## **BUREAU OF INDIAN STANDARDS**

#### **Program of Work**

### FAD 2 : Sugar Industry

Scope: Standardization in the field of sugars and by products of sugar industry; Sugar laboratories and sugar godowns; Sugar machinery, equipment and its components, molasses tanks and other such items; Layout plans for sugar factories including general layout for sugar factories; quality control area and sugar handling and packing area; Test methods of sugar products; sweeteners produced by the sugar industries and Speciality sugars such as golden brown sugar, sulphur less sugar etc.

Liaison:

### **Published Standards**

S.No	IS No.	TITLE	Reaffirm M-Y	No. of Amds	Eqv.
1	IS 11102 : 2023	GLASS BOTTLES FOR SUGAR STANDARDS SPECIFICATION First Revision		-	Indigenous
2	IS 11201 : 2018	Cane crushing rollers for sugar industry - Specification (First	August, 2023	-	Indigenous
	Reviewed In : 2023	Revision)			~
3	IS 11238 : 2023	Hubs for Cane Knives � Specification ( First Revision )		-	Indigenous
4	IS 11492 : 2023	ROTARY VACUUM FILTER SCREENS FOR SUGAR INDUSTRY SPECIFICATION First Revision		-	Indigenous
5	IS 1151 : 2021	Refined sugar - Specification Second Revision		-	Indigenous
6	IS 1152 : 2022	Icing sugar - Specification Second Revision		-	Indigenous
7	IS 11604 : 1986 Reviewed In : 2020	Specification for woven (Mesh) type supporting screens for continuous centrifugal machines used in sugar industry	August, 2020	-	Indigenous
8	IS 11605 : 2018 Reviewed In : 2023	Specification for woven (Mesh) type supporting liners for batch type centrifugal machines used in sugar industry (First Revision)	August, 2023	-	Indigenous
9	IS 1162 : 2021	Cane Molasses		-	Indigenous
10	IS 1168 : 2020	Cube Sugar — Specification ( Second Revision )	-	-	Indigenous
	Reaffirmed but not taken up for revision				
11	IS 12198 : 2023	Sprockets for Sugar Industry �			Indigenous

	I	Specification (First Revision)		1	
12	IS 12906 : 2023	MISRI SPECIFICATION (First Revision)		-	Indigenous
13	IS 12923 : 1990 Reviewed In : 2023	Cane gur (Jaggery) - Specification	August, 2023	3	Indigenous
14	IS 12924 : 2023	BURA- Specification		-	Indigenous
15	IS 12935 : 2023	RECOMMENDED INDUSTRIAL SCREENSWIRE NETTING FOR GRADING SUGAR SPECIFICATIOIN First Revision		-	Indigenous
16	IS 13316 : 2023	WELDED AUSTENITIC STAINLESS-STEEL TUBES FOR HEAT EXCHANGERS FOR THE SUGAR INDUSTRY SPECIFICATION First Revision		-	Indigenous
17	IS 13929 : 2021	STAINLESS STEEL DECKING PLATES FOR CANE MUD FILTERS SPECIFICATION		-	Indigenous
18	IS 13952 : 2018 Reviewed In : 2023	Palm jaggery (Gur) - Specification (First Revision)	August, 2023	-	Indigenous
19	IS 13953 : 1994 Reviewed In : 2023 Decision taken to Reaffirm and Archive	Khandsari - Specification	August, 2023	2	Indigenous
20	IS 14350 : 2023	CODE FOR HYGIENIC CONDITIONS FOR SUGAR FACTORIES		-	Indigenous
21	IS 14400 : 2023	PALM SUGAR SPECIFICATION First Revision		-	Indigenous
22	IS 14667 : 2018 Reviewed In : 2023	Conveyor chains and slats used in sugar industry - Specification (First Revision)	August, 2023	-	Indigenous
23	IS 14668 : 2021	SUPPORTING SCREEN AND CENTRIFUGAL LINERS FOR VARIOUS TYPES OF CENTRIFUGAL MACHINES- SPECIFICATION		-	Indigenous
24	IS 15279 : 2003 Reviewed In : 2023	Sugar and sugar products - Methods of test	April, 2023	1	Indigenous
25	IS 16056 : 2013 Reviewed In : 2023 Decision taken to Reaffirm and Archive	Liquid sugar - Specification	August, 2023	-	Indigenous
26	IS 16734 : 2018	Demerara sugar - Specification		-	Indigenous
27	IS 4772 : 2019	Code of practice for construction of sugar godowns (Second Revision)		-	Indigenous
28	IS 498 : 2018 Reviewed In : 2023	Grading for vacuum pan (Plantation White And Refined) sugar (Sixth Revision)	August, 2023	-	Indigenous
29	IS 5521 : 2022	SPECIFICATION FOR STEEL TANKS FOR STORAGE OF MOLASSES		-	Indigenous

30	IS 5527 : 1969	Layout plan for sugar factory	August, 2020	-	Indigenous
	Reviewed In: 2020	laboratories			
31	IS 5527 : 2024	Layout Plan for Sugar Factory		-	Indigenous
		Laboratories (First Revision)			
32	IS 5975 : 2020	Raw Sugar — Specification (	-	-	Indigenous
		Second Revision )			
	Reaffirmed but not				
	taken up for revision				
33	IS 5982 : 2003	Plantation white sugar -	August, 2023	3	Indigenous
	Reviewed In: 2023	Specification (First Revision)			
34	IS 7424 : 2019	Photoelectric Reflectance Method		-	Indigenous
		for Measurement of Whiteness of			
		Plantation White Sugar in Solid			
		State (Second Revision)			
35	IS 8236 : 2019	Slats for cane carriers -		-	Indigenous
		Specification (Second Revision)			
36	IS 8461 : 1987	Specification for cane knives (First	June, 2024	-	Indigenous
	Reviewed In : 2024	Revision)			

# Standards under Development

	Projects Approved				
SI. No.	SI. No. Doc No. Title				
	No Records Found				

	Preliminary Draft Standards					
SI. No.	SI. No. Doc No. Title					
	No Records Found					

	Drafts Standards in WC Stage					
SI. No.	SI. No. Doc No. Title					
	No Records Found					

Draft Standards Completed WC Stage				
SI. No.	Doc No.	Title		
1	FAD 2 (26167)	SUGAR CANE JUICE SCREENS SPECIFICATION		
2	FAD 2 (26190)	Raw Sugar Specification Second Revision Amendment - 1		

	Finalized Draft Indian Standard					
SI. No.	SI. No. Doc No. Title					
	No Records Found					

Finalized Draft Indian Standards under Print						
SI. No.	SI. No. Doc No. Title					
	No Records Found					

Total Published Standards:34 Total Standards Under development:2

# Aspect Wise Report

Product : 30
Code of Practices : 3
Methods of Test: 1
Terminology : 0
Dimensions : 0
System Standard : 0
Safety Standard : 0
Others : 0
Service Specification : 0
Process Specification : 0
Unclassified : 0

Annexure-I :List of Indian Standards Withdrawn/Superseded			
SI. No.	IS No. & Year	Title	
1	IS 11090 : 1984	Self-discharging Type Centrifugal Liners for A and B Massecuites of Sugar Industry	
	Reviewed In : 1995		
2	IS 11190 : 1985	Continuous Centrifugal Liners for B and C Massecuites of Sugar Industry	
	Reviewed In : 1995		
3	IS 11481 : 1985	Supporting Liners for Batch Type Centrifugal Machines for Sugar Industry	
	Reviewed In : 1995		
4	IS 11482 : 1985	Supporting Screens for Continuous Centrifugal Machines for Sugar Industry	
	Reviewed In : 2001		
5	IS 1679 : 1960	Sugar Used in Food Preservation Industry	
	Reviewed In : 1999		
6	IS 498 : 2003	Grading for Vacuum Pan Plantation White Sugar	
	Reviewed In :		
	2013 61076-4-105		
7	IS 499 : 1958	Classification of commercial timbers and their zonal distribution	
8	IS 8465 : 1990	Cane-Carrier Chains	
	Reviewed In : 1995		
9	IS 8466 : 1990	Bagasse Carrier Chains	
	Reviewed In : 1995		
10	IS 9054 : 1983	Inter-Carrier Slats	
	Reviewed In : 1995		
11	IS 9069 : 1979	Inter-Carrier Chains	
	Reviewed In : 1995		
12	IS 9952 : 1981	Batch Type Centrifugal Liner for Final Massecuite of Sugar Industry	
	Reviewed In : 1995		

	Annexure-II :List of Indian Product Standards			
SI. No.	IS No. & Year	Title		
1	IS 11102 : 2023	GLASS BOTTLES FOR SUGAR STANDARDS SPECIFICATION First Revision		
2	IS 11201 : 2018	Cane crushing rollers for sugar industry - Specification First Revision		
	Reviewed In : 2023			
3	IS 11238 : 2023	Hubs for Cane Knives Specification First Revision		
4	IS 11492 : 2023	ROTARY VACUUM FILTER SCREENS FOR SUGAR INDUSTRY SPECIFICATION First Revision		
5	IS 1151 : 2021	Refined sugar - Specification Second Revision		
	ISO 20771:2020			
6	IS 1152 : 2022	Icing sugar - Specification Second Revision		

7	IS 11604 : 1986	Specification for woven Mesh type supporting screens for continuous centrifugal machines used
	Reviewed In : 2020	sugar industry
8	IS 11605 : 2018	Specification for woven Mesh type supporting liners for batch type centrifugal machines used i sugar industry First Revision
	Reviewed In : 2023	Sugar maderi y rise no vision
9	IS 1162 : 2021	Cane Molasses
)	ISO 31022:2020	Calle Molasses
10	IS 1168 : 2020	Cube Sugar Specification Second Revision
10		
	Reaffirmed but not taken up for revision	
11	IS 12198 : 2023	Sprockets for Sugar Industry Specification First Revision
11	15 12196 . 2025	sprockets for Sugar industry specification i first Revision
12	IS 12906 : 2023	MISRI SPECIFICATION First Revision
13	IS 12923 : 1990	Cane gur Jaggery - Specification
	Reviewed In : 2023	
14	IS 12924 : 2023	BURA- Specification
15	IS 12935 : 2023	RECOMMENDED INDUSTRIAL SCREENSWIRE NETTING FOR GRADING SUGAR SPECIFICATIOIN First Revision
16	IS 13316 : 2023	WELDED AUSTENITIC STAINLESS-STEEL TUBES FOR HEAT EXCHANGERS FOR TH SUGAR INDUSTRY SPECIFICATION First Revision
17	IS 13929 : 2021	STAINLESS STEEL DECKING PLATES FOR CANE MUD FILTERS SPECIFICATION
18	ISO 230-10 : 2016 IS 13952 : 2018	Palm jaggery Gur - Specification First Revision
10		
	Reviewed In : 2023	
19	IS 13953 : 1994	Khandsari - Specification
	Reviewed In : 2023	
	Decision taken to Reaffirm	
	and Archive	
20	IS 14400 : 2023	PALM SUGAR SPECIFICATION First Revision
21	IS 14667 : 2018	Conveyor chains and slats used in sugar industry - Specification First Revision
	Reviewed In : 2023	
22	IS 14668 : 2021	SUPPORTING SCREEN AND CENTRIFUGAL LINERS FOR VARIOUS TYPES OF
	ISO 18692-3 : 2020	CENTRIFUGAL MACHINES- SPECIFICATION
23	IS 16056 : 2013	Liquid sugar - Specification
	Reviewed In : 2023	Ziquid ougut "Speenioution
	Decision taken to Reaffirm	
	and Archive	
24	IS 16734 : 2018	Demerara sugar - Specification
21	15 10/51 . 2010	Demerala sugar opeenteation
25	IS 5521 : 2022	SPECIFICATION FOR STEEL TANKS FOR STORAGE OF MOLASSES
	DIN 51130	
26	IS 5975 : 2020	Raw Sugar Specification Second Revision
	Reaffirmed but not taken up	
	for revision	
77	IS 5982 : 2003	Diantation white sugar - Specification Direct Devision
27		Plantation white sugar - Specification First Revision
20	Reviewed In : 2023 IS 7424 : 2019	District Deflectores Mathed for Macaurement of Wildenses of Distriction Wilder Control
28	15 /424 : 2019	Photoelectric Reflectance Method for Measurement of Whiteness of Plantation White Sugar in Solid State Second Revision

29	IS 8236 : 2019	Slats for cane carriers - Specification Second Revision
30	IS 8461 : 1987 Reviewed In : 2024	Specification for cane knives First Revision