDPE)/polypropylene (PP) woven sacks for packaging 10 kg, 15 kg,

Liaison:

S.No

IS No.

Reviewed In: 2023

IS 16208: 2015

Reviewed In: 2020

8

#### Textiles - High density IS 11652 : 2017 November, 2022 Indigenous polyethylene (HDPE)/ Reviewed In: 2022 polypropylene (PP) woven sacks for packaging of 50 kg cement -Specification (third revision) 2 IS 12100: 1987 Specification for high density September, 2020 Indigenous 1 Reviewed In: 2020 polyethylene (HDPE) woven sacks for packing flour 3 IS 14252: 2015 Textiles - High density 3 September, 2020 Indigenous Reviewed In: 2020 polyethylene (HDPE)/polypropylene (PP) woven sack for filling sand - Specification (second revision) March, 2022 Indigenous 4 IS 14738: 2017 Flexible intermediate bulk containers (FIBCs) - Specification Reviewed In: 2022 (first revision) IS 14887 : 2014 Textiles - High density October, 2023 3 5 Indigenous Reviewed In: 2023 polyethylene (HDPE)/polypropylene (PP) woven sacks for packaging of 50 kg food grains - Specification (first revision) Textiles - High density IS 14968: 2015 September, 2020 5 Indigenous Reviewed In: 2020 polyethylene (HDPE)/polypropylene (PP) woven sacks for packing 50 Kg/25 kg sugar - Specification (first revision) IS 16187: 2014 Textiles - High density October, 2023 Indigenous

September, 2020

		20 kg, 25 kg and 30 kg foodgrains		1	
		- Specification			
9	IS 16703 : 2017	Textiles - High density	March, 2022	2	Indigenous
		polyethylene (HDPE)	,		8
	Reviewed In: 2022	polypropylene (PP) woven sacks			
		for packaging of 25 kg polymer			
		materials - Specification			
10	IS 16709 : 2017	Textiles - Polypropylene (PP)	March, 2022	3	Indigenous
		woven, laminated, block bottom	, .		
	Reviewed In: 2022	valve sacks for packaging of 50 kg			
		cement - Specification			
11	IS 17279 : 2019	Textiles - Polypropylene (PP)	March, 2024	-	Indigenous
		nonwoven sacks for packing bulk	,		8
	Reviewed In: 2024	commodities - Specification			
12	IS 17399 : 2020	Textiles - Polypropylene (PP)/high	October, 2024	1	Indigenous
		density polyethylene (HDPE)	,		8
	Reviewed In: 2024	laminated woven sacks for mail			
		sorting, storage, transport and			
		distribution - Specification			
13	IS 18482 : 2023	Textiles - Sandwich extrusion		-	Indigenous
		laminated polypropylene PP woven			C
		sacks for packaging bulk			
		commodities - Specification			
14	IS 6192 : 2023	Textiles Monoaxially oriented high		-	Indigenous
		density polyethylene HDPE and			
		polypropylene PP tapes			
		Specification			
15	IS 6899 : 2023	Textiles - High density		-	Indigenous
		polyethylene HDPEpolypropylene			
		PP woven fabrics - Specification			
16	IS 7903 : 2017	Textiles - Tarpaulins made from	March, 2022	1	Indigenous
		high density polyethylene (HDPE)			
	Reviewed In: 2022	woven fabrics - Specification (fifth			
		revision)			
17	IS 8069 : 2023	Textiles - High density		-	Indigenous
		polyethylene (HDPE)			
		polypropylene (PP) woven sacks			
		for packing pesticides -			
		Specification			
18	IS 9755 : 2021	Textiles - High density		-	Indigenous
		polyethylene			
		(HDPE)/polypropylene(pp)woven			
		sacks for packing fertilizers -			
		Specification (sixth revision)			

# **Standards under Development**

Projects Approved			
SI. No.	SI. No. Doc No. Title		
No Records Found			

Preliminary Draft Standards		
SI. No.	Doc No.	Title
No Records Found		

Drafts Standards in WC Stage		
SI. No.	Doc No.	Title
No Records Found		

Draft Standards Completed WC Stage			
SI. No.	SI. No. Doc No. Title		
No Records Found			

	Finalized Draft Indian Standard		
SI. No.	SI. No. Doc No. Title		
No Records Found			

Finalized Draft Indian Standards under Print			
SI. No.	Doc No.	Title	
1	TXD 23 (26906)	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packaging of 25	
		kg polymer materials - Specification Amendment - 3	
2	TXD 23 (26924)	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packaging of 50	
		kg cement - Specification third revision Amendment - 2	
3	TXD 23 (26926)	Textiles - Sandwich extrusion laminated polypropylene PP woven sacks for packaging bulk	
		commodities - Specification Amendment - 1	
4	TXD 23 (26927)	Textiles - Tarpaulins made from high density polyethylene HDPE woven fabrics - Specification	
		fifth revision Amendment - 2	

Total Published Standards:17 Total Standards Under development:4

## **Aspect Wise Report**

Product: 18
Code of Practices: 0
Methods of Test: 0
Terminology: 0
Dimensions: 0
System Standard: 0
Safety Standard: 0
Others: 0

Service Specification : 0 Process Specification : 0 Unclassified : 0

## Annexure-I :List of Indian Standards Withdrawn/Superseded

SI. No.	IS No. & Year	Title
1	IS 11197 : 1985	Specification for monoaxially oriented polypropylene tapes
	Reviewed In: 2023	
2	IS 11198 : 1985	Polypropylene PP woven sacks for packing fertilizers
3	IS 11651 : 1986	High Density Polyethylene Hdpe Polypropylene Pp Woven Sacks Coated with Paper
	Reviewed In: 2002	
4	IS 11653 : 1986	Polypropylene PP woven sacks for packing cement
5	IS 11824 : 1986	Paper Coated High Density Polyethylene Woven Sacks for Packing Skim Milk Powder
	Reviewed In: 2002	
6	IS 13511 : 1992	Packaging - Sacks Made form Thermoplastic Flexible Film - Vocabulary and Types
		Packaging - Empty Sacks Made from Plastic Flexible Film - Description and Method of

7	IS 13512 : 1992	Measurement
8	IS 14341 : 1996	Textiles - Paper laminated high density polyethylene HDPE polypropylene PP fabric for wrapping
	Reviewed In: 2001	covering
9	IS 14378 : 1996	Textiles - Paper laminated high density polyethylene HDPE polypropylene PP bags for packing
	Reviewed In: 2001	cements
10	IS 6193 : 1971	Methods of tests for monoaxially oriented high density polyethylene polypropylene tapes
	Reviewed In: 2023	
11	IS 6340 : 1971	High density polyethylene woven sacks incorporated in IS 9755

# **Annexure-II : List of Indian Product Standards**

SI. No.	IS No. & Year	Title
1	IS 11652 : 2017	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packaging of 50 kg
		cement - Specification third revision
	Reviewed In: 2022	
2	IS 12100 : 1987	Specification for high density polyethylene HDPE woven sacks for packing flour
	Reviewed In: 2020	
3	IS 14252 : 2015	Textiles - High density polyethylene HDPE polypropylene PP woven sack for filling sand -
	Reviewed In: 2020	Specification second revision
4	IS 14738 : 2017	Flexible intermediate bulk containers FIBCs - Specification first revision
	Reviewed In: 2022	
5	IS 14887 : 2014	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packaging of 50 kg
	Reviewed In: 2023	food grains - Specification first revision
6	IS 14968 : 2015	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packing 50 Kg 25
	Reviewed In: 2020	kg sugar - Specification first revision
7	IS 16187 : 2014	Textiles - High density polyethylene HDPE polypropylene PP leno woven sacks for packaging and
	Reviewed In: 2023	storage of fruits and vegetables - Specification
8	IS 16208 : 2015	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packaging 10 kg 15
	Reviewed In: 2020	kg 20 kg 25 kg and 30 kg foodgrains - Specification
9	IS 16703 : 2017	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packaging of 25 kg
	D : 11 2022	polymer materials - Specification
10	Reviewed In : 2022	
10	IS 16709 : 2017	Textiles - Polypropylene PP woven laminated block bottom valve sacks for packaging of 50 kg
	Davisonad In . 2022	cement - Specification
11	Reviewed In : 2022 IS 17279 : 2019	Tartiles Delarger des DD generales scale for realing halls comme dities. Considienties
1.1	18 17279 : 2019	Textiles - Polypropylene PP nonwoven sacks for packing bulk commodities - Specification
	Paviawad In : 2024	
12	Reviewed In : 2024 IS 17399 : 2020	Textiles - Polypropylene PP high density polyethylene HDPE laminated woven sacks for mail
12	13 17399 . 2020	sorting storage transport and distribution - Specification
	Reviewed In: 2024	sorting storage transport and distribution - Specification
13	IS 18482 : 2023	Textiles - Sandwich extrusion laminated polypropylene PP woven sacks for packaging bulk
13	15 10402 . 2025	commodities - Specification
14	IS 6192 : 2023	Textiles Monoaxially oriented high density polyethylene HDPE and polypropylene PP tapes
1.	15 0172 . 2025	Specification
15	IS 6899 : 2023	Textiles - High density polyethylene HDPEpolypropylene PP woven fabrics - Specification
		g at the graph of
16	IS 7903 : 2017	Textiles - Tarpaulins made from high density polyethylene HDPE woven fabrics - Specification
		fifth revision
	Reviewed In: 2022	
17	IS 8069 : 2023	Textiles - High density polyethylene HDPE polypropylene PP woven sacks for packing pesticides -
		Specification
18	IS 9755 : 2021	Textiles - High density polyethylene HDPE polypropylene pp woven sacks for packing fertilizers -
	ISO 18738-2 : 2012	Specification sixth revision