BUREAU OF INDIAN STANDARDS

Program of Work

MED 22: Turbo Machinery

Scope: a)Formulation of standards for compressors, blowers, exhausters and their related accessories.

It also covers methods of measuring various quantities connected with the testing and code of practices. b)Preparation of technical supply conditions and acceptance tests for centrifugal, reciprocating, rotary and dynamic compressors, blowers and exhasters. c)Co-ordination of

work with ISO/TC 118 Compressors, Pneumatic Tools and Pneumatic machines.

Liaison: TC-118 (P): Compressors and pneumatic tools, machines and equipment TC-118

SC-1 (P): Process compressors TC-118 SC-4 (P): Compressed air treatment technology TC-118 SC-6 (P): Air compressors and compressed air systems IEC

TC-5 (P): Steam turbines IEC TC-4 (P): Hydraulic turbines ISO TC-192 (P): Gas turbines

Published Standards

S.No	IS No.	TITLE	Reaffirm M-Y	No. of Amds	Eqv.
1	IS 11119 : 2023	TECHNICAL SUPPLY CONDITIONS FOR SLIDING VANE ROTARY AIR COMPRESSORS First Revision of IS 11119		-	Indigenous
2	IS 11421 : 1985 Reviewed In : 2021	Techniques of pulsation for suppression for reciprocating compressors	November, 2021	1	Indigenous
3	IS 11461 : 1985 ISO 5388 Reviewed In : 2021	Code of practice for compressor safety	November, 2021	-	Indigenous
4	IS 11563 : 2022	TECHNICAL SUPPLY CONDITIONS FOR DYNAMIC COMPRESSORS		-	Indigenous
5	IS 11780 : 2023	CODE FOR SELECTION AND TESTING OF ROTARY SCREW AIR COMPRESSOR OIL- FLOODED First Revision of IS 11780		-	Indigenous
6	IS 11891 : 2022	LUBRICATION AND OIL SEAL SYSTEM FOR DYNAMIC COMP RESSORS-SPECIFICATION (First Revision)		-	Indigenous
7	IS/ISO 1217 : 2009 ISO 1217 : 2009 ISO 1217:2009	Displacement Compressors - Acceptance Test		1	Identical under single numbering
8	IS 12258 : 2023	TECHNICAL SUPPLY CONDITION FOR AIR SCREW COMPRESSORS (OIL- FLOODED) FOR GENERAL PURPOSE AND INDUSTRIAL		-	Indigenous

ĺ		APPLICATIONS (First Revision)		1	I
9	IS/ISO 13631 : 2002	Petroleum and Natural Gas		_	Identical under single
	ISO 13631 : 2002	Industries â€" Packaged			numbering
	ISO 13631:2002	Reciprocating Gas Compressors			inginio 41 mg
10	IS 13707 : 2022	PETROLEUM AND NATURAL		_	Identical under single
10	ISO 13707 : 2000	GAS INDUSTRIES			numbering
	ISO 13707 : 2000	RECIPROCATING			indinioering
	150 15707 . 2000	COMPRESSORS			
11	IS 14198 (Part 1):	Rules for steam turbine thermal		_	Identical under dual
11		acceptance tests: Part 1 method A -			numbering
		High accuracy for large condensing			numbering
	Reviewed In: 2017	steam turbines			
	IEC Pub	steam turbnies			
	953-1(1990)				
12	IS 14198 (Part 2):	Rules for steam turbines thermal			Identical under dual
12	1994	acceptance tests			numbering
	IEC 953-2	acceptance tests			numbering
	Reviewed In: 2017				
	IEC Pub				
	953-2(1990)				
13		Steam turbine: Part 1 specification		1	Identical under dual
13	1994	seam turome. I art I specification		1	numbering
	IEC 45-1				numocring
	Reviewed In: 2017				
	IEC Pub 45-1:1991				
14	IS 15661 : 2006	Petroleum, chemical and gas	November, 2021	_	Indigenous
14	ISO 10439	service industries - Centrifugal	November, 2021	_	margenous
	Reviewed In: 2021	compressors			
15	IS 15664 : 2006	Gas turbines â€" Acceptance tests	April, 2016		Identical under dual
	ISO 2314	Gus turbines de Acceptance tests	тріп, 2010		numbering
	Reviewed In: 2016				numbering
	ISO 2314:1989				
16	IS 15665 : 2006	Gas turbines - Vocabulary	April, 2016	-	Identical under dual
	ISO 11086	, and the second	1 /		numbering
	Reviewed In: 2016				
	ISO 11086:1996				
17	IS 15666 (Part 1):	Gas turbines - Procurement: Part 1	April, 2021	-	Identical under dual
	2006	general introduction and	1		numbering
	ISO 3977-1	definitions			
	Reviewed In: 2021				
	ISO 3977-1				
18	IS 15666 (Part 2):	Gas turbines - Procurement: Part 2	April, 2021	-	Identical under dual
	2006	standard reference conditions and	-		numbering
	ISO 3977-2	ratings			
	Reviewed In: 2021	-			
L	ISO 3977-2			<u> </u>	
19	IS 15666 (Part 3):	Gas turbines - Procurement: Part 3	April, 2021	-	Identical under dual
	2006	design requirements			numbering
	ISO 3977-3				
	Reviewed In: 2021				
	ISO 3977-3				
20	IS 15666 (Part 4):	Gas turbines - Procurement: Part 4	April, 2021	-	Identical under dual
	2006	fuels and environment			numbering
	ISO 3977-4				
	Reviewed In: 2021				
	ISO 3977-4				
21		Gas turbines - Procurement: Part 5	April, 2021	-	Identical under dual
	2006	applications for petroleum and			numbering
	ISO 3977-5	natural gas industries			
ı		ı		I	I

Reviewed In : 2021 ISO 3977-5	Identical under dual numbering
2006 technical information ISO 3977-7 Reviewed In : 2021 ISO 3977-6	
ISO 3977-7 Reviewed In: 2021 ISO 3977-6	numbering
Reviewed In: 2021 ISO 3977-6	
ISO 3977-6	
23 IS 15666 (Part 8) : Gas turbines - Procurement: Part 8 April, 2021 -	Identical under dual
2006 inspection, testing, installation and	numbering
ISO 3977-8 commissioning	
Reviewed In: 2021	
ISO 3977-8	
24 IS 15666 (Part 9): Gas turbines - Procurement: Part 9 April, 2021 -	Identical under dual
2006 reliability, availability,	numbering
ISO 3977-9 maintainability and safety	
Reviewed In: 2021	
ISO 3977-9	
25 IS 15667 : 2006 Gas turbines - Data acquisition and April, 2016 -	Identical under dual
ISO 19860 trend monitoring system	numbering
Reviewed In: 2016 requirements for gas turbine	
ISO 19860:2005 installations	
26 IS 15879 : 2009 Breathing air compressor package - September, 2019 -	Indigenous
Reviewed In: 2019 Specification	
27 IS 17093 : 2019 Technical supply conditions for March, 2024 -	Indigenous
reciprocating air compressors for	
Reviewed In: 2024 general purpose and industrial	
applications	
28 IS/ISO 3857-1: Compressors, pneumatic tools and September, 2019 -	Identical under single
1977 machines - Vocabulary: Part 1	numbering
Reviewed In: 2019 general	
ISO 3857 : PART 1 :	
1977	XI 1
29 IS/ISO 3857-2: Compressors, pneumatic tools and September, 2019 -	Identical under single
1977 machines - Vocabulary: Part 2	numbering
Reviewed In: 2019 compressors	
ISO 3857 : PART 2 :	
1977 30 IS/IEC 41: 1991 Field acceptance tests to determine March, 2018 -	T1 .: 1 1 : 1
	Identical under single
Reviewed In: 2018 the hydraulic performance of	numbering
IEC 41:1991 hydraulic turbines, storage pumps	
and pump - Turbines 21 IS/ISO 5280 - 2005 Turb coordinates Parformence April 2020	Identical and an air als
31 IS/ISO 5389 : 2005 Turbocompressors - Performance April, 2020 -	Identical under single
ISO 5389 : 2005 test code	numbering
Reviewed In: 2020 ISO 5389: 2005	
32 IS 5456 : 2006 Testing of positive displacement November, 2021 1	Indigenous
Reviewed In: 2021 type air compressors and	margenous
exhausters - Code of practice	
(Second Revision)	
(Second Revision)	Indigenous
INSTALLATION AND	margenous
MAINTENANCE OF AIR	
I COMPRESSOR DI ANTS WITH I	
COMPRESSOR PLANTS WITH OPERATING PRESSURES UP	
OPERATING PRESSURES UP	
OPERATING PRESSURES UP TO 10 BARS (Second Revision of	
OPERATING PRESSURES UP TO 10 BARS (Second Revision of IS 6206)	Indigenous
OPERATING PRESSURES UP TO 10 BARS (Second Revision of IS 6206) 34 IS 6206 : 1985 Guide for selection, installation and November, 2021 2	Indigenous
OPERATING PRESSURES UP TO 10 BARS (Second Revision of IS 6206)	Indigenous

		to 10 bars (First Revision)			
35	IS 6430 : 2023	MOBILE AIR COMPRESSOR		-	Indigenous
		FOR CONSTRUCTION			
		PURPOSES SPECIFICATION (
		Second Revision)			
36	IS/ISO 7183 : 2007	Compressed - Air dryers -	March, 2021	=	Identical under single
	ISO 7183 : 2007	Specifications and testing			numbering
	Reviewed In: 2021				
	ISO 7183 : 2007				
37	IS 7938 : 2023	Air Receivers for Compressed Air		-	Indigenous
		Installation � Specification (
		First Revision)			
38	IS 9242 : 1986	Rated pressure of air compressors	November, 2021	-	Identical under dual
	ISO 5941	(First Revision)			numbering
	Reviewed In: 2021				
	5941				

Standards under Development

	Projects Approved				
SI. No.	SI. No. Doc No. Title				
	No Records Found				

Preliminary Draft Standards				
SI. No.	Doc No.	Title		
No Records Found				

	Drafts Standards in WC Stage				
SI. No.	SI. No. Doc No. Title				
No Records Found					

		Draft Standards Completed WC Stage	
SI. No.	Doc No.	Title	
No Records Found			

	Finalized Draft Indian Standard				
SI. No.	Doc No.	Title			
	No Records Found				

	Finalized Draft Indian Standards under Print			
SI. No.	Doc No.	Title		
1	MED 22 (20005) Revision	POSITIVE DISPLACEMENT TYPE AIR COMPRESSORS AND EXHAUSTERS - CODE OF		
	of: IS 5456:2006	PRACTICE Third Revision		
2	MED 22 (23718)	COMPRESSED AIR ENERGY EFFICIENCY ASSESSMENT Adoption of ISO 11011		
3	MED 22 (23719)	TURBOCOMPRESSORS PERFORMANCE TEST CODE SIMPLIFIED ACCEPTANCE TEST		
		Adoption of ISO 18740		
4	MED 22 (24282) Revision	COMPRESSOR SAFETY CODE OF PRACTICE First Revision		
	of: IS 11461:1985			

Total Published Standards:37 Total Standards Under development:4

Aspect Wise Report

Product: 10
Code of Practices: 8
Methods of Test: 13
Terminology: 4
Dimensions: 1
System Standard: 0
Safety Standard: 1
Others: 0

Service Specification: 0 Process Specification: 0 Unclassified: 0

Annexure-I :List of Indian Standards Withdrawn/Superseded

SI. No.	IS No. & Year	Title
1	IS 10431 : 1994	Measurement of air flow of compressors and exhausters by nozzles First Revision
	Reviewed In: 2018	
2	IS 10962 : 1984	Technical Supply Conditions For Reciprocating Air Compressor Above 60 Kw
	Reviewed In: 2016	
3	IS 11012 : 1984	Technical Supply Conditions for Reciprocating Air Compressors Above 25 Kw Up To And
	Reviewed In: 2016	Including 60 Kw
4	IS 11446 : 1985	Method of Measurement of Airborne Noise Emitted by Compressor Units Intended for Outdoor Use
5	IS 11465 : 1985	Technical supply conditions for reciprocating air compressors for power upto 25 kW for general
	Reviewed In: 2016	purpose and industrial applications
6	IS 11989 : 1986	Specification for compressed air dryers
	ISO 7183	
	Reviewed In: 2017	
7	IS 13124 : 1993	Reciprocating gas compressors - Technical supply conditions
	Reviewed In: 2018	
8	IS 14641 : 1999	Turbocompressor - Performance test code
	Reviewed In: 2018	
9	IS 14642 (Part 1): 1999	Compressed Air for General Use - Part 1 Contaminants and Quality Classes
	Reviewed In: 2008	
10	IS/ISO 2151 : 2004	Acoustics - Noise Test Code for Compressors And Vacuum Pumps - Engineering Method Grade 2
11	IS 5538 (Part 1): 1969	Measurement of airflow of compressors and exhausters Part 1 Nozzles
12	IS 5538 (Part 2): 1969	Measurement of airflow of compressors and exhausters Part 2 Orifice plates
13	IS 5727 : 1981	Glossary of Terms Relating to Compressors and Exhausters
14	IS/ISO 7919-1 : 1986	Mechanical Vibration of Non-reciprocating Machines - Measurement on Rotating Shafts and Evaluation - Part 1 General Guidelines

Annexure-II :List of Indian Product Standards

SI. No.	IS No. & Year	Title
1	IS 11119 : 2023	TECHNICAL SUPPLY CONDITIONS FOR SLIDING VANE ROTARY AIR COMPRESSORS
		First Revision of IS 11119
2	IS 11891 : 2022	LUBRICATION AND OIL SEAL SYSTEM FOR DYNAMIC COMPRESSORS-
	62281	SPECIFICATION First Revision
3	IS/ISO 13631 : 2002	Petroleum and Natural Gas Industries Packaged Reciprocating Gas Compressors
	ISO 13631 : 2002	
	ISO 13631:2002	
4	IS 13707 : 2022	PETROLEUM AND NATURAL GAS INDUSTRIES RECIPROCATING COMPRESSORS

1	ISO 13707 : 2000	
	ISO 20251 : 2016	
5	IS 14205 (Part 1): 1994	Steam turbine Part 1 specification
	IEC 45-1	
	Reviewed In: 2017 IEC	
	Pub 45-1:1991	
6	IS 15661 : 2006	Petroleum chemical and gas service industries - Centrifugal compressors
	ISO 10439	
	Reviewed In: 2021	
7	IS 15879 : 2009	Breathing air compressor package - Specification
	Reviewed In: 2019	
8	IS 17093 : 2019	Technical supply conditions for reciprocating air compressors for general purpose and industrial
		applications
	Reviewed In: 2024	
9	IS 6430 : 2023	MOBILE AIR COMPRESSOR FOR CONSTRUCTION PURPOSES SPECIFICATION Second
		Revision
10	IS 7938 : 2023	Air Receivers for Compressed Air Installation Specification First Revision