BUREAU OF INDIAN STANDARDS

Program of Work

TED 34: Springs and Suspension Systems Sectional Committee

Scope: a) Standardization of Shock absorbers & Springs including Automotive springs containing

engine rocker arm springs and suspension systems. b) Co-ordination of work with ISO/TC 227.

c) Co-ordination of work with ISO/TC 22.

Liaison: ISO TC-ISO TC 227 (P): Springs

Published Standards

1	TC 10062 1002			No. of Amds	Eqv.
I I	IS 10063: 1982	Dimensions of end fittings of rear	March, 2019	-	Indigenous
	Reviewed In: 2019	shock absorbers for scooters and			
		motorcycle - S			
2	IS 10876 : 1984	Specification for buckles for	March, 2024	-	Indigenous
	Reviewed In: 2024	laminated springs for railway			
	Decision taken to	rocling stock			
	Reaffirm and				
	Archive				
3		Specification for flat form springs:	March, 2024	-	Indigenous
	1984	Part 1 design and calculation for			
		springs made from rectangular cold			
	Decision taken to	- Rolled strips			
	Reaffirm and				
	Archive				
4	IS 10878 (Part 2):	Flat - Form springs: Part 2	March, 2024	-	Indigenous
	1984	speciFication for springs made			
	Reviewed In: 2024	from rectangular cold - Rolled			
	Decision taken to	strips			
	Reaffirm and				
	Archive		G . 1 2024	+	T 1'
5	IS 1135 : 2018	Springs - Leaf springs assembly for	September, 2024	-	Indigenous
	Davierre d In . 2024	automobiles - Specification (Sixth			
6	Reviewed In : 2024 IS 12511 (Part 1) :	Revision) Springs - Disc spring: Part 1 design	March, 2019		Indigenous
0	2004	calculation (First Revision)	Maich, 2019	-	margenous
	Reviewed In: 2019	Calculation (First Revision)			
	IS 12511 (Part 2):	Springs - Disc spring: Part 2	March, 2019	 	Indigenous
′	2004	specification (First Revision)	17101011, 2017		maisonous
	Reviewed In: 2019	Specification (First Revision)			
8	IS 12648 : 1989	Automotive vehicles - End	March, 2019	-	Indigenous
	Reviewed In: 2019	mountings of shock absorbers -	,		6
		Dimensions and tests			
9	IS 15453 : 2004	Spring - Tors1on bar springs -	March, 2019	-	Indigenous
	Reviewed In: 2019	Specification			
	IS/ISO 16249 : 2013	Springs - Symbols	December, 2022	-	Identical under single
	ISO 16249 : 2013	-			numbering
	Reviewed In: 2022				

	ISO 16249 : 2013	1			
11		Springs ï;½ Measurement and Test		-	Identical under dual
	2024	Parameters Part 1 Cold Formed			numbering
	ISO 22705-1:2021	Cylindrical Helical Compression			
	ISO 22705-1:2021	Springs			
12		Springs � Measurement and Test		-	Identical under dual
	2024	Parameters Part 2 Cold Formed			numbering
	ISO 22705-2: 2023	Cylindrical Helical Extension			
	ISO 22705-2: 2023	Springs			
13	IS/ISO 2162-2:	Technical product documentation -	March, 2021	-	Identical under single
	1993	Springs: Part 2 presentation of data			numbering
	ISO 2162-2 : 1993	for cylindrical helical compression			
	Reviewed In: 2021 ISO 2162: Part-2:	springs			
	1993				
14	IS/ISO 26909 : 2009	Springs - Vocabulary	December, 2022	_	Identical under single
14	ISO 26909	Springs - Vocabulary	December, 2022	_	numbering
	Reviewed In: 2022				numbering
	ISO 26909 : 2009				
15	IS 5423 : 1989	Automotive vehicles - Shock	March, 2019	2	Indigenous
	Reviewed In: 2019	absorbers - Specification (Second	,		
		Revision)			
16	IS 7001 : 2017	Springs - Shot peening - General	March, 2024	-	Modified/Technically
	ISO 26910-1 : 2009	procedures (Second Revision)			Equivalent
	Reviewed In: 2024				
	Decision taken to				
	Reaffirm and				
	Archive iso 26910-1:				
<u> </u>	2009		D 1 2022		Y 11
17	IS 7864 (Part 1):	Specification for upholstery	December, 2023	=	Indigenous
	1975 Reviewed In : 2023	springs 1: Part 1 conical type			
18	IS 7864 (Part 2):	SpecificAtion for . upholstrey	March, 2024	_	Indigenous
10	1979	springs: Part 2 ziGzag type	March, 2024		margenous
	Reviewed In: 2024	oprings: Turt 2 21-32ag type			
	Decision taken to				
	Reaffirm and				
	Archive				
19	IS 7906 (Part 1):	Helical compression springs: Part	December, 2023	-	Indigenous
	1997	1. design and calculation for			
	Reviewed In: 2023	springs made from circular section			
	70 -00	wire and bar (First Revision)			<u> </u>
20	, , ,	Helical compression springs: Part 2	March, 2019	1	Indigenous
	1975	specification for cold coiled			
	Reviewed In: 2019	springs made from circular section			
21	IS 7906 (Part 3):	wire an d bar Helical compression springs: Part 3	January, 2020	+	Indigenous
41	1975	data sheet for specifications for	January, 2020	_	margenous
	Reviewed In: 2020	springs made from circular section			
		wire and bar			
22	IS 7906 (Part 4):	Helical compression springs: Part 4	March, 2019	-	Indigenous
	1987	selection of standard cold coiled	,		
	Reviewed In: 2019	springs made from circular section			
		wire and bar			
23		Helical compression springs: Part 5	March, 2019	1	Indigenous
	2004	hot coiled springs made from			
	Reviewed In: 2019	circular section bars - Specification			
	10.7006 (D. + C)	(Second Revision)	M. 1 0004		T 1'
24	IS 7906 (Part 6):	Helical compression springs: Part 6	March, 2024	-	Indigenous

	1978 Reviewed In: 2024 Decision taken to Reaffirm and Archive	design and calculations for springs made from rectangular section bar - Steel	M 1 2010		X 11
25	1989 Reviewed In : 2019	Helical compression springs: Part 7 quality requirements for cylindrical coil compression springs used mainly as vehicle suspension springs	March, 2019	-	Indigenous
26	IS 7906 (Part 8): 1989 Reviewed In: 2019	Helical compression springs: Part 8 method of inspection of hotcoiled compression springs made from circular section bars	March, 2019	-	Indigenous
27	Reviewed In: 2024	Helical extension springs october 2004: Part 1 design and calculation for springs made from circular section wire and bar (First Revision)	August, 2024	-	Indigenous
28	IS 7907 (Part 2): 1976 Reviewed In: 2024 Decision taken to Reaffirm and Archive	Helical extension springs: Part 2 specification for cold coiled springs made from circular section wire and bar	March, 2024	-	Indigenous
29	IS 7907 (Part 3): 1975 Reviewed In: 2024 Decision taken to Reaffirm and Archive	Helical extension springs: Part 3 data sheet for specifications for springs made from circular section wire and bar	March, 2024	-	Indigenous
30	IS 7907 (Part 4): 1987 Reviewed In: 2023	Specification for helical extension springs: Part 4 selection of standard cold coiled springs made - From circular section wire and bar	December, 2023	-	Indigenous
31	IS 8924 : 1978 Reviewed In : 2024 Decision taken to Reaffirm and Archive	Specification for bushes for leaf spring assemblies for automotive suspension	March, 2024	-	Indigenous
32	IS 9484 : 1980 Reviewed In : 2024 Decision taken to Reaffirm and Archive	Specification for centre bolts for leaf springs	June, 2024	1	Indigenous
33	IS 9574 : 2004 Reviewed In : 2019	Leaf springs assembly clips - Specification (Second Revision)	March, 2019	-	Indigenous
34	IS 9801 : 1981 Reviewed In : 2023	Specification for laminated springs for railway rolling stock	December, 2023	-	Indigenous

Standards under Development

	Projects Approved		
SI. No.	SI. No. Doc No. Title		
No Records Found			

Preliminary Draft Standards

SI. No.	Doc No.	Title	
		No Records Found	

		Drafts Standards in WC Stage	
SI. No.	SI. No. Doc No. Title		
No Records Found			

	Draft Standards Completed WC Stage		
SI. No.	Doc No.	Title	
1	TED 34 (26557)	HELICAL COMPRESSION SPRINGS PART 5 HOT COILED SPRINGS MADE FROM	
		CIRCULAR SECTION BARS SPECIFICATION Third Revision	

	Finalized Draft Indian Standard		
SI. No.	SI. No. Doc No. Title		
No Records Found			

Finalized Draft Indian Standards under Print		
SI. No.	Doc No.	Title
1	TED 34 (25924)	SPRINGS MEASUREMENT AND TEST PARAMETERS PART 3 COLD FORMED
		CYLINDRICAL HELICAL TORSION SPRINGS
2	TED 34 (26558) Revision	HELICAL COMPRESSION SPRINGS PART 3 DATA SHEET FOR SPECIFICATIONS FOR
	of: IS 7906:1975	SPRINGS MADE FROM CIRCULAR SECTION WIRE AND BAR First Revision

Total Published Standards:31 Total Standards Under development:3

Aspect Wise Report

Product: 14
Code of Practices: 5
Methods of Test: 5
Terminology: 2
Dimensions: 7
System Standard: 0
Safety Standard: 0

Others: 0 Service Specification: 0 Process Specification: 0

Unclassified: 0

Annexure-I :List of Indian Standards Withdrawn/Superseded

SI. No.	IS No. & Year	Title
1	IS 1135 : 1995	Springs - Leaf Springs Assembly for Automobiles
	Reviewed In:	
	2015 62341-5-3	

Annexure-II : List of Indian Product Standards

L	SI. No.	IS No. & Year	Title
Γ	1	IS 10876 : 1984	Specification for buckles for laminated springs for railway rocling stock
		Reviewed In: 2024	
		Decision taken to Reaffirm	
		and Archive	
Γ	2	IS 10878 (Part 2): 1984	Flat - Form springs Part 2 speciFication for springs made from rectangular cold - Rolled strips

	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
3	IS 12511 (Part 2): 2004	Springs - Disc spring Part 2 specification First Revision
	Reviewed In: 2019	
4	IS 15453 : 2004	Spring - Tors1on bar springs - Specification
	Reviewed In: 2019	
5	IS 5423 : 1989	Automotive vehicles - Shock absorbers - Specification Second Revision
	Reviewed In: 2019	
6	IS 7864 (Part 1): 1975	Specification for upholstery springs 1 Part 1 conical type
	Reviewed In: 2023	
7	IS 7864 (Part 2): 1979	SpecificAtion for upholstrey springs Part 2 ziGzag type
	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
8	IS 7906 (Part 2): 1975	Helical compression springs Part 2 specification for cold coiled springs made from circular section
	Reviewed In: 2019	wire an d bar
9	IS 7906 (Part 5): 2004	Helical compression springs Part 5 hot coiled springs made from circular section bars -
	Reviewed In: 2019	Specification Second Revision
10	IS 7907 (Part 2): 1976	Helical extension springs Part 2 specification for cold coiled springs made from circular section
	Reviewed In: 2024	wire and bar
	Decision taken to Reaffirm	
	and Archive	
11	IS 8924 : 1978	Specification for bushes for leaf spring assemblies for automotive suspension
	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
12	IS 9484 : 1980	Specification for centre bolts for leaf springs
	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
13	IS 9574 : 2004	Leaf springs assembly clips - Specification Second Revision
	Reviewed In: 2019	
14	IS 9801 : 1981	Specification for laminated springs for railway rolling stock
	Reviewed In: 2023	