## **BUREAU OF INDIAN STANDARDS**

# **Program of Work**

## **TED 34: Springs and Suspension Systems Sectional Committee**

Scope: a) Standardization of Shock absorbers & Springs including Automotive springs containing

engine rocker arm springs and suspension systems. b) Co-ordination of work with ISO/TC 227.

c) Co-ordination of work with ISO/TC 22.

Liaison: ISO TC-ISO TC 227 (P): Springs

# **Published Standards**

S.No	IS No.	TITLE	Reaffirm M-Y	No. of Amds	Eqv.
1	IS 10063 : 1982	Dimensions of end fittings of rear	March, 2019	-	Indigenous
	Reviewed In: 2019	shock absorbers for scooters and			
		motorcycle - S			
2	IS 10876 : 1984	Specification for buckles for	March, 2024	=	Indigenous
	Reviewed In: 2024	laminated springs for railway			
	Decision taken to	rocling stock			
	Reaffirm and				
	Archive				
3		Specification for flat form springs:	March, 2024	-	Indigenous
	1984	Part 1 design and calculation for			
		springs made from rectangular cold			
	Decision taken to	- Rolled strips			
	Reaffirm and				
	Archive		N 1 2004		T 1'
4	IS 10878 (Part 2):	Flat - Form springs: Part 2	March, 2024	-	Indigenous
	1984 Reviewed In : 2024	speciFication for springs made			
	Decision taken to	from rectangular cold - Rolled			
	Reaffirm and	strips			
	Archive				
5	IS 1135 : 2018	Springs - Leaf springs assembly for		_	Indigenous
	15 1155 . 2010	automobiles - Specification (Sixth		_	margenous
		Revision)			
6	IS 12511 (Part 1):	Springs - Disc spring: Part 1 design	March, 2019	_	Indigenous
	2004	calculation (First Revision)	1,141,011, 2012		maigenous
	Reviewed In: 2019	( : : : : ,			
7	IS 12511 (Part 2):	Springs - Disc spring: Part 2	March, 2019	-	Indigenous
	2004	specification (First Revision)			
	Reviewed In: 2019	<u> </u>			
8	IS 12648 : 1989	Automotive vehicles - End	March, 2019	-	Indigenous
	Reviewed In: 2019	mountings of shock absorbers -			
		Dimensions and tests			
9	IS 15453 : 2004	Spring - Tors1on bar springs -	March, 2019	-	Indigenous
	Reviewed In: 2019	Specification			
10	IS/ISO 16249 : 2013	Springs - Symbols	December, 2022	-	Identical under single
	ISO 16249 : 2013				numbering
	Reviewed In: 2022				

	ISO 16249 : 2013			1	
11	IS/ISO 2162-2: 1993 ISO 2162-2: 1993 Reviewed In: 2021 ISO 2162: Part-2: 1993	Technical product documentation - Springs: Part 2 presentation of data for cylindrical helical compression springs	March, 2021	-	Identical under single numbering
12	IS/ISO 26909 : 2009 ISO 26909 Reviewed In : 2022 ISO 26909 : 2009	Springs - Vocabulary	December, 2022	-	Identical under single numbering
13	IS 5423 : 1989 Reviewed In : 2019	Automotive vehicles - Shock absorbers - Specification (Second Revision)	March, 2019	2	Indigenous
14	IS 7001 : 2017 ISO 26910-1 : 2009 Reviewed In : 2024 Decision taken to Reaffirm and Archive iso 26910-1: 2009	Springs - Shot peening - General procedures (Second Revision)	March, 2024	-	Modified/Technically Equivalent
15	IS 7864 (Part 1): 1975 Reviewed In: 2023	Specification for upholstery springs 1: Part 1 conical type	December, 2023	-	Indigenous
16	IS 7864 (Part 2): 1979 Reviewed In: 2024 Decision taken to Reaffirm and Archive	SpecificAtion for . upholstrey springs: Part 2 ziGzag type	March, 2024	-	Indigenous
17	IS 7906 (Part 1): 1997 Reviewed In: 2023	Helical compression springs: Part 1. design and calculation for springs made from circular section wire and bar (First Revision)	December, 2023	-	Indigenous
18	IS 7906 (Part 2): 1975 Reviewed In: 2019	Helical compression springs: Part 2 specification for cold coiled springs made from circular section wire an d bar	March, 2019	1	Indigenous
19	IS 7906 (Part 3): 1975 Reviewed In: 2020	Helical compression springs: Part 3 data sheet for specifications for springs made from circular section wire and bar	January, 2020	-	Indigenous
20	IS 7906 (Part 4): 1987 Reviewed In: 2019	Helical compression springs: Part 4 selection of standard cold coiled springs made from circular section wire and bar	March, 2019	-	Indigenous
21	2004	Helical compression springs: Part 5 hot coiled springs made from circular section bars - Specification (Second Revision)	March, 2019	1	Indigenous
22	IS 7906 (Part 6): 1978 Reviewed In: 2024 Decision taken to Reaffirm and Archive	Helical compression springs: Part 6 design and calculations for springs made from rectangular section bar - Steel	March, 2024	-	Indigenous
23	IS 7906 (Part 7):	Helical compression springs: Part 7 quality requirements for cylindrical coil compression springs used	March, 2019	-	Indigenous

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		mainly as vehicle suspension			
		springs			
24	IS 7906 (Part 8):	Helical compression springs: Part 8	March, 2019	-	Indigenous
	1989	method of inspection of hotcoiled			
	Reviewed In: 2019	compression springs made from			
		circular section bars			
25	IS 7907 (Part 1):	Helical extension springs october	March, 2019	-	Indigenous
	2004	2004: Part 1 design and calculation			
	Reviewed In: 2019	for springs made from circular			
		section wire and bar (First			
		Revision)			
26	IS 7907 (Part 2):	Helical extension springs: Part 2	March, 2024	-	Indigenous
	1976	specification for cold coiled			
	Reviewed In: 2024	springs made from circular section			
	Decision taken to	wire and bar			
	Reaffirm and				
	Archive				
27	IS 7907 (Part 3):	Helical extension springs: Part 3	March, 2024	-	Indigenous
	1975	data sheet for specifications for			
	Reviewed In: 2024	springs made from circular section			
	Decision taken to	wire and bar			
	Reaffirm and				
	Archive				
28	IS 7907 (Part 4):	Specification for helical extension	December, 2023	-	Indigenous
	1987	springs: Part 4 selection of standard			
	Reviewed In: 2023	cold coiled springs made - From			
		circular section wire and bar			
29	IS 8924 : 1978	Specification for bushes for leaf	March, 2024	-	Indigenous
	Reviewed In: 2024	spring assemblies for automotive			
	Decision taken to	suspension			
	Reaffirm and				
	Archive				
30	IS 9484 : 1980	Specification for centre bolts for	June, 2024	1	Indigenous
	Reviewed In: 2024	leaf springs			
	Decision taken to				
	Reaffirm and				
	Archive				
31	IS 9574 : 2004	Leaf springs assembly clips -	March, 2019	-	Indigenous
	Reviewed In: 2019	Specification (Second Revision)			
32	IS 9801 : 1981	Specification for laminated springs	December, 2023	-	Indigenous
	Reviewed In: 2023	for railway rolling stock			

# **Standards under Development**

	Projects Approved				
SI. No.	SI. No. Doc No. Title				
No Records Found					

	Preliminary Draft Standards			
SI. No.	Doc No.	Title		
No Records Found				

	Drafts Standards in WC Stage			
SI. No.	SI. No. Doc No. Title			
	No Records Found			

	Draft Standards Completed WC Stage				
SI. No.	Doc No.	Title			
1	TED 34 (25924)	SPRINGS MEASUREMENT AND TEST PARAMETERS PART 3 COLD FORMED			
		CYLINDRICAL HELICAL TORSION SPRINGS			

	Finalized Draft Indian Standard			
SI. No.	Doc No.	Title		
	No Records Found			

	Finalized Draft Indian Standards under Print				
SI. No.	Doc No.	Title			
1	TED 34 (23206)	Springs Measurement and Test Parameters Part 1 Cold Formed Cylindrical Helical Compression Springs			
2	TED 34 (24555)	Springs Measurement and Test Parameters Part 2 Cold Formed Cylindrical Helical Extension Springs			

### Total Published Standards:31 Total Standards Under development:3

# **Aspect Wise Report**

Product: 14
Code of Practices: 5
Methods of Test: 3
Terminology: 2
Dimensions: 7
System Standard: 0
Safety Standard: 0
Others: 0

Service Specification: 0 Process Specification: 0 Unclassified: 0

### Annexure-I :List of Indian Standards Withdrawn/Superseded

SI. No.	IS No. & Year	Title
1	IS 1135 : 1995	Springs - Leaf Springs Assembly for Automobiles
	Reviewed In:	
	2015 62341-5-3	

## **Annexure-II : List of Indian Product Standards**

SI. No.	IS No. & Year	Title
1	IS 10876 : 1984	Specification for buckles for laminated springs for railway rocling stock
	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
2	IS 10878 (Part 2): 1984	Flat - Form springs Part 2 speciFication for springs made from rectangular cold - Rolled strips
	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
3	IS 12511 (Part 2): 2004	Springs - Disc spring Part 2 specification First Revision
	Reviewed In: 2019	
4	IS 15453 : 2004	Spring - Tors1on bar springs - Specification
	Reviewed In: 2019	
1		· ·

5	IS 5423 : 1989	Automotive vehicles - Shock absorbers - Specification Second Revision
	Reviewed In: 2019	
6	IS 7864 (Part 1): 1975	Specification for upholstery springs 1 Part 1 conical type
	Reviewed In: 2023	
7	IS 7864 (Part 2): 1979	SpecificAtion for upholstrey springs Part 2 ziGzag type
	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
8	IS 7906 (Part 2): 1975	Helical compression springs Part 2 specification for cold coiled springs made from circular section
	Reviewed In: 2019	wire an d bar
9	IS 7906 (Part 5): 2004	Helical compression springs Part 5 hot coiled springs made from circular section bars -
	Reviewed In: 2019	Specification Second Revision
10	IS 7907 (Part 2): 1976	Helical extension springs Part 2 specification for cold coiled springs made from circular section
	Reviewed In: 2024	wire and bar
	Decision taken to Reaffirm	
	and Archive	
11	IS 8924 : 1978	Specification for bushes for leaf spring assemblies for automotive suspension
	Reviewed In: 2024	
	Decision taken to Reaffirm	
	and Archive	
12	IS 9484 : 1980	Specification for centre bolts for leaf springs
	Reviewed In: 2024	·
	Decision taken to Reaffirm	
	and Archive	
13	IS 9574 : 2004	Leaf springs assembly clips - Specification Second Revision
	Reviewed In: 2019	
14	IS 9801 : 1981	Specification for laminated springs for railway rolling stock
	Reviewed In: 2023	